

Data Sheet | Item Number: 206-1225

Crimping tool 25; for insulated and uninsulated ferrules; Crimping range: 10 mm², 16 mm² and 25 mm²

<https://www.wago.com/206-1225>



Color: green/black

Notes

Note

Application Notes

- Improved crimping for higher conductor retention
- Crimping can be performed from either side (for left- or right-handed users).
- Built-in ratchet mechanism ensures gas-tight crimp connection.
- Crimping tools open automatically after crimping operation is complete.
- Ergonomically designed handles.

Improved crimping for higher conductor retention. Conductor and ferrule insertion possible from both sides (for left- and right-handers). Built-in ratchet mechanism ensures gas-tight crimp connection. Crimping tools open automatically after crimping operation is complete. Ergonomically designed handles.

What is a "gas-tight" connection?

In a gas-tight connection, the conductor and the ferrule are compressed, eliminating all spaces. Under normal atmospheric conditions, neither a liquid nor gaseous medium can penetrate the crimped connection.

Oxidation between crimped single conductors is prevented, virtually eliminating the possibility of any increase in the crimped connection's resistance. In some exceptional cases, minute, isolated spaces may be present. However, these instances can be considered as closed off due to the twisted conductor.

Inadequate crimping can allow the conductor to be pulled out of the connection. Hollow spaces also remain, permitting oxidation formation and an increase in contact resistance.

Elevated resistance is detrimental for both signal transmission (signal flow is damped) and power transmission, resulting in power loss and contact heating (risk of fire).

Crimping tools with built-in ratchets are recommended (e.g., **WAGO Crimping Tools**). These tools open automatically after the crimping operation is complete. Space-saving crimping from all four sides is ideal for spring clamp termination.

Ferruled conductor cross-sections specified for WAGO products are based on this crimping method.

Physical data

Width	80 mm / 3.15 inches
Depth	270 mm / 10.63 inches

Mechanical data

Ratchet mechanism	Yes
Crimping pressure, adjustable	No
Conductor entry	side
Conductor cross-section setting, automatic	No

Material data

Color	green/black
Fire load	0 MJ
Weight	565 g

Commercial data

ETIM 8.0	EC000168
ETIM 7.0	EC000168
PU (SPU)	1 pcs
Packaging type	Box
Country of origin	DE
GTIN	4055143868747
Customs tariff number	8203200000

Environmental Product Compliance

RoHS Compliance Status	Compliant, No Exemption
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Installation Notes



Insert the ferruled conductor into the crimping station.