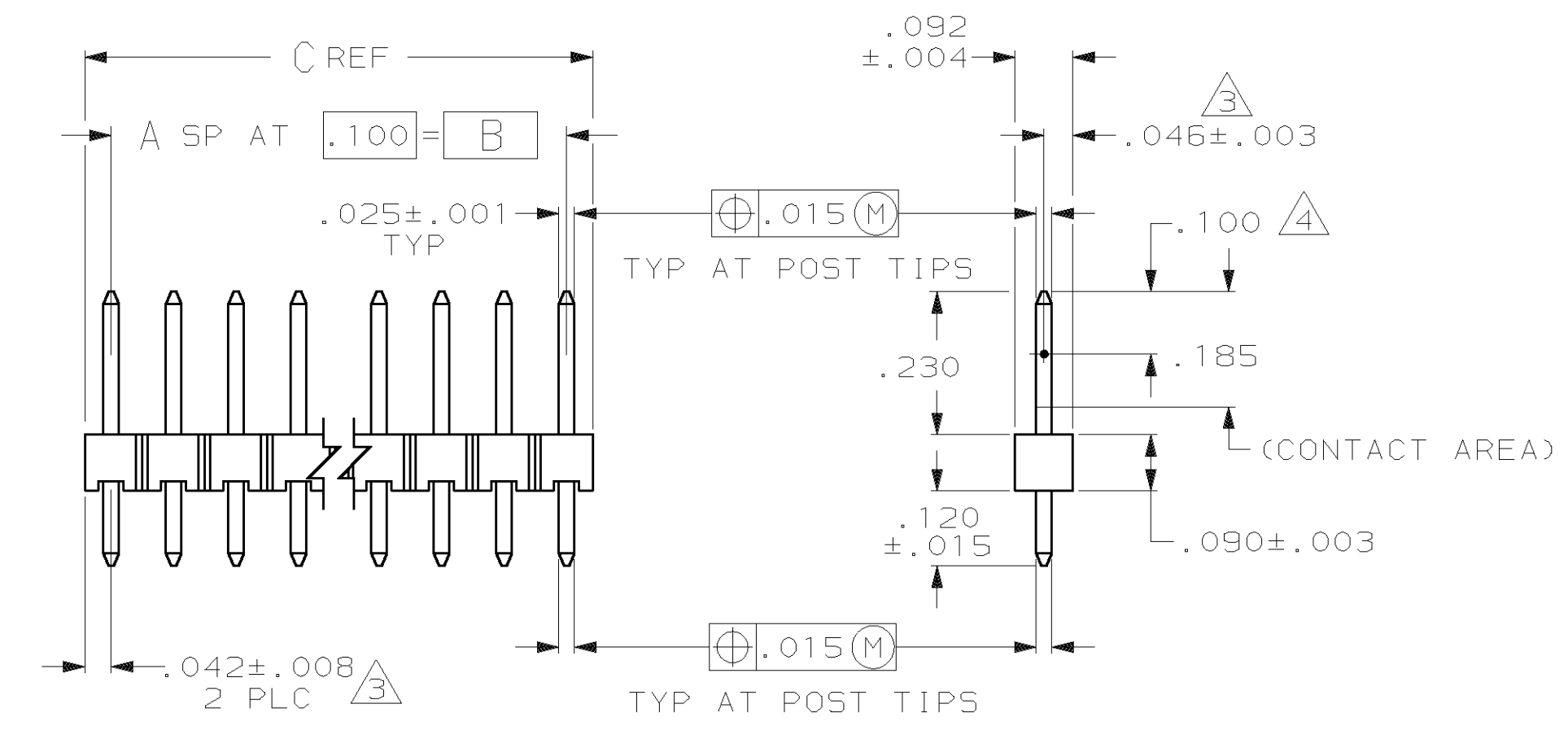


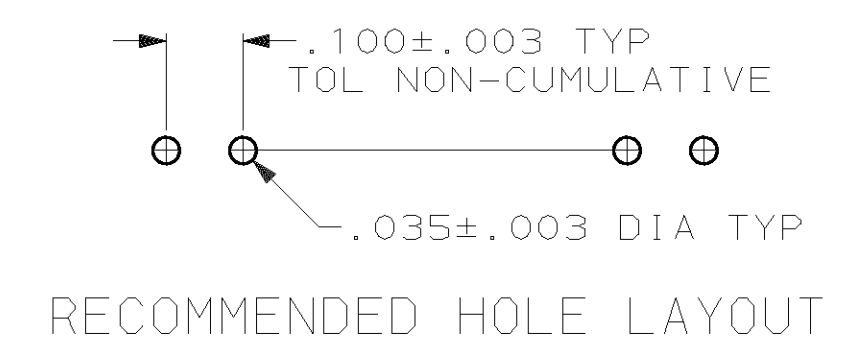
DRAWING MADE IN THIRD ANGLE PROJECTION  
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LOC		DIST		REV		ZONE		LTR		REVISIONS			
AD	39	P	F							DESCRIPTION	DATE	APPD	
										B	REV & REDRAWN ECN 1704	-	-
										C	REV LOC & DIST AD-4171	3-90	BF
										D	REV PER ECN 0010-0187-92	11/23/92	JK
										E	REV PER 0010-0436-95	1-14-97	JK
										F	REV PER 0621-0244-98	30NOV98	JLG
										G	REV PER 0630-0248-99	31JAN00	JLG



3.984	3.900	39	40	4-103185-0
3.884	3.800	38	39	3-103185-9
3.784	3.700	37	38	3-103185-8
3.684	3.600	36	37	3-103185-7
3.584	3.500	35	36	3-103185-6
3.484	3.400	34	35	3-103185-5
3.384	3.300	33	34	3-103185-4
3.284	3.200	32	33	3-103185-3
3.184	3.100	31	32	3-103185-2
3.084	3.000	30	31	3-103185-1
2.984	2.900	29	30	3-103185-0
2.884	2.800	28	29	2-103185-9
2.784	2.700	27	28	2-103185-8
2.684	2.600	26	27	2-103185-7
2.584	2.500	25	26	2-103185-6
2.484	2.400	24	25	2-103185-5
2.384	2.300	23	24	2-103185-4
2.284	2.200	22	23	2-103185-3
2.184	2.100	21	22	2-103185-2
2.084	2.000	20	21	2-103185-1
1.984	1.900	19	20	2-103185-0
1.884	1.800	18	19	1-103185-9
1.784	1.700	17	18	1-103185-8
1.684	1.600	16	17	1-103185-7
1.584	1.500	15	16	1-103185-6
1.484	1.400	14	15	1-103185-5
1.384	1.300	13	14	1-103185-4
1.284	1.200	12	13	1-103185-3
1.184	1.100	11	12	1-103185-2
1.084	1.000	10	11	1-103185-1
.984	.900	9	10	1-103185-0
.884	.800	8	9	103185-9
.784	.700	7	8	103185-8
.684	.600	6	7	103185-7
.584	.500	5	6	103185-6
.484	.400	4	5	103185-5
.384	.300	3	4	103185-4
.284	.200	2	3	103185-3
.184	.100	1	2	103185-2
.084	—	—	1	103185-1
C	B	A	NO OF POSN	PART NUMBER

- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- ③ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- ④ POINT OF MEASUREMENT FOR PLATING THICKNESS



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON :		DR 10-13-87 H MOLL		AMP INCORPORATED Harrisburg, Pa. 17105	
2 PL DEC ±.005 3 PL DEC ±.005 ANGLES ±.		CHK 10-20-87 T. CLARK			
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR-BLACK		APPD 10-20-87 T. CLARK		NAME HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100Q, VERTICAL, WITH .025 SQUARE POSTS	
POSTS: PHOSPHOR BRONZE		PRODUCT SPEC -		SIZE FSCM NO 00779 DRAWING NO 103185	
FINISH: POSTS: .000015 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL		APPLICATION SPEC -		SCALE 4:1 SHEET 1 OF 1	
		WEIGHT -		CUSTOMER DRAWING	