





1201W Series Bi-color Type (3.0 X 2.5 mm)

Features

Package	Bi-color Type (3.0 X 2.5 mm), Milky White resin			
Product features	 Outer Dimension 3.0 x 2.5 x 1.4mm (LxWxH) Temperature range Storage Temperature :-40°C~100°C Operating Temperature :-30°C~85°C Lead-free soldering compatible RoHS compliant 			
Dominant wavelength	Green : 558nm(BG),567nm(PG) Yellow Green : 572nm(PY) Red : 647nm(BR)			
Half Intensity Angle	BG,PG,PY : $\theta x = 156 \text{ deg.}$, $\theta y = 149 \text{ deg.}$ BR : $\theta x = 160 \text{ deg.}$, $\theta y = 150 \text{ deg.}$			
Die materials	BG,PG,PY : GaP, BR : GaAlAs			
Assembly method	Auto pick & place machine (Auto Mounter)			
Soldering methods	Reflow soldering and manual soldering			
Taping and reel	2,500pcs per reel in a 8mm width tape. (Standard) Reel diameter: ϕ 180mm			
ESD	More than 2kV (HBM)			

Recommended Applications

Communication Machine, Electric Household Appliances, OA/FA, Other General Applications







Color and Luminous Intensity

(Ta=25℃)

Part No. Die N	Die Name	e Name Material	Emitted Color	Lens Color	Dominant Wavelength		Luminous Intensity		
i dit i vo.	Die Name				λ d (nm)		Iv (mcd)		
					TYP.	I _F	MIN.	TYP.	I _F
BRBG1201W	BG	GaP	Green	Water Clear	558	20	0.7	2	20
DKDG1201W	BR	GaAlAs	Red		647	20	1.6	12.8	20
BRPG1201W	PG	GaP	Green	Water Clear	567	20	1.2	4.8	20
DKPG12UIW	BR	GaAlAs	Red		647	20	1.6	12.8	20
BRPY1201W	PY	GaP	Yellow Green	Water	572	20	1.4	8	20
DRF 11201VV	BR	GaAlAs Red Clea	Clear	647	20	1.6	12.8	20	

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Absolute Maximum Ratings

(Ta=25°C)

14	Completel	Abs	Unit			
Item	Symbol	BG	PG	PY	BR	Unit
Power Dissipation	P _d	75	75	75	75	mW
Forward Current	I _F	30	30	30	30	mA
Pulse Forward Current ^{*1}	I _{FRM}	70	70	70	70	mA
Derating (Ta=25℃ or higher)	⊿I _F	0.42	0.42	0.42	0.42	mA/℃
	⊿I _{FRM}	0.93	0.93	0.93	0.93	mA/℃
Reverse Voltage	V_R	4	4	4	4	V
Operating Temperature	T _{opr}	-30~+85			C	
Storage Temperature	T _{stg}	-40 ~ +100				ဗ

X1 I_{FRM}Measurement condition : Pulse Width≤1ms., Duty≤1/20.

The ratings specified above are under the condition that only one diode is lit.Max. of each rating shall be applied when two diodes are lit simultaneously.







Electro-Optical Characteristics

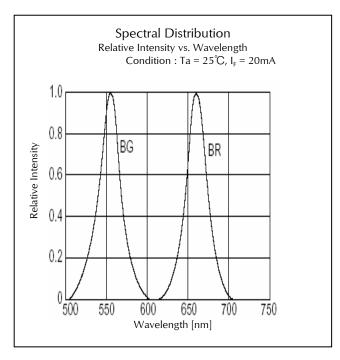
(Ta=25℃)

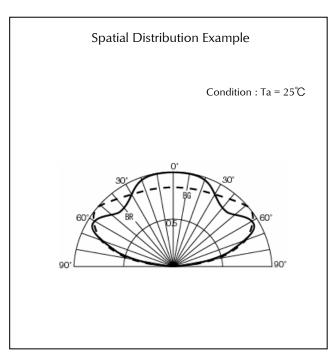
		6 1 1		Characteristics				
Item	Conditions	Symbol		BG	PG	PY	BR	Unit
Forward Voltage I	I _F =20mA V	N/	TYP.	2.1	2.1	2.1	1.7	V
		V _F	MAX.	2.5	2.5	2.5	2.0	v
Reverse Current	V _R =4V	I _R	MAX.	100	100	100	100	μΑ
Peak Wavelength	I _F =20mA	λ,	TYP.	555	560	570	660	nm
Dominant Wavelength	I _F =20mA	λ _d	TYP.	558	567	572	647	nm
Spectral Line Half Width	I _F =20mA	⊿λ	TYP.	30	30	30	30	nm
Half Intensity Angle	I _F =20mA	2 4 1/2	TYP.	156(θ x)	156(θ x)	156(θ x)	160(θ x)	deg.
	IF-ZUIIIA	2 θ 1/2	IIF.	149(θy)	149(θy)	149(θy)	150(θ y)	_

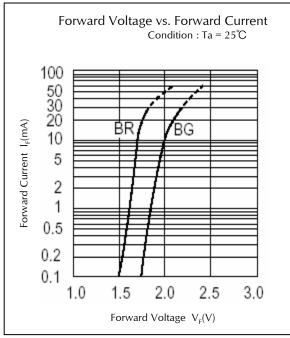


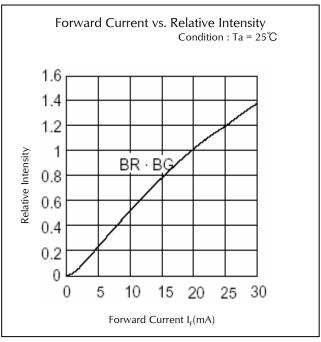


Technical Data(BRBG)





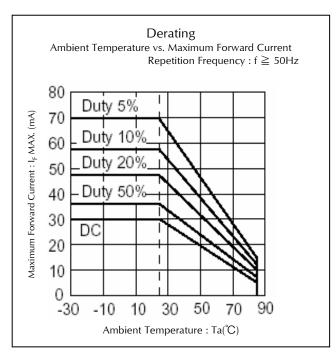


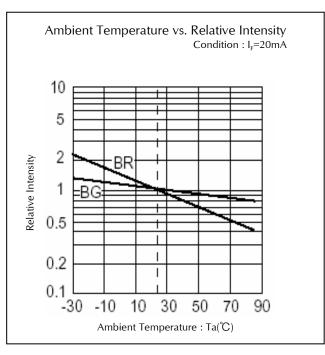


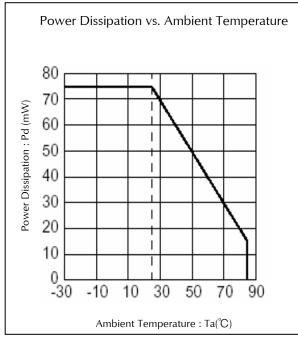


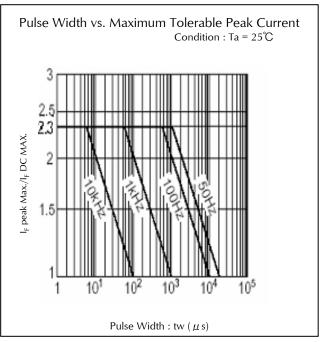


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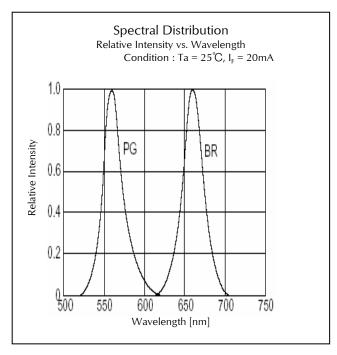


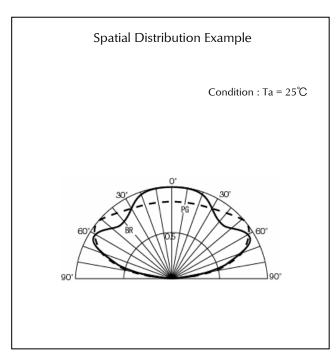


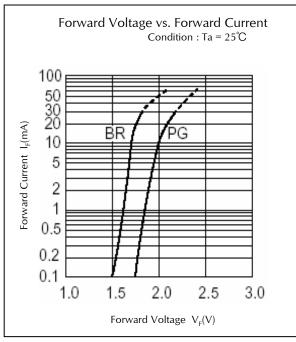


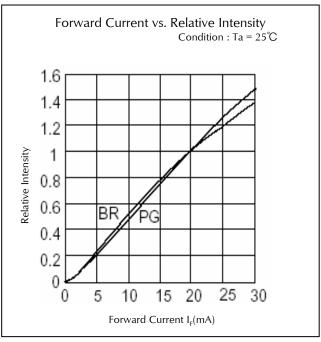


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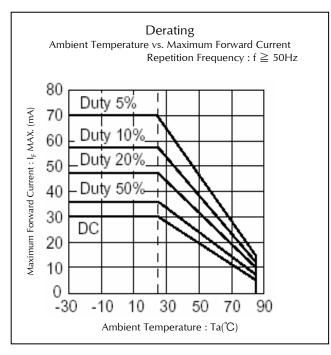


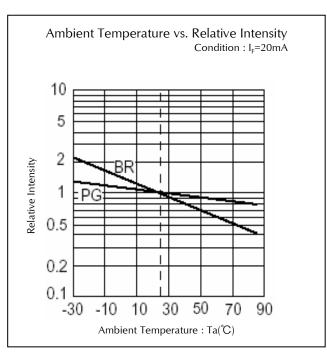


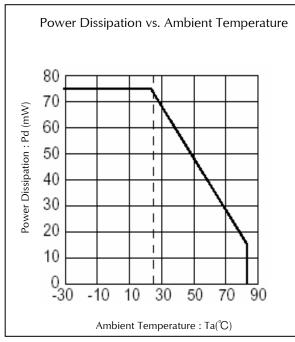


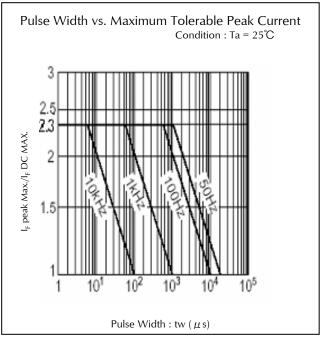


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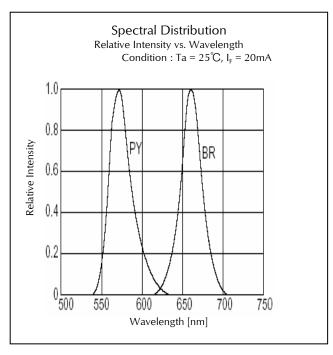


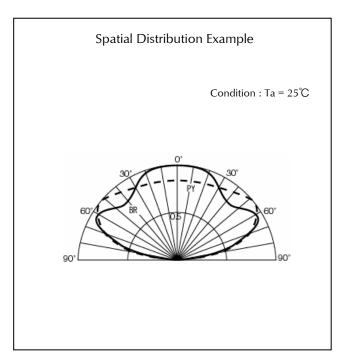


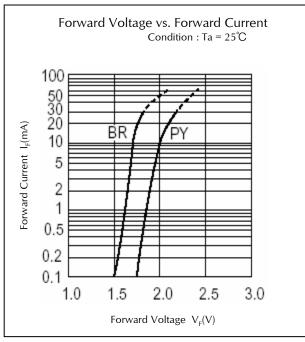


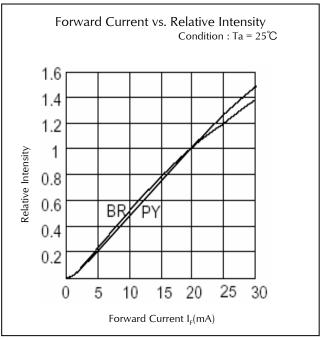


Technical Data(BRPY)





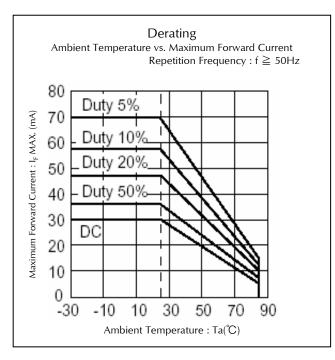


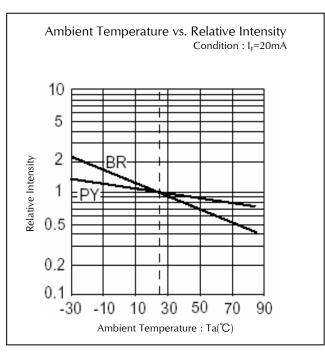


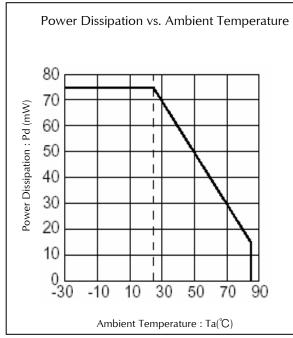


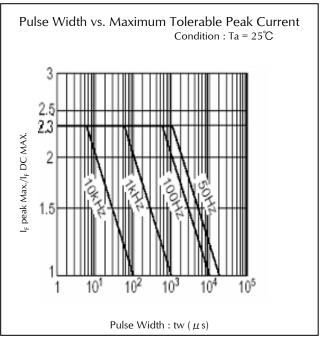


Technical Data(BRPY)









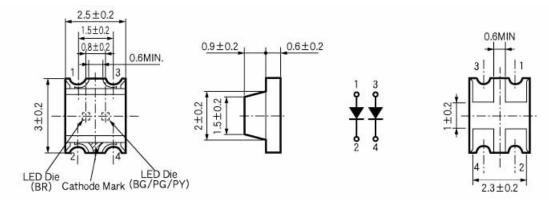




Package Dimensions

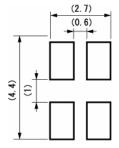
(Unit: mm)

Weight: (13.0)mg



Recommended Soldering Pattern

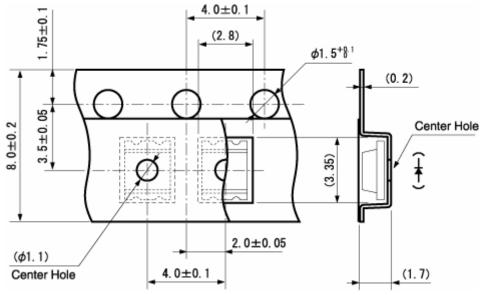
(Unit: mm)



Taping Specification

(Unit: mm)

Quantity: 2,500pcs/ reel (standard)

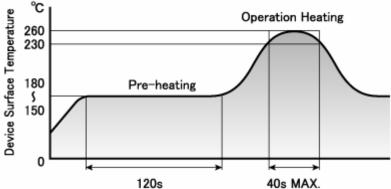


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Reflow Soldering Conditions



- 1) The above profile temperature gives the maximum temperature of the LED resin surface. Please set the temperature so as to avoid exceeding this range.
- 2) Total times of reflow soldering process shall be no more than 2 times. When the second reflow soldering process is performed, intervals between the first and second reflow should be short as possible (while allowing some time for the component to return to normal temperature after the first reflow) in order to prevent the LED from absorbing moisture.
- 3) Temperature fluctuation to the LED during the pre-heating process shall be minimized. (6°C maximum)

Manual Soldering Conditions

Iron tip temp.	350 ℃	(MAX.)
Soldering time and frequency	3 s 1 time	(MAX.) (MAX.)





Reliability Testing Result

Reliability Testing Result	Applicable Standard	Testing Conditions	Duration	Failure
Room Temp. Operating Life	EIAJ ED- 4701/100(101)	Ta = 25°C, IF = Maxium Rated Current	1,000 h	0/25
Resistance to Soldering Heat	EIAJ ED- 4701/300(301)	Pre-heating: 150∼180°C 120s Max. Operation Heating: 230°C 40s Max. Peak Temperature: 260°C	Twice	0/25
Temperature Cycling	EIAJ ED- 4701/100(105)	Minimum Rated Storage Temperature(30min) Normal Temperature(15min) Maximum Rated Storage Temperature(30min) Normal Temperature(15min)	5 cycles	0/25
Wet High Temp. Storage Life	EIAJ ED- 4701/100(103)	$Ta = 60 \pm 2^{\circ}C$, RH = $90 \pm 5\%$	1,000 h	0/25
High Temp. Storage Life	EIAJ ED- 4701/200(201)	Ta = Maximum Rated Storage Temperature	1,000 h	0/25
Low Temp. Storage Life	EIAJ ED- 4701/200(202)	Ta = Minimum Rated Storage Temperature	1,000 h	0/25
Vibration, Variable Frequency	EIAJ ED- 4701/400(403)	98.1m/s ² (10G), 100 ~ 2KHz sweep for 20min., XYZ each direction	2 h	0/10

Failure Criteria

Items	Symbols	Conditions	Failure criteria
Luminous Intensity	lv	IF Value of each product Luminous Intensity	Testing Min. Value < Spec. Min. Value x 0.5
Forward Voltage	VF	IF Value of each product Forward Voltage	Testing Max. Value ≧ Spec. Max. Value x 1.2
Reverse Current	 R	Vr = Maximum Rated Reverse Voltage V	Testing Max. Value ≧ Spec. Max. Value x 2.5
Cosmetic Appearance	-	-	Occurrence of notable decoloration, deformation and cracking





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