



**Pb-free  
HEAT**

**STANLEY**

# 1111R Series

Single Color 3216 Reverse Mount Type

## Features

Package	3216 Reverse Mount Type, Water Clear resin
Product features	<ul style="list-style-type: none"> <li>• Outer Dimension 3.2 x 1.6 x 1.1mm ( L x W x H )</li> <li>• Temperature range Storage Temperature : -40°C~100°C Operating Temperature : -30°C~85°C</li> <li>• Lead-free soldering compatible</li> <li>• RoHS compliant</li> </ul>
Dominant wavelength	Green : 558nm(BG),567nm(PG) Yellow Green : 572nm(PY) Yellow : 590nm(AY) Orange : 606nm(AA) Red : 647nm(BR)
Half Intensity Angle	BG : $\theta_x = 144 \text{ deg.}, \theta_y = 151 \text{ deg.}$ PG : $\theta_x = 145 \text{ deg.}, \theta_y = 149 \text{ deg.}$ PY : $\theta_x = 146 \text{ deg.}, \theta_y = 146 \text{ deg.}$ AY : $\theta_x = 147 \text{ deg.}, \theta_y = 152 \text{ deg.}$ AA : $\theta_x = 144 \text{ deg.}, \theta_y = 150 \text{ deg.}$ BR : $\theta_x = 149 \text{ deg.}, \theta_y = 151 \text{ deg.}$
Die materials	BG,PG,PY : GaP AY,AA : GaAsP BR : GaAlAs
Rank grouping parameter	Sorted by luminous intensity per rank taping
Assembly method	Auto pick & place machine (Auto Mounter)
Soldering methods	Reflow soldering and manual soldering
Taping and reel	3,000pcs per reel in a 8mm width tape. (Standard) Reel diameter: $\phi 180\text{mm}$
ESD	More than 2kV(HBM)

## Recommended Applications

Communication Machine, Electric Household Appliances, OA/FA, Other General Applications

## Color and Luminous Intensity

(Ta=25°C)

Part No.	Material	Emitted Color	Lens Color	Dominant Wavelength $\lambda_d$ (nm)		Luminous Intensity $I_v$ (mcd)		
				TYP.	$I_F$	MIN.	TYP.	$I_F$
BG1111R	GaP	Green	Milky White	558	20	1.6	2.7	20
PG1111R	GaP	Green		567	20	4.1	6.9	20
PY1111R	GaP	Yellow Green		572	20	7.6	12.7	20
AY1111R	GaAsP	Yellow		590	20	2.2	3.7	20
AA1111R	GaAsP	Orange		606	20	2.2	3.7	20
BR1111R	GaAlAs	Red		647	20	7.6	12.7	20

## Absolute Maximum Ratings

(Ta=25°C)

Item	Symbol	Absolute Maximum Ratings						Unit
		BG	PG	PY	AY	AA	BR	
Power Dissipation	$P_d$	70	70	70	70	70	57.5	mW
Forward Current	$I_F$	25	25	25	25	25	25	mA
Pulse Forward Current ※1	$I_{FRM}$	60	60	60	60	60	60	mA
Derating (Ta=25°C or higher)	$\Delta I_F$	0.36	0.36	0.36	0.36	0.36	0.36	mA/°C
	$\Delta I_{FRM}$	0.86	0.86	0.86	0.86	0.86	0.86	mA/°C
Reverse Voltage	$V_R$	4	4	4	4	4	4	V
Operating Temperature	$T_{opr}$	-30~+85						°C
Storage Temperature	$T_{stg}$	-40~+100						°C

※1  $I_{FRM}$  Measurement condition : Pulse Width  $\leq 1ms.$ , Duty  $\leq 1/20$ .

## Electro-Optical Characteristics

(Ta=25°C)

Item	Conditions	Symbol	Characteristics							Unit
			BG	PG	PY	AY	AA	BR		
Forward Voltage	I <sub>F</sub> =20mA	V <sub>F</sub>	TYP.	2.1	2.1	2.1	2.1	2.2	1.7	V
			MAX.	2.8	2.8	2.8	2.8	2.8	2.3	
Reverse Current	V <sub>R</sub> =4V	I <sub>R</sub>	MAX.	100	100	100	100	100	100	μA
Peak Wavelength	I <sub>F</sub> =20mA	λ <sub>p</sub>	TYP.	555	560	570	580	605	660	nm
Dominant Wavelength	I <sub>F</sub> =20mA	λ <sub>d</sub>	TYP.	558	567	572	590	606	647	nm
Spectral Line Half Width	I <sub>F</sub> =20mA	Δλ	TYP.	30	30	30	30	30	30	nm
Half Intensity Angle	I <sub>F</sub> =20mA	2θ 1/2	TYP.	144(θ x)	145(θ x)	146(θ x)	147(θ x)	144(θ x)	149(θ x)	deg.
				151(θ y)	149(θ y)	146(θ y)	152(θ y)	150(θ y)	151(θ y)	

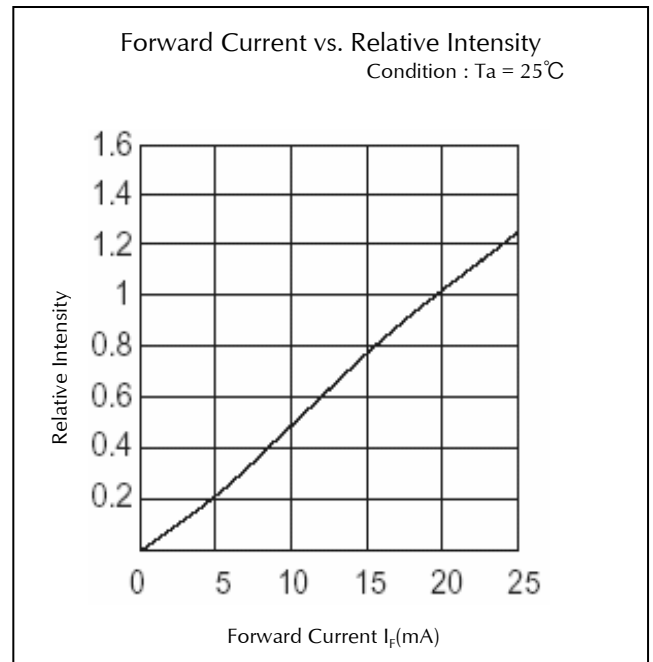
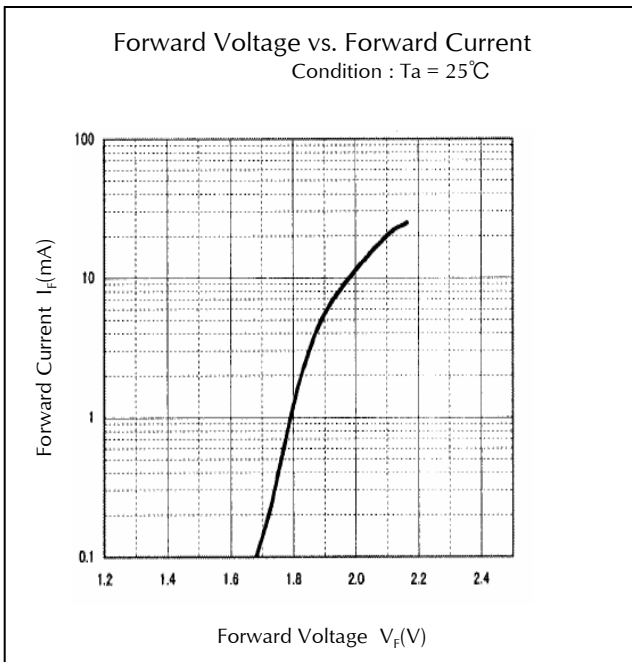
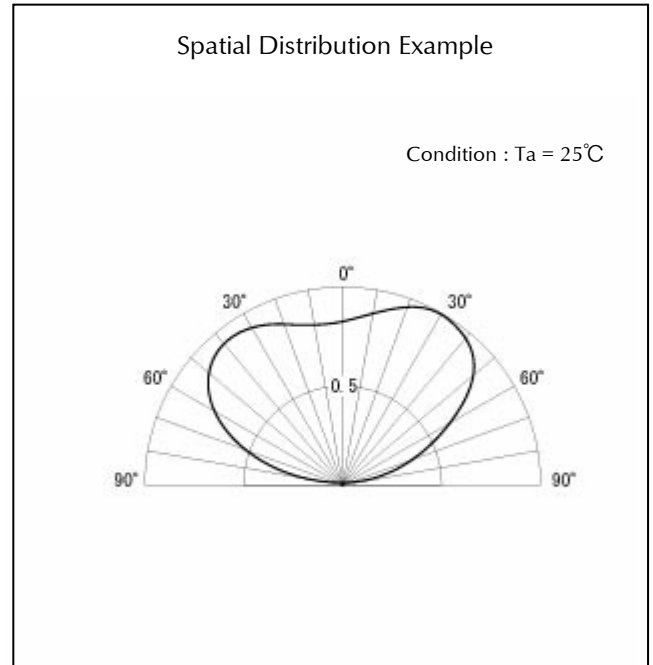
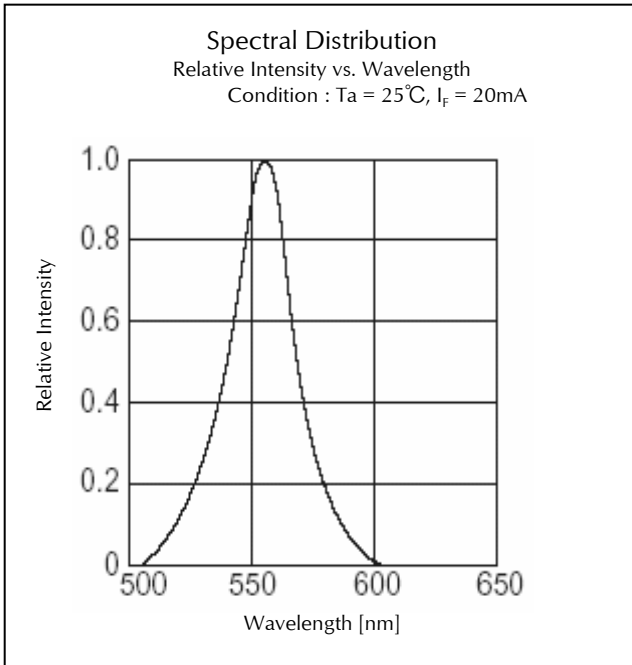
## Luminous Intensity Rank

(Ta=25°C)

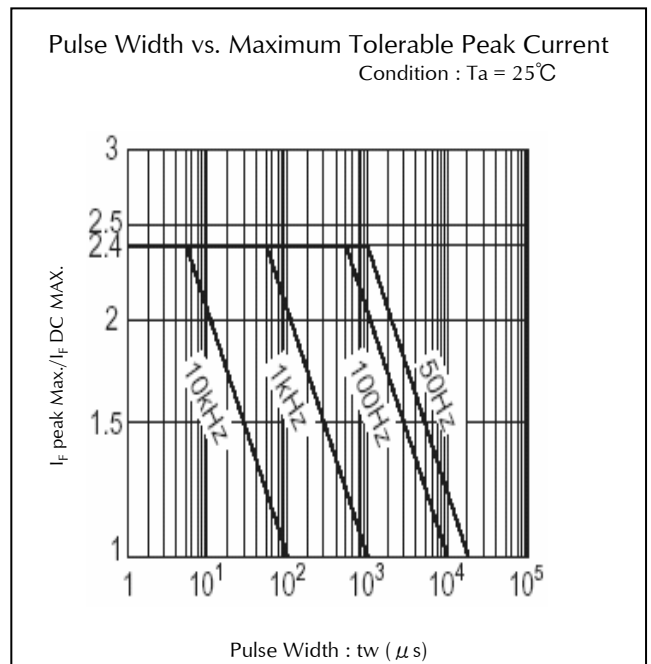
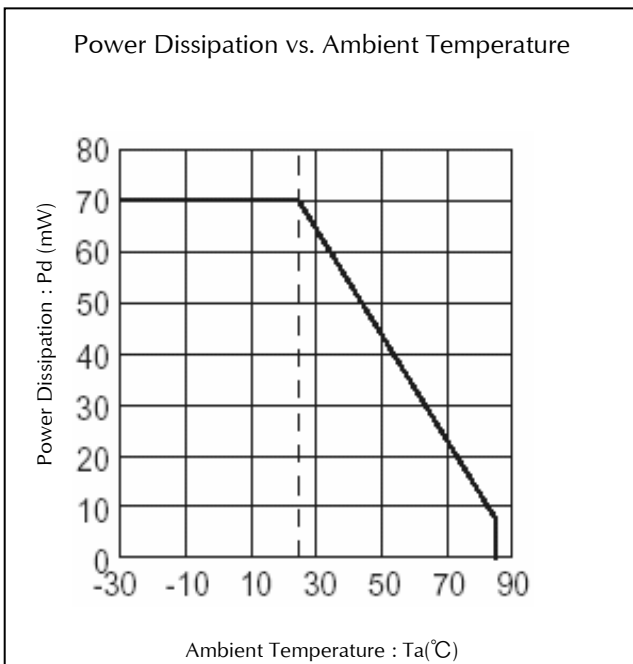
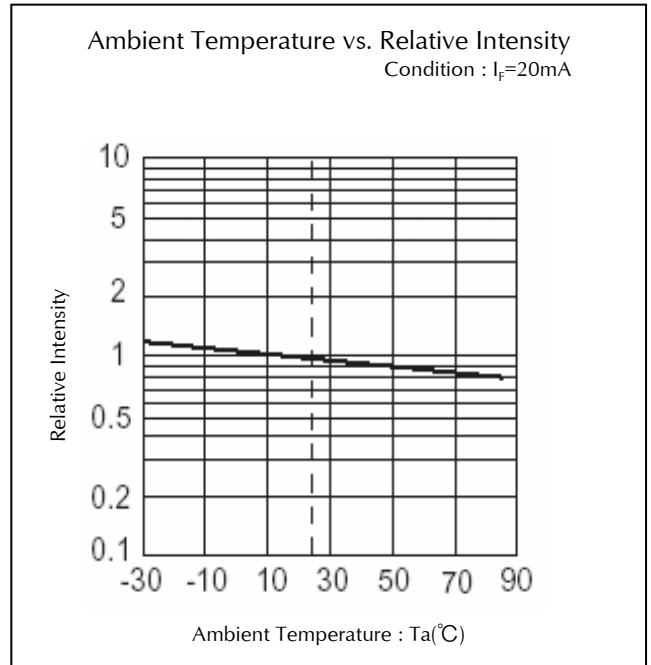
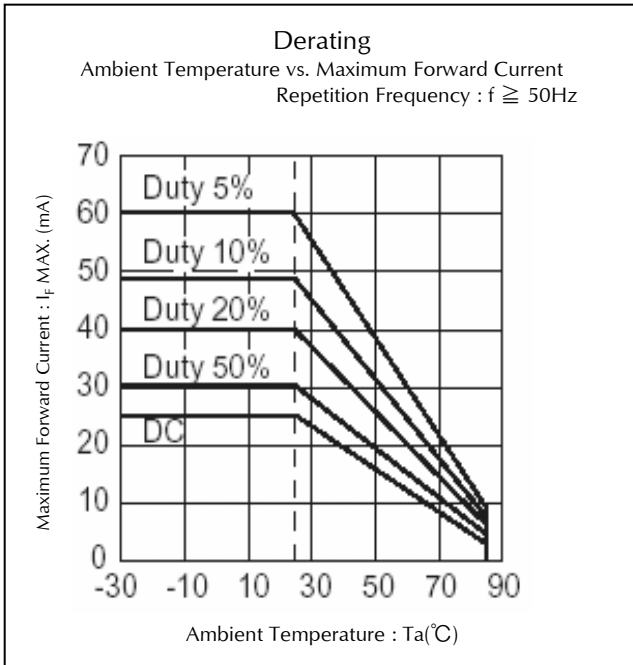
Rank	I <sub>v</sub> (mcd)											
	BG		PG		PY		AY		AA		BR	
	I <sub>F</sub> =20mA		I <sub>F</sub> =20mA		I <sub>F</sub> =20mA		I <sub>F</sub> =20mA		I <sub>F</sub> =20mA		I <sub>F</sub> =20mA	
	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
A	1.6	2.3	4.1	5.8	7.6	10.7	2.2	3.1	2.2	3.1	7.6	10.7
B	1.9	2.7	4.9	6.9	9.0	12.7	2.6	3.7	2.6	3.7	9.0	12.7
C	2.3	3.3	5.8	8.2	10.7	15.1	3.1	4.4	3.1	4.4	10.7	15.1
D	2.7	3.8	6.9	9.8	12.7	18.0	3.7	5.2	3.7	5.2	12.7	18.0
E	3.3	4.7	8.2	11.6	15.1	21.4	4.4	6.2	4.4	6.2	15.1	21.4
F	3.8	-	9.8	-	18.0	-	5.2	-	5.2	-	18.0	-

※ Please contact our sales staff concerning rank designation.

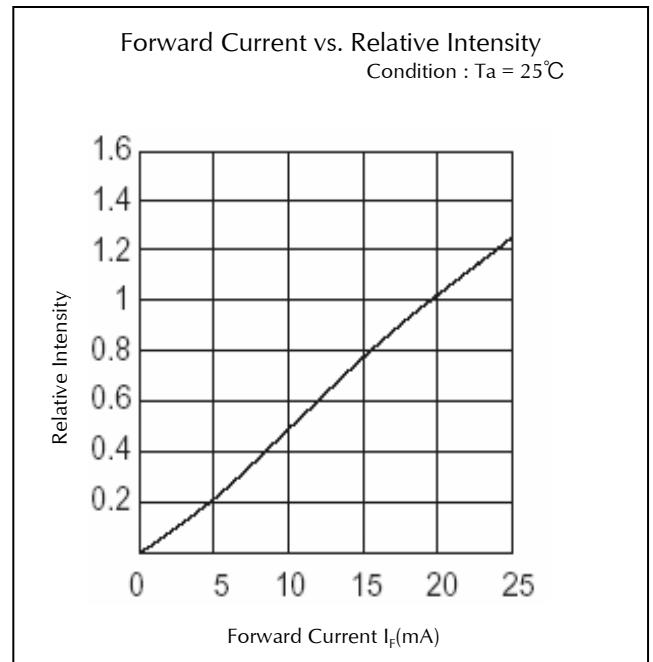
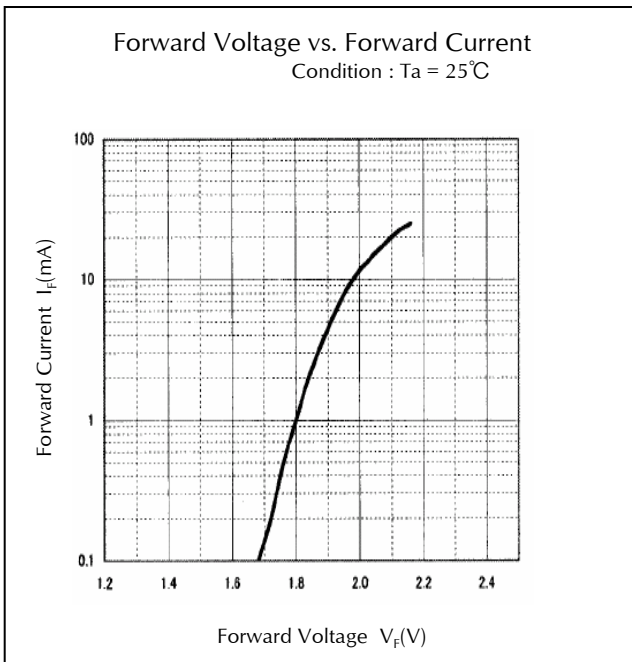
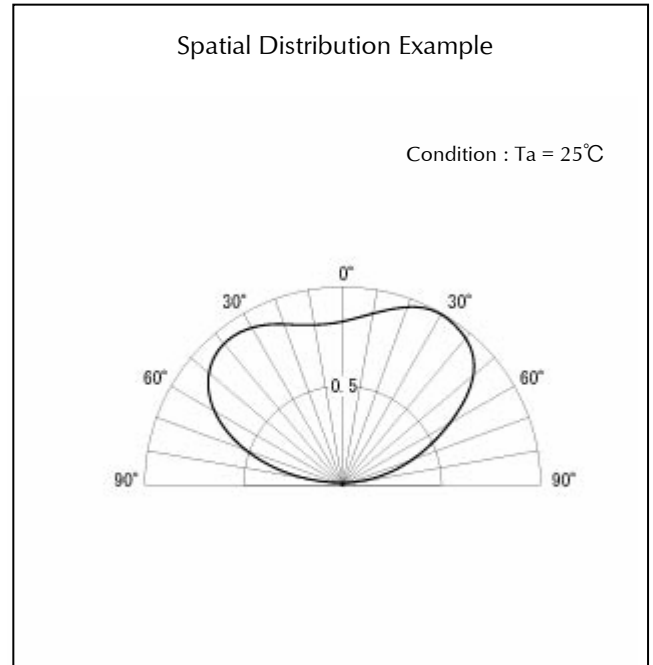
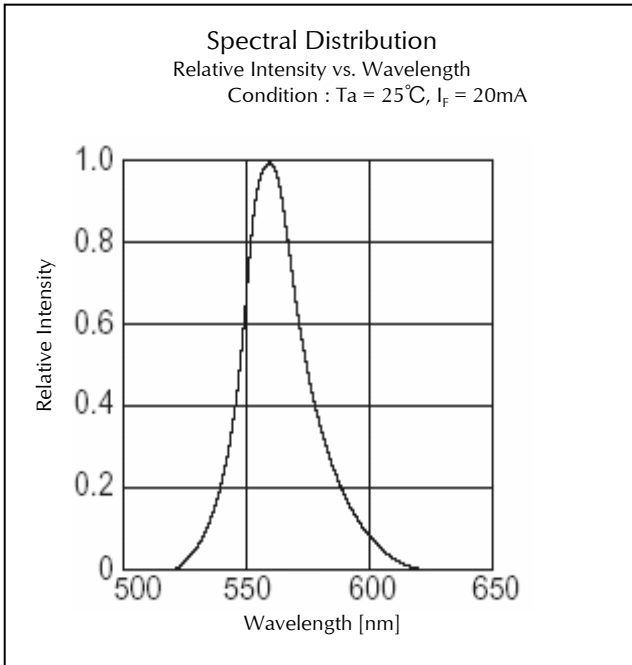
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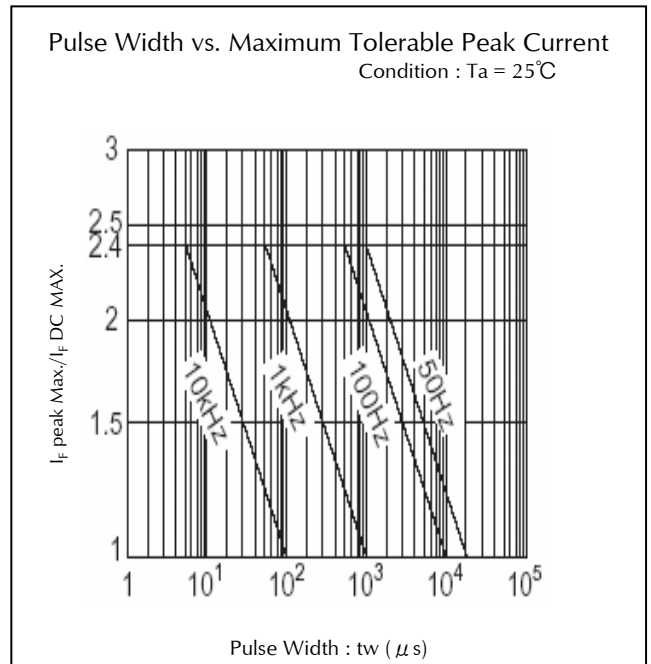
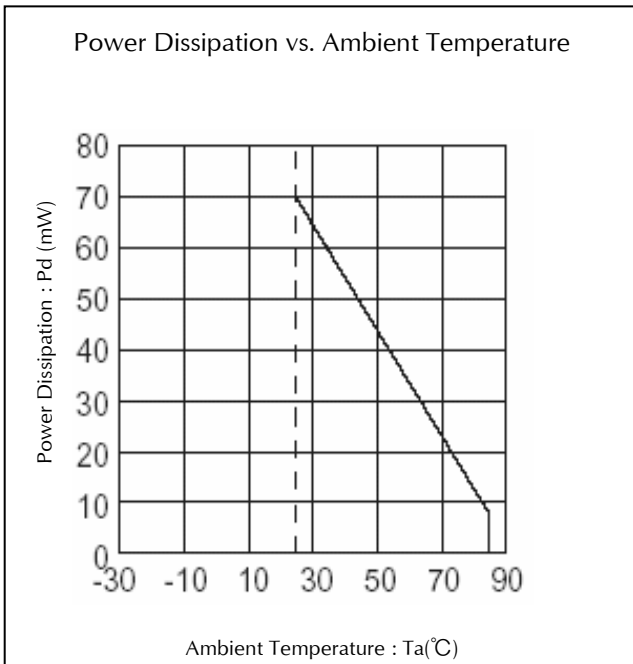
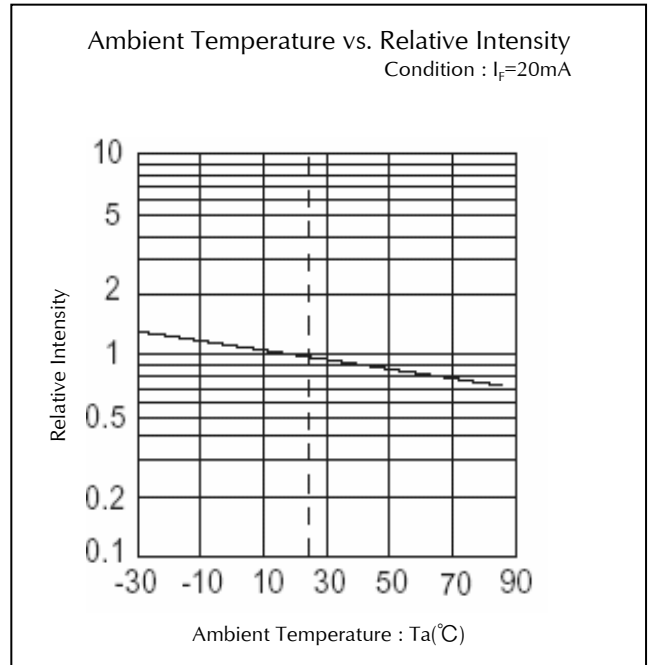
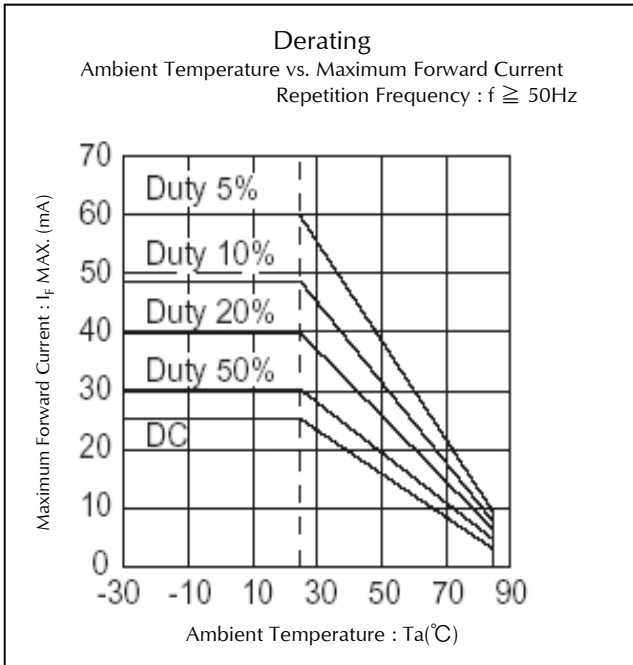


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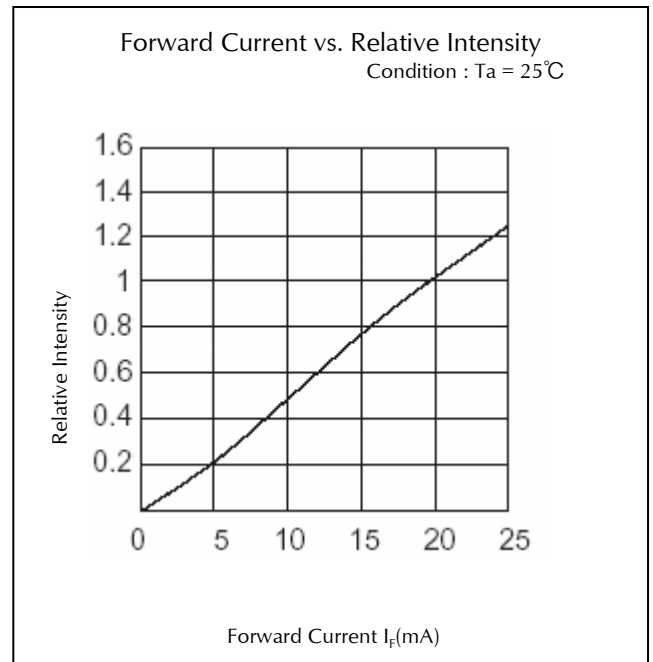
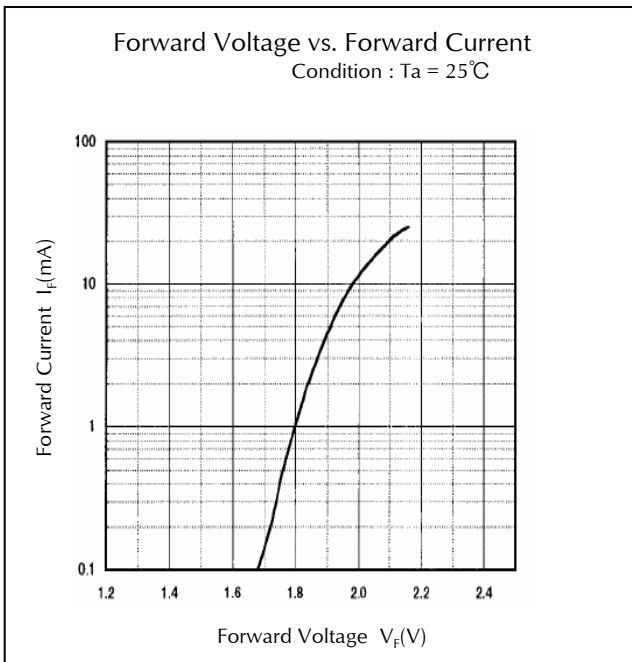
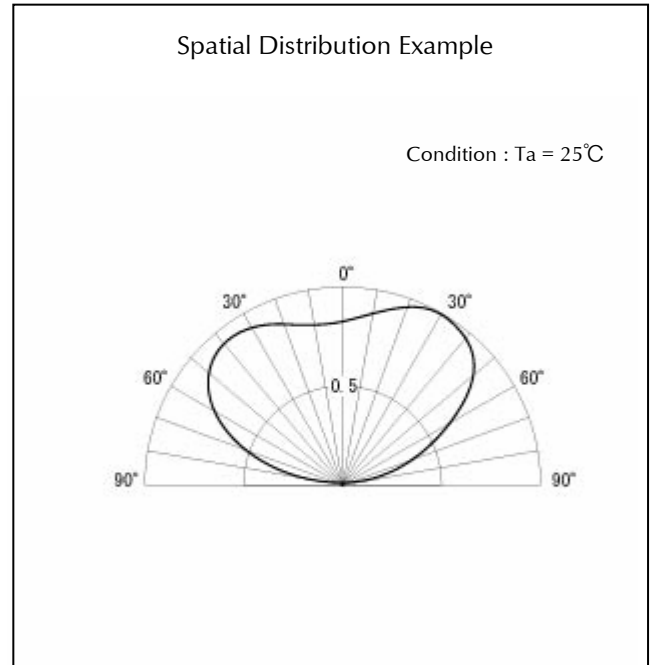
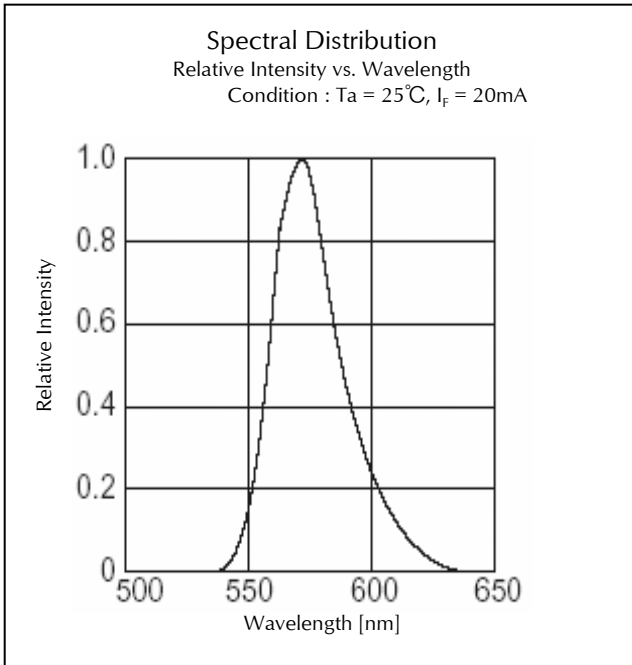




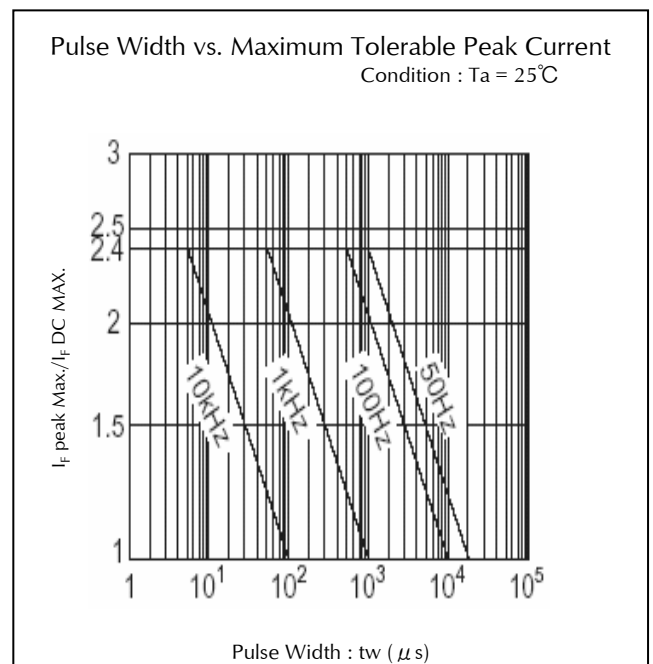
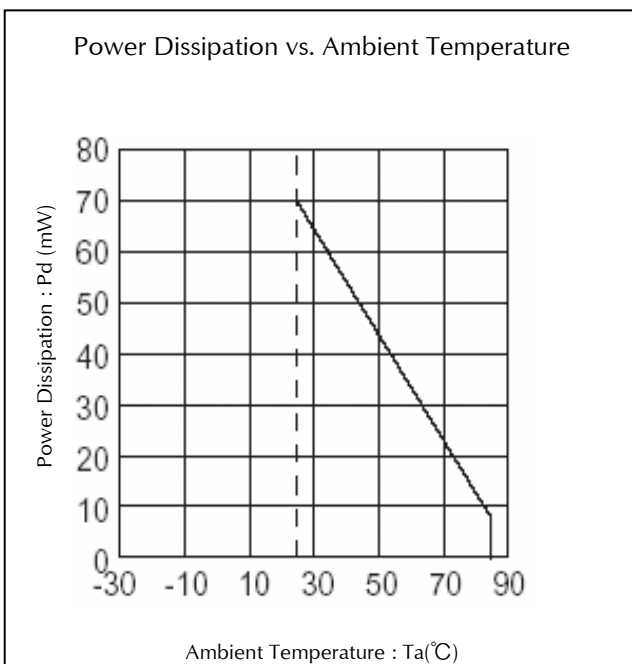
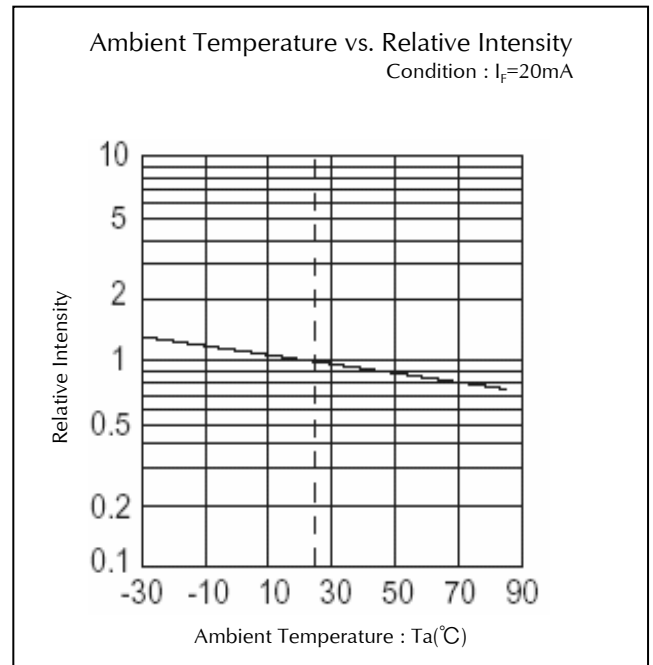
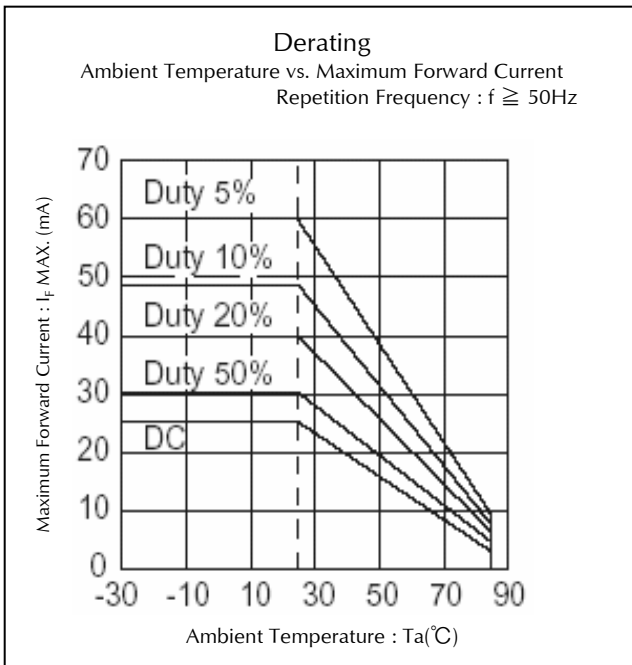
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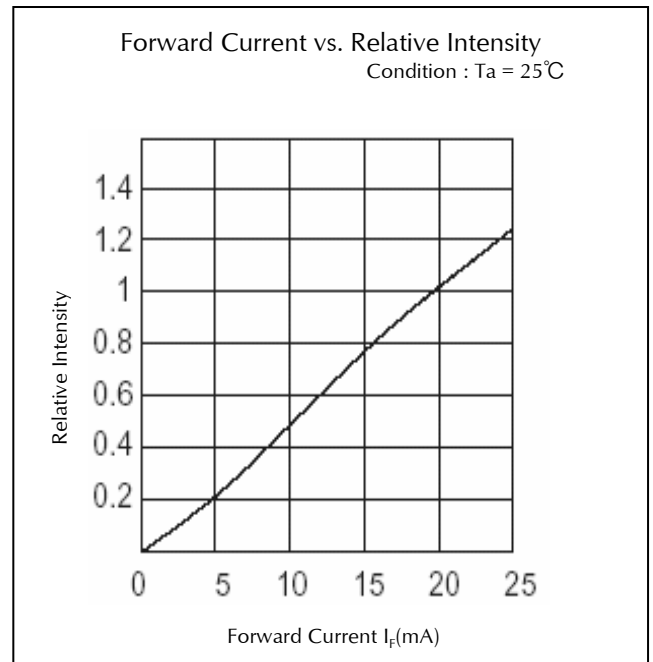
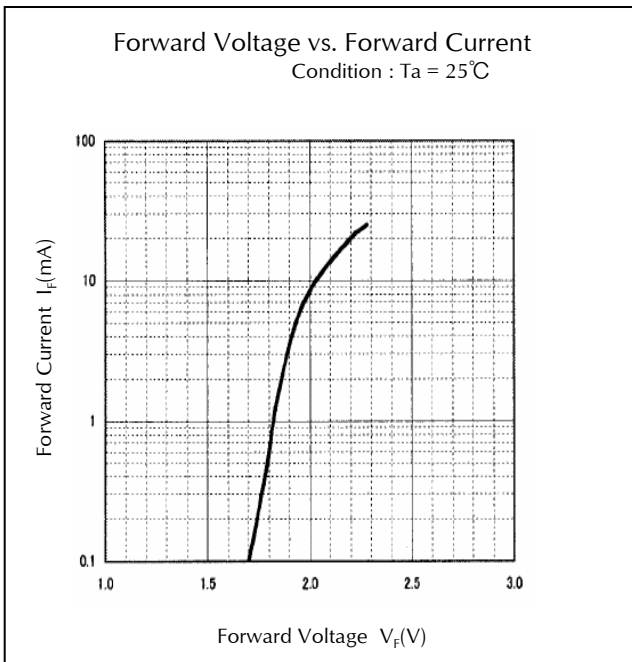
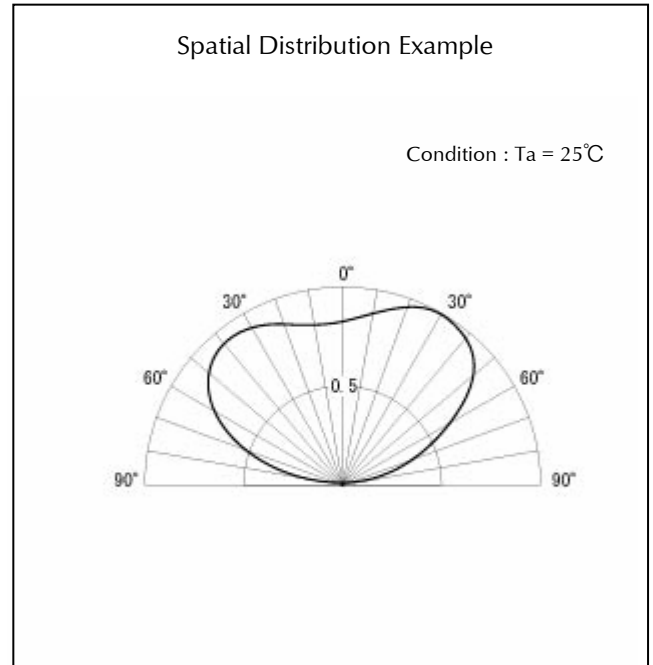
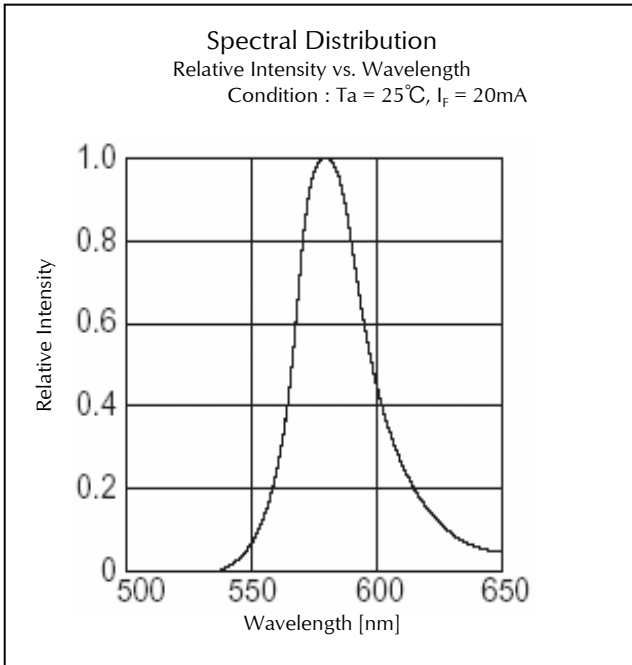
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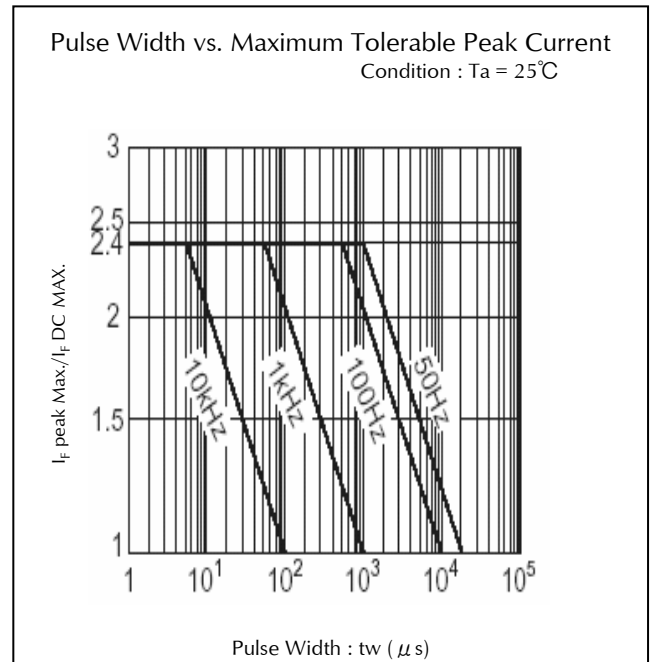
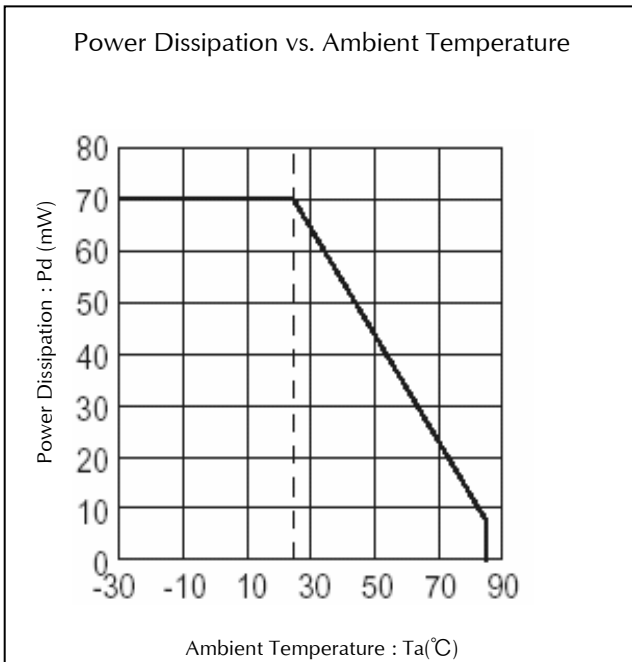
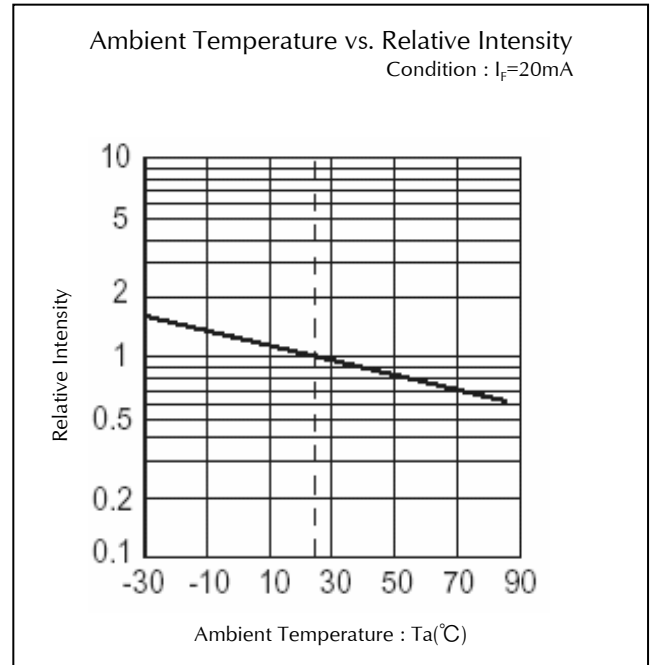
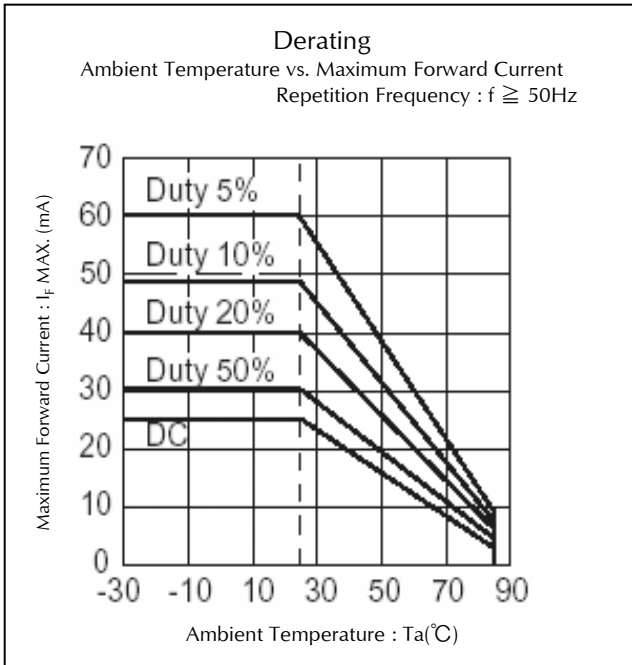
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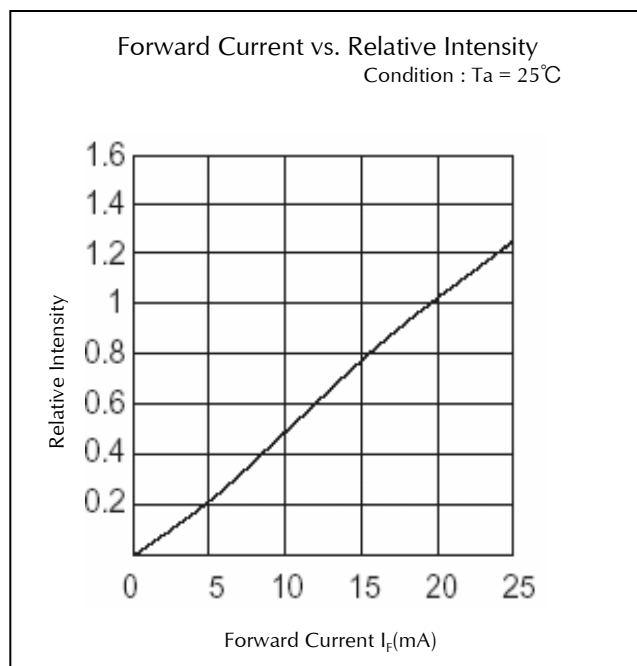
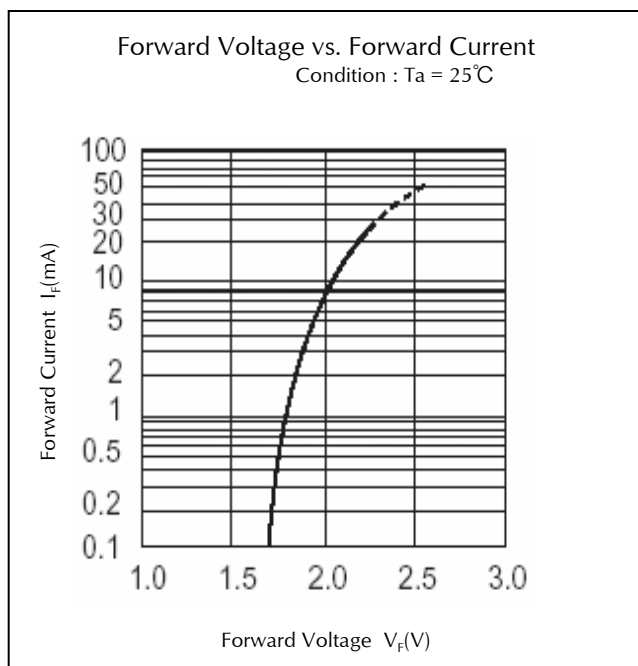
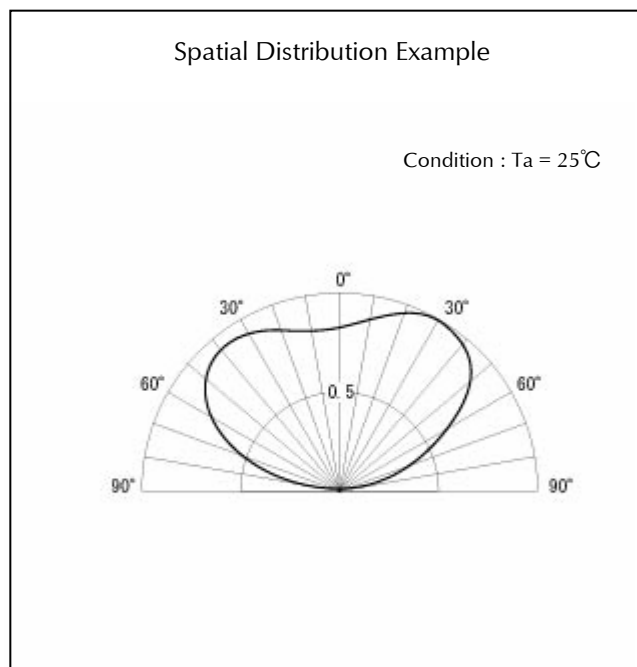
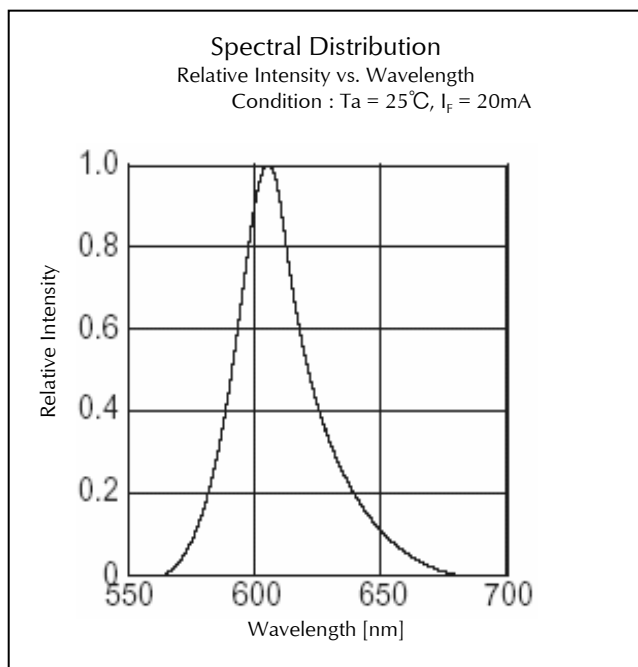
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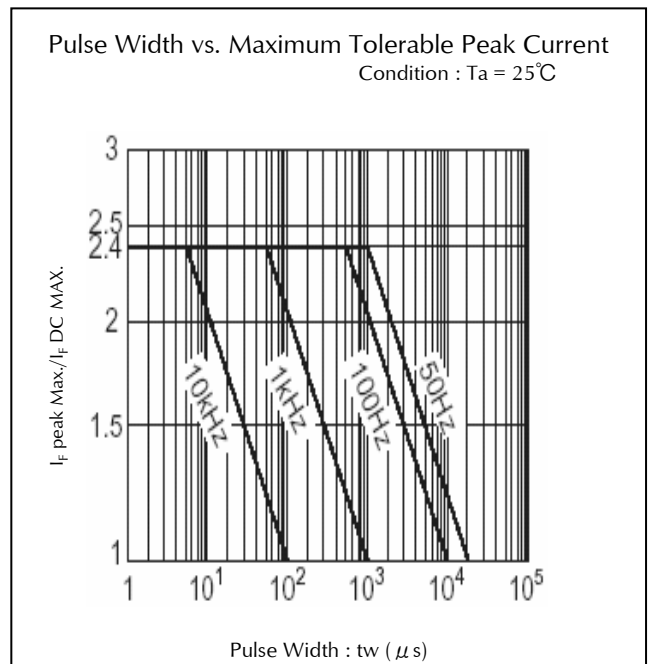
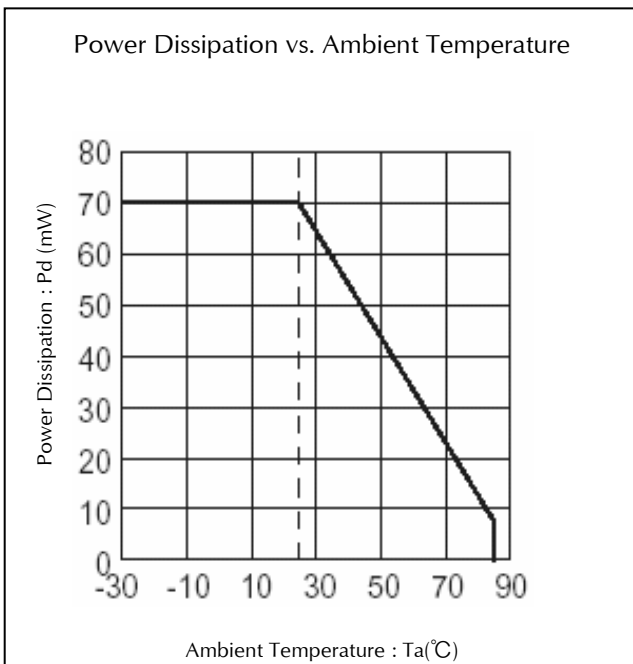
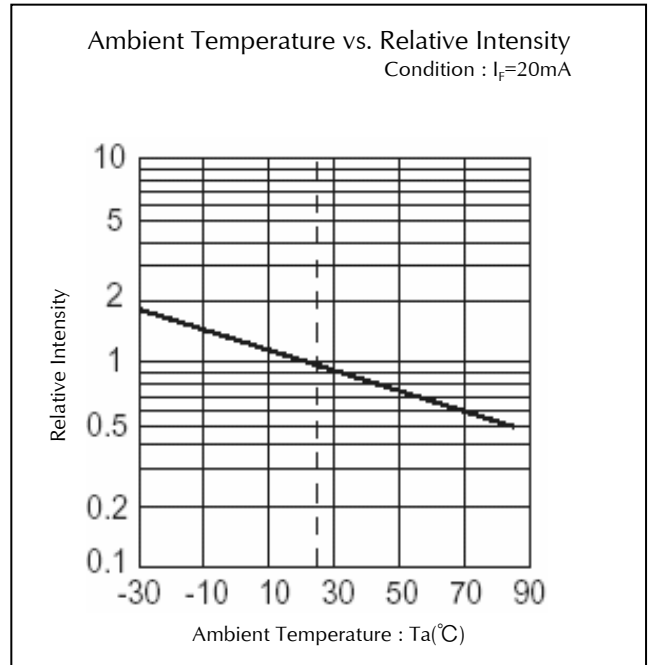
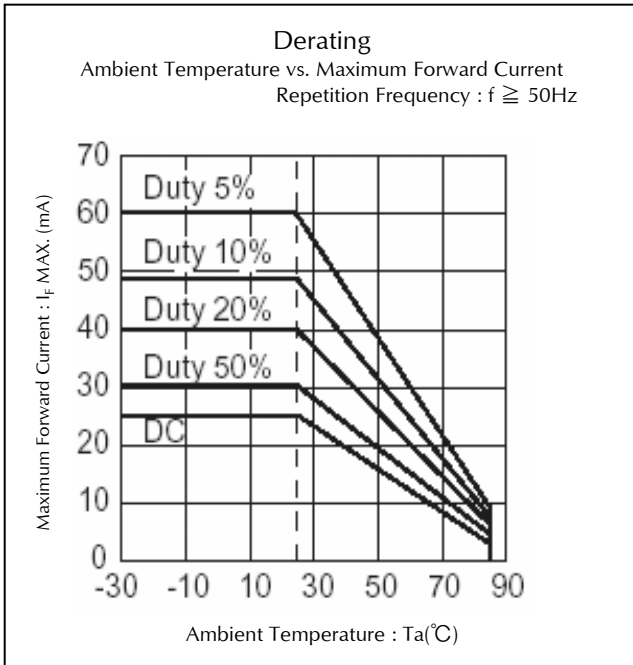
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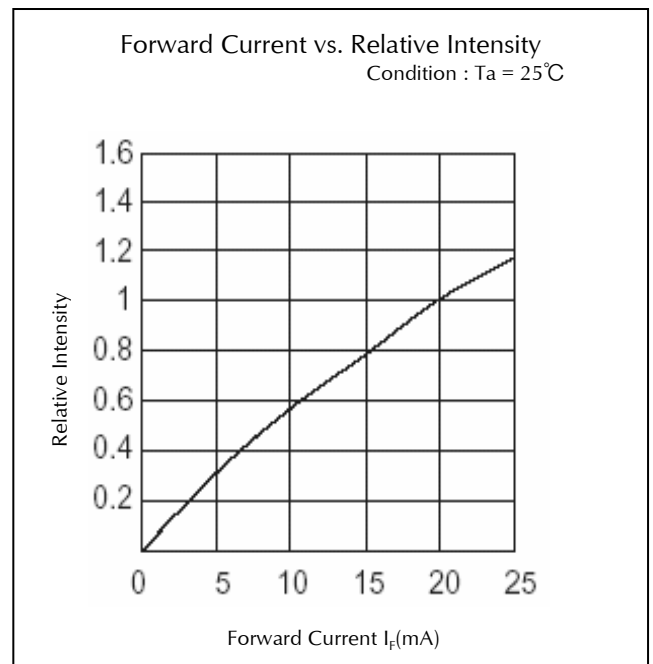
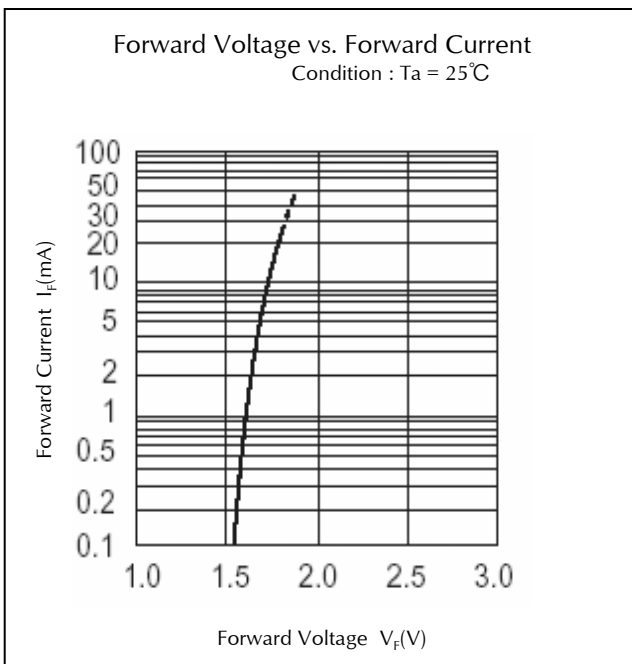
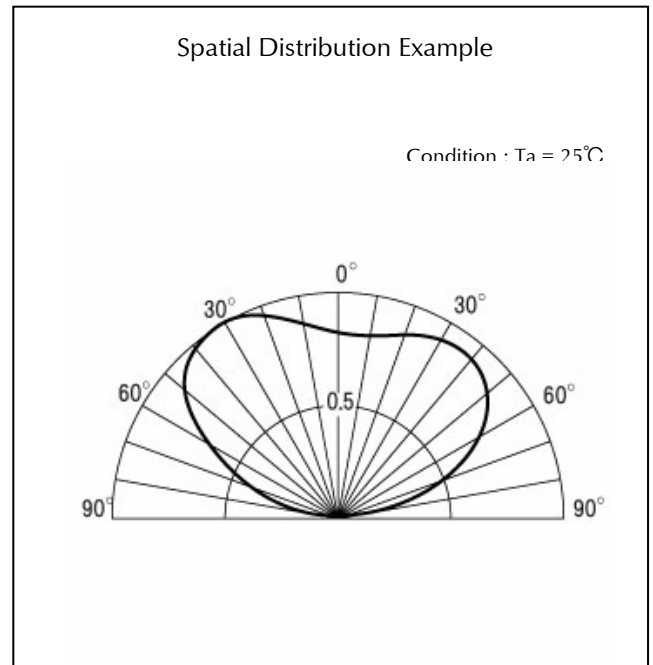
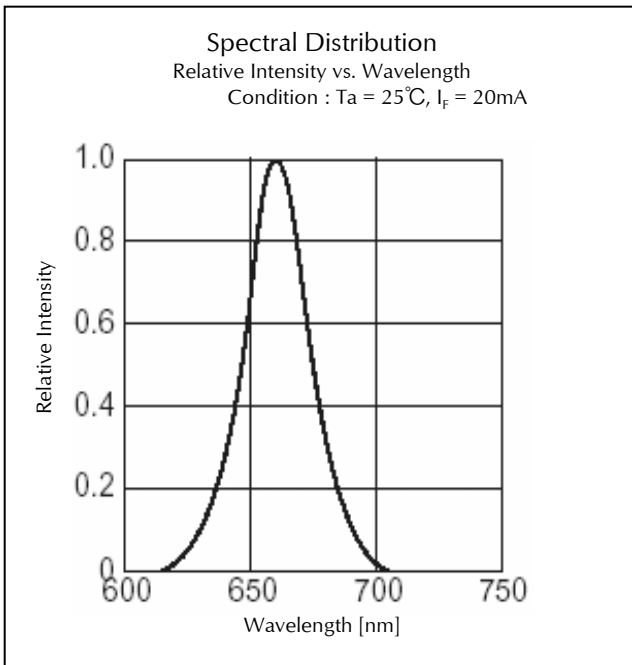
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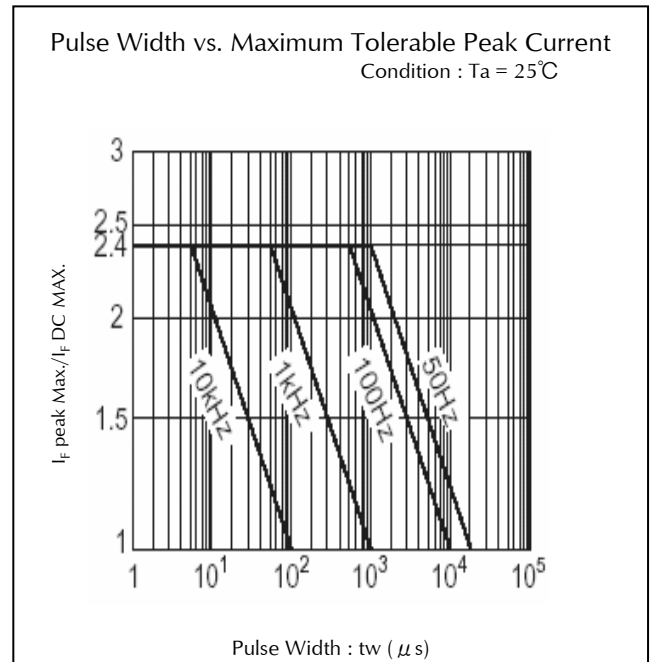
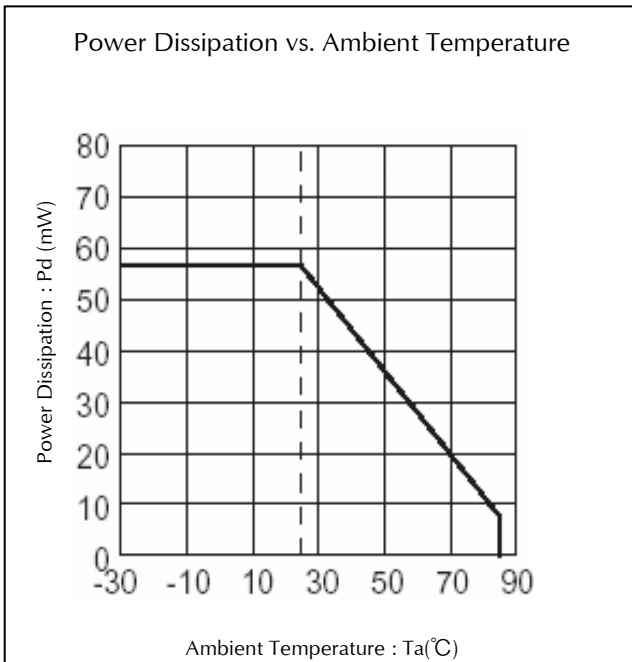
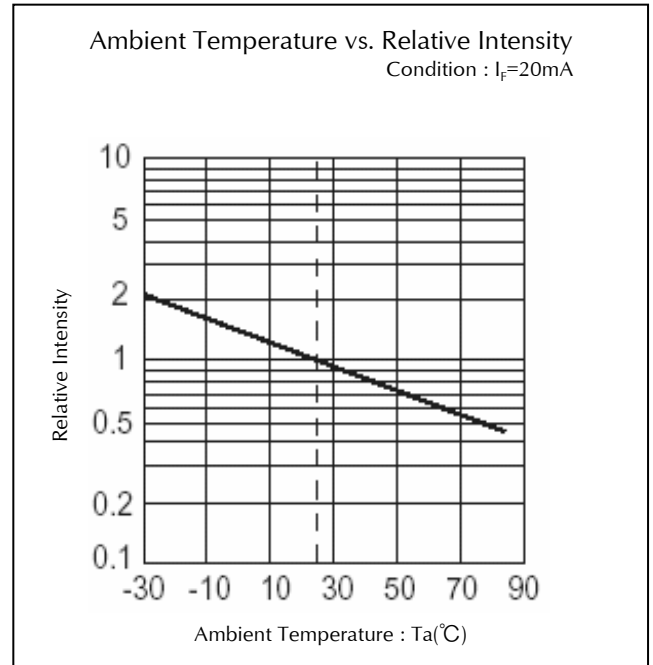
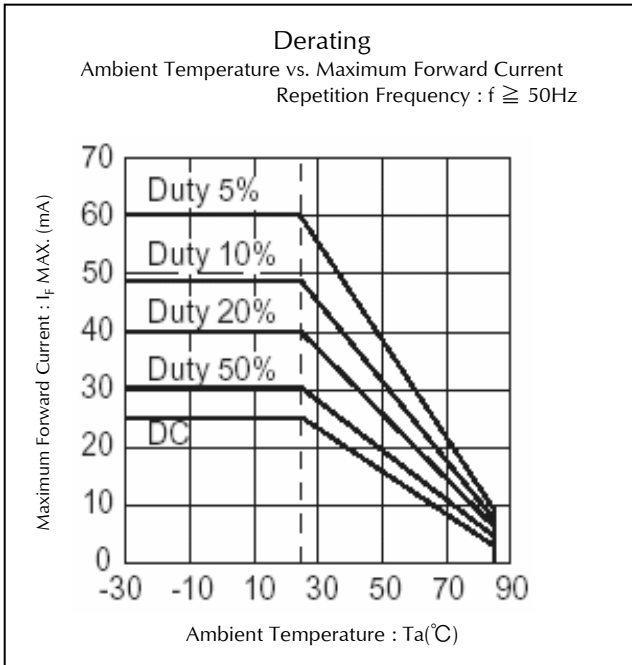


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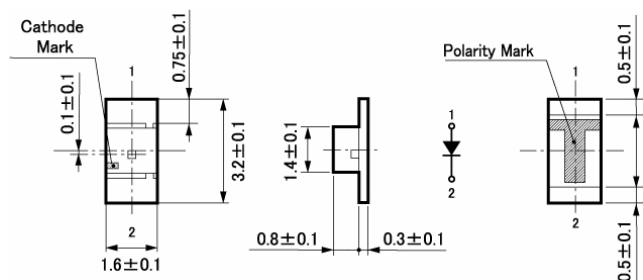




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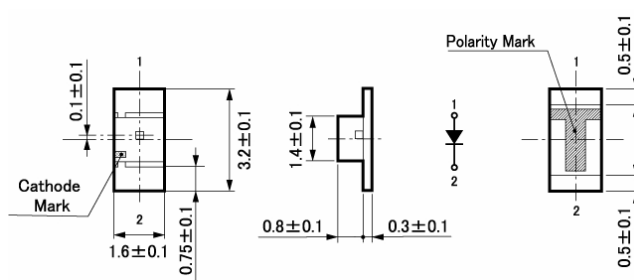


## Package Dimensions (BG,PG,PY,AY,AA)

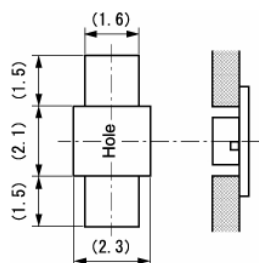


## Package Dimensions (BR) (Unit: mm)

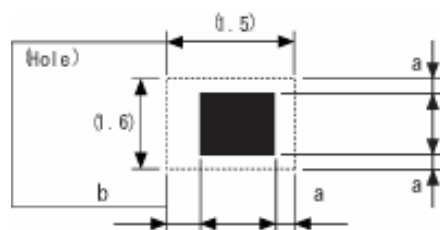
Weight: (6.60)mg



## Recommended Soldering Pattern (Unit: mm)



## Example of hole in the stencil mask for the stencil method (Unit: mm)



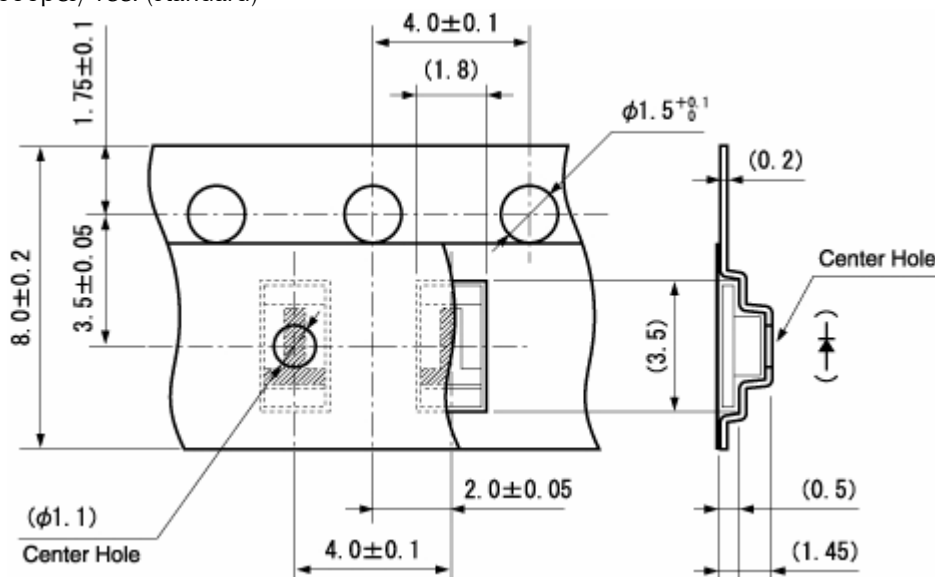
a : 0.05mm  
b : 0.15mm  
(Dot line : Recommended soldering pad)

※The dimension of BR type is defined the chip position of the symmetry at the center line.

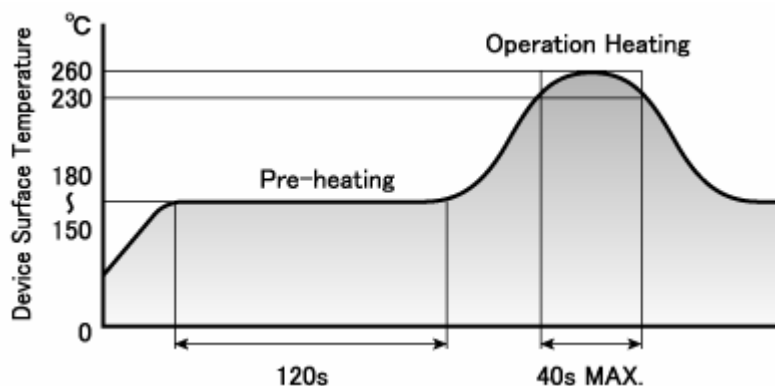
## Taping Specification

(Unit: mm)

Quantity : 3,000pcs/ reel (standard)



## Reflow Soldering Conditions



- 1) The above profile temperature gives the maximum temperature of the LED resin surface. Please set the temperature so as to avoid exceeding this range.
- 2) Total times of reflow soldering process shall be no more than 2 times. When the second reflow soldering process is performed, intervals between the first and second reflow should be short as possible (while allowing some time for the component to return to normal temperature after the first reflow) in order to prevent the LED from absorbing moisture.
- 3) Temperature fluctuation to the LED during the pre-heating process shall be minimized.

## Manual Soldering Conditions

Iron tip temp. 350 °C (MAX.)

Soldering time and frequency 3 s (MAX.)  
1 time (MAX.)

## Reliability Testing Result

Reliability Testing Result	Applicable Standard	Testing Conditions	Duration	Failure
Room Temp. Operating Life	EIAJ ED-4701/100(101)	Ta = 25°C, If = Maximum Rated Current	1,000 h	0/25
Resistance to Soldering Heat	EIAJ ED-4701/300(301)	Pre-heating : 150~180°C 120s Max. Operation Heating : 230°C 40s Max. Peak Temperature : 260°C	Twice	0/25
Temperature Cycling	EIAJ ED-4701/100(105)	Minimum Rated Storage Temperature(30min) ~Normal Temperature(15min) ~Maximum Rated Storage Temperature(30min) ~Normal Temperature(15min)	5 cycles	0/25
Wet High Temp. Storage Life	EIAJ ED-4701/100(103)	Ta = 60±2°C, RH = 90±5%	1,000 h	0/25
High Temp. Storage Life	EIAJ ED-4701/200(201)	Ta = Maximum Rated Storage Temperature	1,000 h	0/25
Low Temp. Storage Life	EIAJ ED-4701/200(202)	Ta = Minimum Rated Storage Temperature	1,000 h	0/25
Vibration, Variable Frequency	EIAJ ED-4701/400(403)	98.1m/s <sup>2</sup> (10G), 100 ~ 2KHz sweep for 20min., XYZ each direction	2 h	0/10

## Failure Criteria

Items	Symbols	Conditions	Failure criteria
Luminous Intensity	Iv	If Value of each product Luminous Intensity	Testing Min. Value < Spec. Min. Value x 0.5
Forward Voltage	V <sub>F</sub>	If Value of each product Forward Voltage	Testing Max. Value ≥ Spec. Max. Value x 1.2
Reverse Current	I <sub>R</sub>	V <sub>R</sub> = Maximum Rated Reverse Voltage V	Testing Max. Value ≥ Spec. Max. Value x 2.5
Cosmetic Appearance	-	-	Occurrence of notable decoloration, deformation and cracking

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