LCD Specification

LCD Group

LQ057Q3DC03 LCD Module

Product Specification November 2011

Normally White QVGA Module features Strong 2 characteristics: wide operating temperature range, and resistance to shock, along with a wide viewing cone, built-in backlight driver, and contrast of 350:1 and brightness of 500 nits.



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DISPLAY DEVICE DIVISION II

SHARP CORPORATION

DISPLAY DEVICE BUSINESS GROUP

RECORDS OF REVISION

LQ057Q3DC03

SPEC No.		REVISED		SUMMARY	NOTE
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1 Applicable TFT-LCD module

This specification applies to the color TFT-LCD module, LQ057Q3DC03.

2 Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (<u>Thin Film Transistor</u>). It is composed of a color TFT-LCD panel, driver IC, power supply circuit and a back light unit.

Graphics and texts can be displayed on a $320 \times 240 \times RGB$ dots panel with 262,144 colors by using 18bit digital signal interface (RGB×6bit), four timing signals, and supplying +3.3V DC supply voltage for TFT-LCD panel driving and supply voltage for backlight.

Optimum viewing direction is 12 o'clock.

Backlight-driving LED controller is built in this module.

3 Mechanical Specifications

Table 3.1

Items	Specifications	Unit
Display size (Diagonal)	14.4 (5.7")	cm
Active display area	115.2 (H) x 86.4 (V)	mm
Pixel format	320(H) x 240(V) x RGB	dot
	(1 pixel=R+G+B dots)	-
Aspect ratio	4:3	
Pixel pitch	0.360[H] x 0.360[V]	mm
Pixel configuration	R,G,B Horizontal Stripe configuration	-
LCD mode	Normally white	-
Surface treatment	Glare and hard-coating 2H	-
Dimension*	144.0(W) x 104.6(H) x 12.3(D)	mm
Mass	Max.210	g

[Note3-1] Fig.6 shows dimensions of the module.

4 Input Signal Assignment

4-1. TFT-LCD Panel driving section

 $CN1\ \ Using\ connector: FH12-33S-0.5SH(55)$ (HIROSE ELECTRIC CO., LTD.) Terminal: Gold plated Table 4.1

1 GND GND 2 CK Dot-clock signal Negative 3 HSYNC Horizontal synchronous signal Negative 4 VSYNC Vertical synchronous signal Negative 5 GND GND 6 R0 RED data signal Negative 7 R1 RED data signal RED data signal 8 R2 RED data signal RED data signal 9 R3 RED data signal RED data signal 10 R4 RED data signal (MSB) RED data signal 11 R5 RED data signal (MSB) RED data signal 12 GND GND GND 13 G0 GREEN data signal GREEN data signal 15 G2 GREEN data signal GREEN data signal 16 G3 GREEN data signal GREEN data signal 18 G5 GREEN data signal GREEN data signal 19 GND GND GND 20	Pin No.	Symbol	Function	Remark
3	1			
4 VSYNC Vertical synchronous signal Negative 5 GND GND GND 6 R0 RED data signal (LSB) RED data signal 7 R1 RED data signal RED data signal 9 R3 RED data signal RED data signal 10 R4 RED data signal (MSB) RED data signal (MSB) 12 GND GND GND 13 G0 GREEN data signal (LSB) GREEN data signal 15 G2 GREEN data signal GREEN data signal 16 G3 GREEN data signal GREEN data signal 18 G5 GREEN data signal GREEN data signal 19 GND GND GND 20 B0 BLUE data signal (LSB) BLUE data signal 21 B1 BLUE data signal BLUE data signal 22 B2 BLUE data signal BLUE data signal 23 B3 BLUE data signal BLUE data signal 24 B4	2	CK		
5 GND GND 6 R0 RED data signal 7 R1 RED data signal 8 R2 RED data signal 9 R3 RED data signal 10 R4 RED data signal 11 R5 RED data signal 12 GND GND 13 G0 GREEN data signal (LSB) 14 G1 GREEN data signal 15 G2 GREEN data signal 16 G3 GREEN data signal 17 G4 GREEN data signal 18 G5 GREEN data signal (MSB) 19 GND GND 20 B0 BLUE data signal 21 B1 BLUE data signal 22 B2 BLUE data signal 23 B3 BLUE data signal 24 B4 BLUE data signal 25 B5 BLUE data signal 26 GND GND 27 <t< td=""><td>3</td><td>HSYNC</td><td>Horizontal synchronous signal</td><td>Negative</td></t<>	3	HSYNC	Horizontal synchronous signal	Negative
6 R0 RED data signal 7 R1 RED data signal 8 R2 RED data signal 9 R3 RED data signal 10 R4 RED data signal 11 R5 RED data signal(MSB) 12 GND GND 13 G0 GREEN data signal(LSB) 14 G1 GREEN data signal 15 G2 GREEN data signal 16 G3 GREEN data signal 17 G4 GREEN data signal 18 G5 GREEN data signal(MSB) 19 GND GND 20 B0 BLUE data signal(LSB) 21 B1 BLUE data signal 22 B2 BLUE data signal 23 B3 BLUE data signal 24 B4 BLUE data signal 25 B5 BLUE data signal 26 GND GND 27 ENAB Data enable signal (signal to settle the horizon	4	VSYNC	Vertical synchronous signal	Negative
7 R1 RED data signal 8 R2 RED data signal 9 R3 RED data signal 10 R4 RED data signal 11 R5 RED data signal (MSB) 12 GND GND 13 G0 GREEN data signal (LSB) 14 G1 GREEN data signal 15 G2 GREEN data signal 16 G3 GREEN data signal 17 G4 GREEN data signal 18 G5 GREEN data signal (MSB) 19 GND GND 20 B0 BLUE data signal (LSB) 21 B1 BLUE data signal 22 B2 BLUE data signal 23 B3 BLUE data signal 24 B4 BLUE data signal 25 B5 BLUE data signal 26 GND GND 27 ENAB Data enable signal (signal to settle the horizontal display position) Positive 28<	5	GND	GND	
8 R2 RED data signal 9 R3 RED data signal 10 R4 RED data signal 11 R5 RED data signal (MSB) 12 GND GND 13 G0 GREEN data signal (LSB) 14 G1 GREEN data signal 15 G2 GREEN data signal 16 G3 GREEN data signal 17 G4 GREEN data signal 18 G5 GREEN data signal (MSB) 19 GND GND 20 B0 BLUE data signal (LSB) 21 B1 BLUE data signal 22 B2 BLUE data signal 23 B3 BLUE data signal 24 B4 BLUE data signal 25 B5 BLUE data signal 26 GND GND 27 ENAB Data enable signal (signal to settle the horizontal display position) Positive 28 VCC +3.3V power supply <t< td=""><td>6</td><td>R0</td><td>RED data signal(LSB)</td><td></td></t<>	6	R0	RED data signal(LSB)	
9 R3 RED data signal 10 R4 RED data signal 11 R5 RED data signal(MSB) 12 GND GND 13 G0 GREEN data signal(LSB) 14 G1 GREEN data signal 15 G2 GREEN data signal 16 G3 GREEN data signal 17 G4 GREEN data signal(MSB) 19 GND GND 20 B0 BLUE data signal(LSB) 21 B1 BLUE data signal 22 B2 BLUE data signal 23 B3 BLUE data signal 24 B4 BLUE data signal 25 B5 BLUE data signal 25 B5 BLUE data signal 26 GND GND 27 ENAB Data enable signal (signal to settle the horizontal display position) Positive 30 RL/UD Selection signal for horizontal/vertical scanning direction ("L"": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) [N	7	R1	RED data signal	
10	8	R2	RED data signal	
11	9	R3	RED data signal	
12	10	R4	RED data signal	
13 G0 GREEN data signal (LSB) 14 G1 GREEN data signal 15 G2 GREEN data signal 16 G3 GREEN data signal 17 G4 GREEN data signal 18 G5 GREEN data signal 19 GND GND 20 B0 BLUE data signal (LSB) 21 B1 BLUE data signal 22 B2 BLUE data signal 23 B3 BLUE data signal 24 B4 BLUE data signal 25 B5 BLUE data signal 26 GND GND 27 ENAB Data enable signal (signal to settle the horizontal display position) Positive 28 VCC +3.3V power supply 30 RL/UD Selection signal for horizontal/vertical scanning direction ("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) [Note4-2] 31 NC No Connect (SHUT) (Please be sure to connect 32pin with GND)	11	R5	RED data signal(MSB)	
14 G1 GREEN data signal 15 G2 GREEN data signal 16 G3 GREEN data signal 17 G4 GREEN data signal (MSB) 18 G5 GREEN data signal (MSB) 19 GND GND 20 B0 BLUE data signal (LSB) 21 B1 BLUE data signal 22 B2 BLUE data signal 23 B3 BLUE data signal 24 B4 BLUE data signal (MSB) 25 B5 BLUE data signal (MSB) 26 GND GND 27 ENAB Data enable signal (signal to settle the horizontal display position) Positive 28 VCC +3.3V power supply 29 VCC +3.3V power supply 30 RL/UD Selection signal for horizontal/vertical scanning direction ("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) [Note4-2] 31 NC No Connect 32 SHUT No Connect (SHUT) (Please be sure to connect 32pin with GND)	12	GND	GND	
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16 G3	14	G1	GREEN data signal	
17 G4 GREEN data signal	15	G2	GREEN data signal	
18 G5 GREEN data signal(MSB)	16	G3	GREEN data signal	
19	17	G4		
Bo	18	G5	GREEN data signal(MSB)	
21 B1 BLUE data signal 22 B2 BLUE data signal 23 B3 BLUE data signal 24 B4 BLUE data signal 25 B5 BLUE data signal(MSB) 26 GND GND 27 ENAB Data enable signal (signal to settle the horizontal display position) Positive 28 VCC +3.3V power supply 29 VCC +3.3V power supply 30 RL/UD Selection signal for horizontal/vertical scanning direction ("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) [Note4-2] 31 NC No Connect 32 SHUT No Connect (SHUT) (Please be sure to connect 32pin with GND)	19	GND	GND	
22 B2 BLUE data signal 23 B3 BLUE data signal 24 B4 BLUE data signal 25 B5 BLUE data signal(MSB) 26 GND GND 27 ENAB Data enable signal (signal to settle the horizontal display position) Positive 28 VCC +3.3V power supply 29 VCC +3.3V power supply 30 RL/UD Selection signal for horizontal/vertical scanning direction ("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) [Note4-2] 31 NC No Connect 32 SHUT No Connect (SHUT) (Please be sure to connect 32pin with GND)	20	В0	BLUE data signal(LSB)	
23 B3 BLUE data signal 24 B4 BLUE data signal 25 B5 BLUE data signal(MSB) 26 GND GND 27 ENAB Data enable signal (signal to settle the horizontal display position) Positive 28 VCC +3.3V power supply 29 VCC +3.3V power supply 30 RL/UD Selection signal for horizontal/vertical scanning direction ("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) [Note4-2] 31 NC No Connect 32 SHUT No Connect (SHUT) (Please be sure to connect 32pin with GND)	21	B1	BLUE data signal	
24 B4 BLUE data signal 25 B5 BLUE data signal(MSB) 26 GND GND 27 ENAB Data enable signal (signal to settle the horizontal display position) Positive 28 VCC +3.3V power supply 29 VCC +3.3V power supply 30 RL/UD Selection signal for horizontal/vertical scanning direction ("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) NC No Connect 32 SHUT No Connect (SHUT) (Please be sure to connect 32pin with GND)	22	B2	BLUE data signal	
25 B5 BLUE data signal(MSB) 26 GND GND 27 ENAB Data enable signal (signal to settle the horizontal display position) Positive 28 VCC +3.3V power supply 29 VCC +3.3V power supply 30 RL/UD Selection signal for horizontal/vertical scanning direction ("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) NC No Connect No Connect (SHUT) (Please be sure to connect 32pin with GND)	23	В3	BLUE data signal	
26 GND GND 27 ENAB Data enable signal (signal to settle the horizontal display position) Positive 28 VCC +3.3V power supply 29 VCC +3.3V power supply 30 RL/UD Selection signal for horizontal/vertical scanning direction ("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) NC No Connect No Connect (SHUT) (Please be sure to connect 32pin with GND)	24		BLUE data signal	
27 ENAB Data enable signal (signal to settle the horizontal display position) 28 VCC +3.3V power supply 29 VCC +3.3V power supply 30 RL/UD Selection signal for horizontal/vertical scanning direction ("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) NC No Connect No Connect (SHUT) (Please be sure to connect 32pin with GND)	25	B5	BLUE data signal(MSB)	
28 VCC +3.3V power supply 29 VCC +3.3V power supply 30 RL/UD Selection signal for horizontal/vertical scanning direction ("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) NC No Connect 32 SHUT No Connect (SHUT) (Please be sure to connect 32pin with GND)	26	GND	GND	
29 VCC +3.3V power supply 30 RL/UD Selection signal for horizontal/vertical scanning direction ("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) NC No Connect SHUT No Connect (SHUT) (Please be sure to connect 32pin with GND)	27	ENAB	Data enable signal (signal to settle the horizontal display position)	Positive
30 RL/UD Selection signal for horizontal/vertical scanning direction ("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) No Connect No Connect (SHUT) (Please be sure to connect 32pin with GND)	28		+3.3V power supply	
31 NC ("L": Normally , "H": Right-and-Left reversal/Up-and-Down reversal) No Connect No Connect (SHUT) (Please be sure to connect 32pin with GND)	29	VCC		
("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal) [Note4-2] NO Connect No Connect (SHUT) (Please be sure to connect 32pin with GND)	20	DI /IID	Selection signal for horizontal/vertical scanning direction	
31 NC No Connect 32 SHUT No Connect (SHUT) (Please be sure to connect 32pin with GND)	30	KL/UD	("L": Normally, "H": Right-and-Left reversal/Up-and-Down reversal)	[Note4-2]
	31	NC		
	32	SHUT	No Connect (SHUT) (Please be sure to connect 32pin with GND)	
טאט ן עאט ן טאט טאט ן טאט אין טאט ן	33	GND	GND	

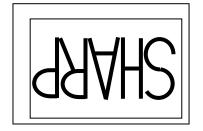
[Note 4-1] Please use a compliant FFC/FPC with the input connector.

The terminal of FFC/FPC is recommended gold plated

(The whisker generation between a FPC and a connector and performance degradation caused by whisker is not covered under warranty)

[Note 4-2]





RL/UD = L RL/UD = H

4-2 Backlight driving section

CN₂

Using connector: SM06B-SRSS-TB(LS)(SN) (JST Mfg. Co., Ltd.)or equivalent. Corresponding connector: SHR-06V-S-B or SHR-06V-S (JST Mfg. Co., Ltd.)

(Sharp is not responsible to its product quality, if the user applies a connector not corresponding to the above model.)

Pin No.	Symbol	Function	Remark
1	$V_{ m DD}$	+12.0V power supply	
2	$V_{ m DD}$	+12.0V power supply	
3	GND	GND	
4	GND	GND	
5	PWM	Brightness Adjust (PWM)	
6	Vst	LED Open	normal:5V, open error:0V

5 Absolute maximum ratings

Table 5-1

Parameter	Cymbol	G IV	Rati	ngs	I Init	D 1	
raiametei	Symbol	Condition	Min.	Max.	Unit	Remark	
+3.3V supply voltage	V _{CC}	Ta=25	0	+4.0	V		
+12V supply voltage	V_{DD}	Ta=25	0	+15	V		
Input voltage	V _{IN1}	Ta=25	-0.3	Vcc+0.3	V	[Note 5-1]	
Input voltage	V _{IN2}	Ta=25	-0.3	V_{DD}	V	[Note 5-2]	
Storage temperature	Tstg	-	-30	+80		[Note5-3,4,5,6]	
Operating temperature	Торр	-	-30	+80		[110163-3,4,3,0]	

- [Note 5-1] CK, R0 ~ R5, G0 ~ G5, B0 ~ B5, Hsync, Vsync, ENAB, RL/UD
- [Note 5-2] PWM
- [Note5-3] Humidity:95%RH Max(Ta 40)

Maximum wet-bulb temperature is less than 39 ..(Ta>40)

Dew condensation must be avoided as electrical current leaks will occur, causing a degradation of performance specifications.

- [Note5- 4] The operating temperature guarantees only operation of the circuit. For contrast, response time and other factors related to display quality, judgment is done using the ambient temperature Ta = +25.
- [Note5-5] Take care not to overrun ratings above.
- [Note5-6] In the operating temperature item, the low temperature side is the ambient temperature regulations. The high temperature side is the panel surface(Active Area) temperature regulations.

Ta=25°C

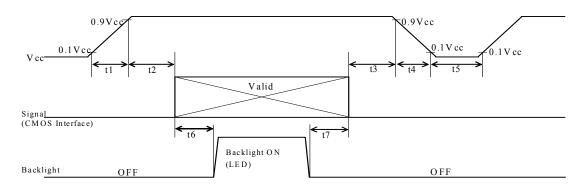
6 Electrical characteristics

6-1. TFT-LCD Panel driving section

Table 6-1

- *** * -						
Parameter	Symbol	Min.	Тур.	Max.	Unit	Remarks
Supply voltage	Vcc	+3.0	+3.3	+3.6	V	[Note6-1, 4]
Current dissipation	Icc	-	10	30	mA	Vcc=3.3V [Note6-5]
Permissive input ripple	V_{pp}	-	-	100	mVp-p	Vcc=+3.3V
Input voltage ("Low" state)	V_{IL}	0	-	$0.3 \times Vcc$	V	[Note6-6]
Input voltage ("High" state)	V_{IH}	$0.7 \times \text{Vcc}$	ı	Vcc	V	
Input leakage current	I _{OH1}	-	-	1	μΑ	VI=3.3V [Note6-6]
(High)	I _{OH2}	-	-	400	μΑ	VI=3.3V [Note6-7]
Input leakage current(low)	I_{OL}	-1	-	-	μΑ	VI=0V [Note6-6] [Note6-7]

[Note6-1] On-off conditions for supply voltage



Symbol	Min.	Max.	Unit	Remarks
t1	0	10	ms	
t2	0	100	ms	
t3	0	100	ms	
t4	0	100	ms	
t5	1	-	S	
t6	10	-	frame	[Note 6-2]
t7	3	-	frame	[Note 6-2]

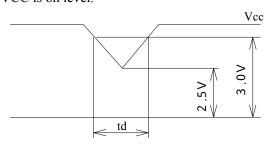
[Note 6-2] It is recommended to consider some timing difference between CMOS input and Backlight input as shown above.

If the Backlight lights on before LCD starting, or if the Backlight is kept on after LCD stopping, the screen may be projected white for a moment or abnormal image may be displayed. This is caused by variation in output signal from timing generator at CMOS input on or off. It does not cause the damage to the LCD module.

[Note 6-3] Every Signal is CMOS Input, Hi-Z is prohibited when VCC is on level.

[Note 6-4] Vcc-dip conditions

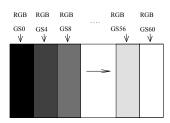
- 1) At $2.5V \le Vcc \le 3.0V$ td $\le 10 \text{ ms}$
- 2) At Vcc < 2.5V Vcc dip conditions should also follow the Vcc turn-on/off conditions



[Note 6-5] Typical current situation:

16-gray-bar pattern.

Vcc=+3.3V



[Note 6-6] CK , $R0 \sim R5$, $G0 \sim G5$, $B0 \sim B5$, Hsync , Vsync , ENAB

[Note 6-7] RL/UD

6-2 Backlight driving section

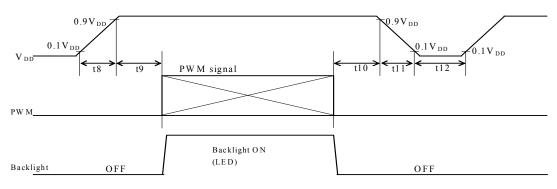
The backlight system is an edge-lighting type with white-LED.

(It is usually required to measure under the following condition.

condition: $Ta=25 \pm 2$

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Supply voltage	V_{DD}	11.2	12.0	12.6	V	[Note6-7]
Current dissipation	I_{DD}	-	200	250	mA	$V_{\rm DD} = 12.0 V$
						PWM Duty =100%
Signal Low voltage	V_{PWML}	1	-	0.8	V	PWM
Signal High voltage	V_{PWMH}	1.3	-	$V_{ m DD}$	V	[Note6-8]
PWM frequency	f_{PWM}	100	200	300	Hz	[Note6-8]
PWM Duty		10	-	100	%	[Note6-8]
"I ED On an " signal	Vst _H	-	5.0	-	V	Normal
"LED Open " signal	Vst_L	-	-	0.9	V	LED open

[Note 6-7] On-off conditions for B/L supply voltage



Symbol	Min.	Max.	Unit	Remarks
t8	0.1	10	ms	
t9	100	-	ms	
t10	100	-	ms	
t11	0	1	S	
t12	1	-	S	

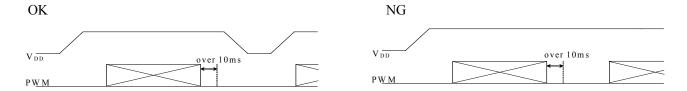
[Note6-8]

PWM Dimmer function

PWM Dimmer function can be available by input PWM pulse.(PWM = High : ON , PWM = Low : OFF)

- Please do not make the "PWM" terminal in a floating state (no input state).
- •Please input "PWM" signal after V_{DD}(12V) is supplied.
- •Please turn off V_{DD}(12V) after "PWM" signal is stopped.

•Please turn off V_{DD}(12V), when PWM signal is set "L" over 10ms.



7 Timing Characteristics of input signals

7-1. Timing characteristics

Table 7-1

Parameter		Symbol	MIN	TYP	MAX	Unit	Remarks
Clock	frequency	1/Tc	-	6.3	7.5	MHz	
	High Width	Tch	5	-	-	ns	
	Lo Width	Tc1	5	-	-	ns	
Data	Setup time	Tds	5	-	-	ns	
	Hold time	Tdh	5	-	-	ns	
Horizontal sync.	Cycle	TH	50.0	63.6	70	μs	
signal			360	400	440	clock	
	Pulse width	THp	5	-	TH-2	clock	
Vertical sync.	Cycle	TV	250	262	284	line	
signal	frequency	1/TV	50	60	-	Hz	【 Note7-1 】
	Pulse width	TVp	2	i	TV-2	line	
Horizontal display po	eriod	THd	320	320	320	clock	
Hsync-Clock phase of	difference	THc	5	-	-	ns	
Hsync-Vsync phase difference		TVh	0	-	ТН-ТНр	clock	
Vertical Back Porch		TVb	7	7	7	line	
Vertical Front Porch		TVf	3		TV-7	line	
Vertical Display Area	a	TVd	240	240	240	line	

[[]Note7-1] In case of lower frequency, the deterioration of display quality, flicker etc., may occur.

[Note7-2] Timing diagrams of input signal are shown in Fig.2

Display position of input data (H • V)are shown in Fig.1

7-2. Horizontal display position

Display position in horizontal direction is designated by rising timing of ENAB signal. Table 7-2

Chara	Symbol	Min.	Тур.	Max.	Unit	Remark	
DEN	Setup time	Tes	5	-		ns	
	Pulse width	Тер	320		-	clock	
Phase differenc	ТНе	6	-	TH-320	clock		
Н	ISYNC - DEN						

When "DEN" signal is fixed low, Horizontal display start position is fixed 52 clock. If you need other timing, please use "DEN" signal.

7-3. Vertical display position

The Vertical display start position is fixed 8 line.

ENAB signal has no relation to the vertical display position.

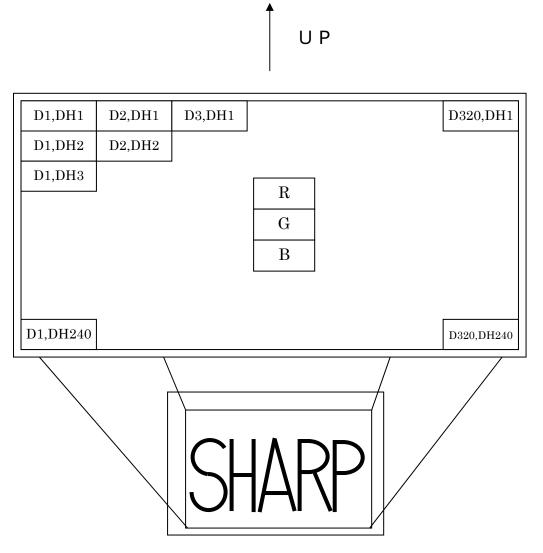


Fig1. Display position of input data($H \cdot V$)

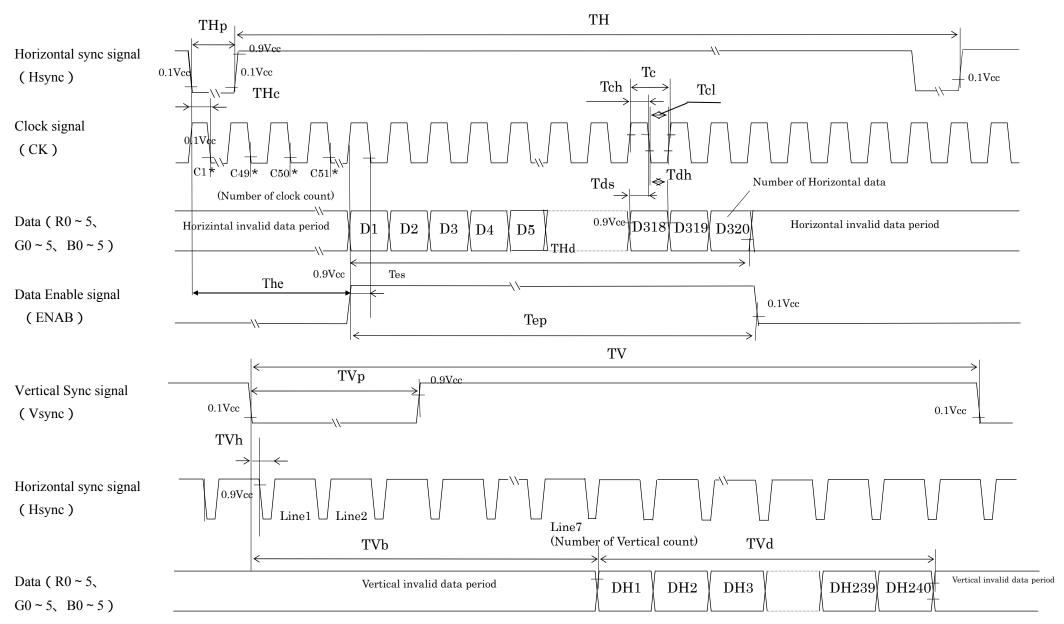


Fig 2. Input signal waveforms

8 Input Signals, Basic Display Colors and Gray Scale of Each Color Table 8-1

	Colors &						Da	ta sigr	nal											\Box
	Gray scale	Gray Scale	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	В0	B1	B2	В3	B4	B5
	Black	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	_	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
В	Green	-	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic color	Cyan	-	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
co	Red	-	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
lor	Magenta	-	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	-	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gr	仓	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of red	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sca	û -	→			1							 					1			
le o	D.::-1-4::	→	1	0		<u>/</u>	1	1	0	0		<u>ν</u>	0	0	0	0			0	
f re	Brighter	GS61 GS62	0	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
þ	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GS03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of green	<u>ी</u>	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
ay S	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
Scal	仓	\downarrow			1	/					\	V						/		
e o	Û	\rightarrow			1						\	l					1	/		
f gr	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
een	Û	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ìray	Û D. 1	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
So /	Darker	GS2 ↓	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
ale	Û J	\downarrow			, l	r L						r L					, l			
of	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
Gray Scale of bleu	Ū.	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
u	Bleu	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Λ.Τ	level volta		1 11	ioh le	1	14													

0 :Low level voltage 1 :High level voltage
Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

9 Optical Specification

Table 9-1 Ta=25°C, Vcc=3.3V

Parameter		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
***	Horizontal	θ21, θ22		70	80	-	° (Deg.)	
Viewing angle Range Vertical		θ11	CR≧10	70	80	-	° (Deg.)	[Note9-1,3]
ungio itungo	vertical	θ12		55	65	-	° (Deg.)	
Contrast ratio		CR max	Best viewing angle	350	ı	ı	-	[Note9-2,4,6]
Response	Response Rise		$\theta = 0_{\circ}$	_	30	-	ms	[Note9-2,5,6]
Chromaticity of white		X	0 00	0.263	0.313	0.363	-	[Note9-2,6]
		у	$\theta = 0_{\circ}$	0.279	0.329	0.379	-	[100169-2,0]
Luminance of white		Y_{L1}	$\theta = 0$ °	350	500	-	cd/m ²	[Note9-2,6] (PWM=100%)

The measurement shall be executed 30 minutes after lighting at rating. Condition : (PWM=100%) The optical characteristics shall be measured in a dark room or equivalent.

[Note 9-1] Measuring Viewing Angle Range

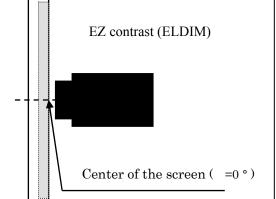


Fig3 Measuring Viewing Angle Range

LCD Panel

[Note 9-2] Other Measurements

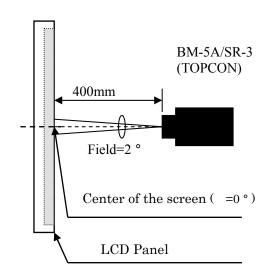
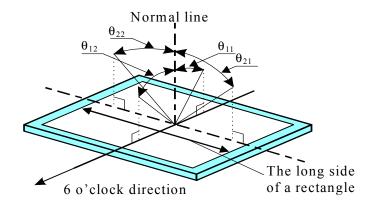


Fig4. Other Measurements

[Note9-3] Definitions of viewing angle range:



The best viewing angle of this module is slightly leaned to 12 o'clock from normal line.

Where $_{11} > _{max}$, gray scale is reversed partially.

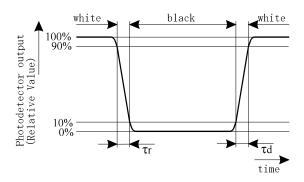
Where $_{11}$ < $_{max}$, or in $_{12}$ direction, gray scale isn't reversed.

[Note9-4] Definition of contrast ratio:

The contrast ratio is defined as the following.

[Note9-5] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal between "black" and "white" alternatively.



[Note9-6] This parameter should be measured at the center of the screen and 30 minutes after turn-on.

10 Display Qualities

Please refer to the Incoming Inspection Standard.

11 Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable. Please insert for too much stress not to join FFC/FPC in the case of insertion of FFC/FPC.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling components.
- h) This module has its circuitry PCBs on the rear side and should be handled carefully in order not to be stressed.
- i) Protect sheet(Laminate film) is attached to the module surface to prevent it from being scratched. Peel the sheet off slowly just before the use with strict attention to electrostatic charges. Ionized air shall be blown over during the action. Blow off the 'dust' on the polarizer by using an ionized nitrogen gun, etc. Working under the following environments is desirable.
 - All workers wear conductive shoes, conductive clothes, conductive fingerstalls and grounding belts without fail.
 - Use Ionized blower for electrostatic removal, and peel of the protect sheet with a constant speed. (Peeling of it at over 2 seconds)
- j) In case of attaching protective board over the LCD, be careful about the optical interface fringe etc. which degrades display quality.
- k) Do not expose the LCD module to a direct sunlight, for a long period of time to protect the module from the ultra violet ray.
- 1) Connect GND of module bezel to stabilize against EMI and external noise.
- m) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- n) Liquid crystal contained in the panel may leak if the LCD is broken. Rinse it as soon as possible if it gets inside your eye or mouth by mistake.
- o) Disassembling the module can cause permanent damage and should be strictly avoided. Please don't remove the fixed tape, insulating tape etc that was pasted on the original module. (Except for protection film of the panel.)
- p) Be careful when using it for long time with fixed pattern display as it may cause afterimage. (Please use a screen saver etc., in order to avoid an afterimage.)
- q) If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc. Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.
- r) Epoxy resin (amine series curing agent), silicone adhesive material (dealcoholization series and oxime series), tray forming agent (azo compound) etc, in the cabinet or the packing materials may induce abnormal display with polarizer film deterioration regardless of contact or noncontact to polarizer film. Be sure to confirm the component of them.
- s) Do not use polychloroprene. If you use it, there is some possibility of generating Cl₂ gas that influences the reliability of the connection between LCD panel and driver IC.
- t) Do not put a laminate film on LCD module, after peeling of the original one. If you put on it, it may cause discoloration or spots because of the occurrence of air gaps between the polarizer and the film.

u)When installing LCD modules in the cabinet, we suggest the reference torque as 0.25~0.30N·m.

Since the optimal torque varies according to the screw or building conditions, so be sure to test it in the actual use condition.

Inserting length to the module shall be within 5mm. Tapping screws shall be tighten only one time. More than two times tightening is not assured. Please take care in the case of reworking.

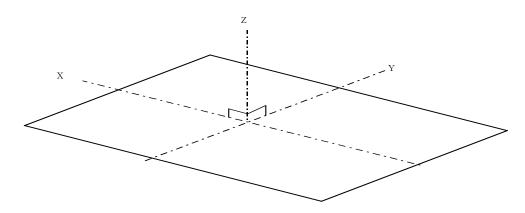
12 Reliability Test Items.

12	Remadility Test Items.						
No.	Test parameter	Conditions					
1	High temperature storage test	Leaves the module at Ta=80°C for 240h					
2	Low temperature storage test	Leaves the module at Ta=-30°C for 240h					
3	High temperature	Operates the module at Ta=40°C; 90~95%RH for 240h					
	& high humidity operation test	(No condensation)					
4	High temperature operation test	Operates the module with +80°C at panel surface(Active Area)					
		for 240h					
5	Low temperature operation test	Operates the module at Ta=-30°C for 240h					
6	Strength against ESD	$\pm 200 \text{V} \cdot 200 \text{pF}(0 \Omega)$ 1 time for each terminals					
7	Shock test	Max. acceleration: 490m/s ²					
	(non- operating)	Pulse width: 11ms, half sine wave					
		Direction : $\pm X, \pm Y, \pm Z$ once for each direction.					
8	Vibration test	Frequency: 5 ~57Hz/Vibration width (one side):0.076 mm					
	(non- operating)	: 57~500Hz/ acceleration:9.8m/s ²					
		Sweep time: 11 minutes					
		Test period: 1 hour for each direction of X,Y,Z (total 3 hours)					
9	Thermal shock test	-30°C ~ +80°C /50 cycle					
		[0.5h] $[0.5h]$					

[Result Evaluation Criteria]

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function. (normal operation state : Temperature: $15 \sim 35$ °C, Humidity: $45 \sim 75$ %, Atmospheric pressure: $86 \sim 106$ kpa)

[Note 12-1] The directions of X, Y, Z are defined as below:



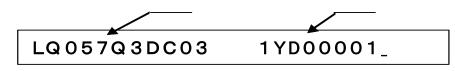
13 Packing Form

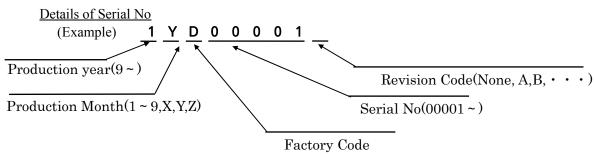
Piling number of cartons	Max.9
Package quantity in one carton	30pcs
Carton size	349(W) × 584(D) × 196(H) mm
Total mass of one carton filled with full modules	7kg
Packing form	Fig.5

14 Marking of product name

1) Module label:

Notation: Model No. Serial No.



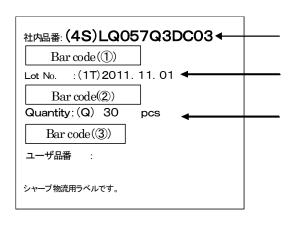


[Note] Production year : 9(2009), 0(2010), 1(2011), • • • •

Production Month: 1(Jan), 2(Feb), · · · , 9(Sep), X(Oct), Y(Nov), Z(Dec)

2) Packing bar code label

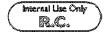
Notation/ Bar code: Model No. Date Quantity



15 RoHS Directive

This LCD module is compliant with RoHS Directive.

Carton mark (Printed on carton box)



16 Storage conditions

<Environmental condition range of storage temperature and humidity>

Temperature 0 to 40 degrees Celsius

Relative humidity 70% and below

Direct sun light

Please keep the product in a dark room or cover the product to protect from direct sun light.

Atmospheric condition

Please refrain from keeping the product with possible corrosive gas or volatile flux.

Prevention of dew

- * Please store the product carton either on a wooden pallet or a stand / rak to prevent dew.

 Do not place directly on the floor. In addition, to obtain moderate ventilation in between the pallet's top and bottom surfaces, pile the cartons up in a single direction and in order.
- * Please place the product cartons away from the strage wall.
- * Please maintain the storage area with an appropriate ventilation. It is recommendable to furnish the storage area with equipments such as ventilation systems.
- * Please maintain the ambient temperature within the range of natural environmental fluctuation.

Storage term

1 year

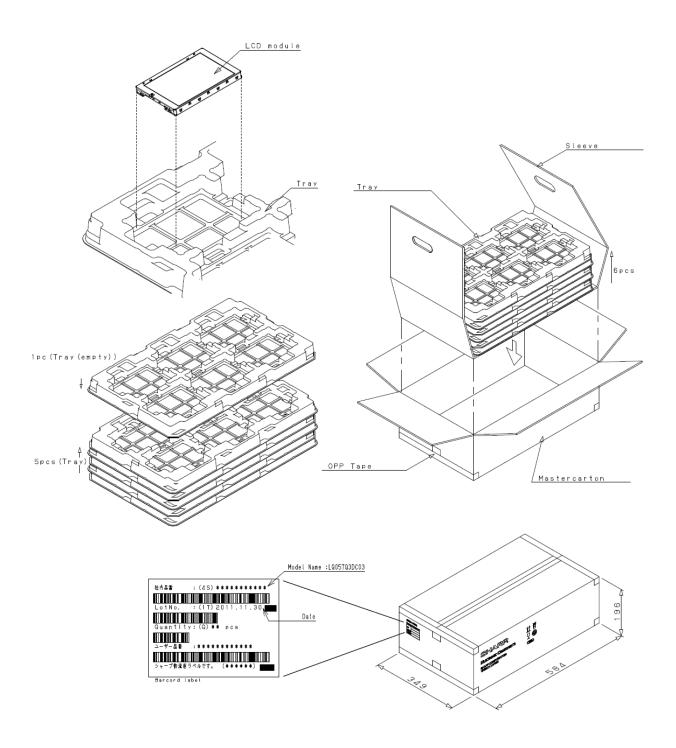


Fig.5 Packing Form

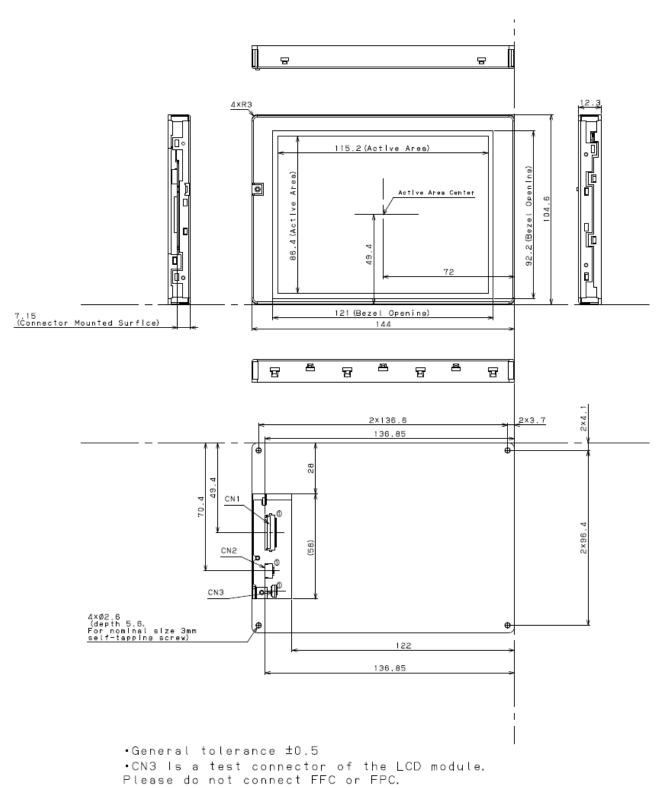


Fig.6 Outline Dimensions

LCD Specification

LCD Group



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