

DATE OF ISSUE : 2007. 02. 06

SPECIFICATION

MODEL : SLSNNWH815TS

MIDDLE POWER WHITE LED

CUSTOMER : _____

Preliminary

SAMSUNG ELECTRO MECHANICS CO., LTD

**314, MAETAN3-DONG, YEONGTONG-KU,
SUWON-SI, KYUNGKI-DO, KOREA, 442-743**

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■ Product Outline

1) Feature

1. Lead Frame Type LED Package (5.2 * 6.0 * t 1.3mm)
2. Beam Angle ($\Delta\theta : 120^\circ$)
3. GaN/Al₂O₃ Chip & Long Time Reliability

2) Applications

- Mobile Camera Phone, Flashlight for Camera.....
- Channel letter, General lighting, Architectural lighting.....

■ Absolute Maximum Rating

- Operation Forward Current Per Chip..... 30 mA
- Peak Pulsed Forward Current Per Chip..... 100 mA
(Duty 1/10 Pulse Width 10msec)
- Operating Temperature Range (T_{opr}) -30°C ~ 85°C
- Storage Temperature Range (T_{stg}) -40°C ~ 100°C

■ Characteristics

(Ta : 25°C)

	Symbol	Rank	Mn.	Typ.	Max.	Unit	Conditions
Forward Voltage	V _F	S	2.9	-	3.6	V	I _F = 60mA
Luminous Intensity	I _V	S	4	5.2	-	cd	I _F = 60mA
Reverse Voltage	V _R	-	0.5	1.0	1.5	V	I _R = 15mA

* Tolerance : V_F:±0.1, I_V:±10%

* Luminous intensity measuring equipment : CAS140 B

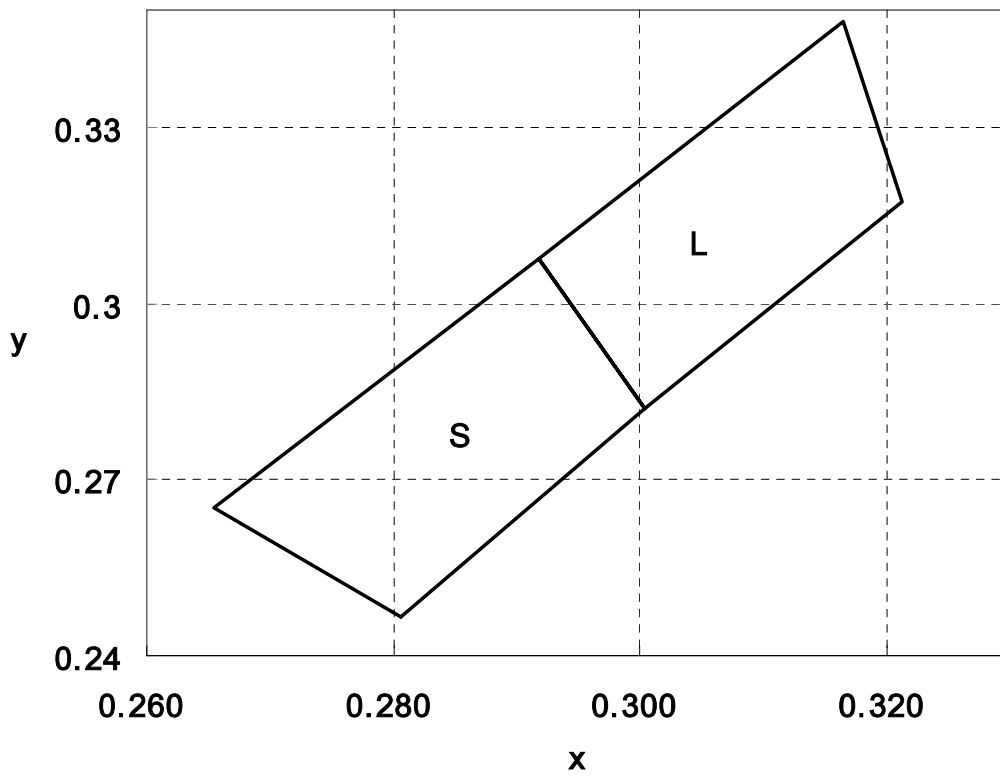
Chromaticity Coordinate

Rank	x				y				Condition
A	0.2805	0.3005	0.2919	0.2655	0.2465	0.2820	0.3077	0.2650	IF = 60mA
B	0.2995	0.3200	0.3165	0.2919	0.2849	0.3255	0.3480	0.3077	

* Tol erance : $x,y:\pm 0.005$

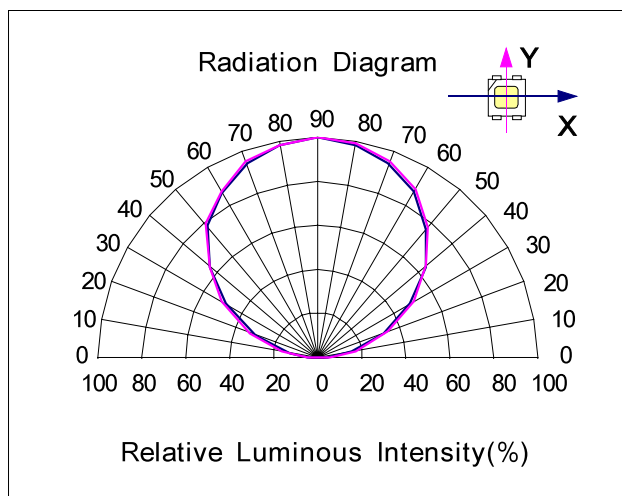
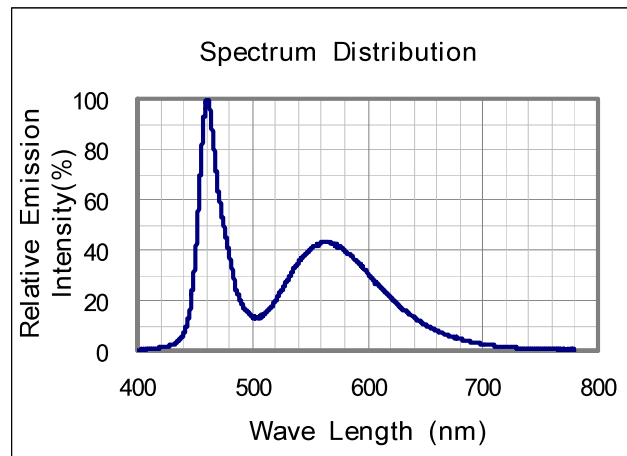
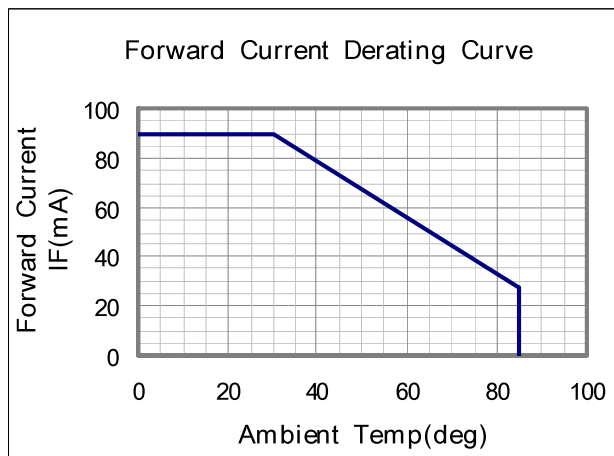
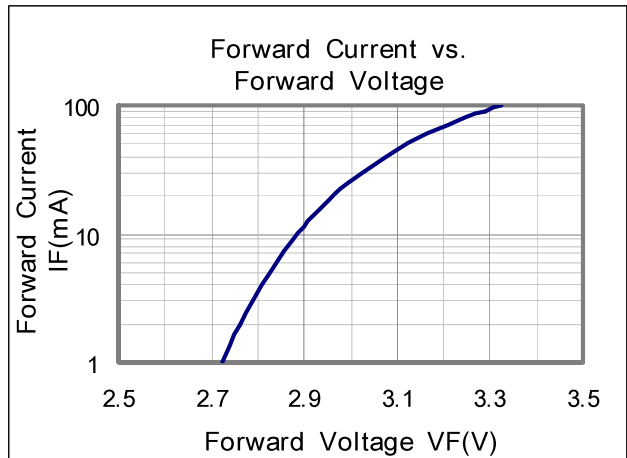
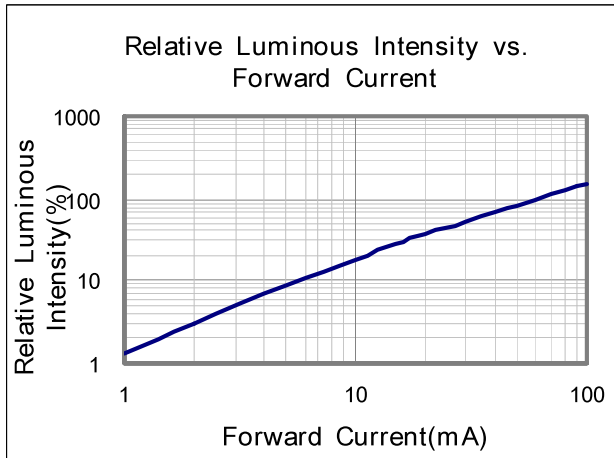
* Luminous intensity measuring equipment : CAS140 B

■ Chromaticity Diagram



Typical Characteristics Graph

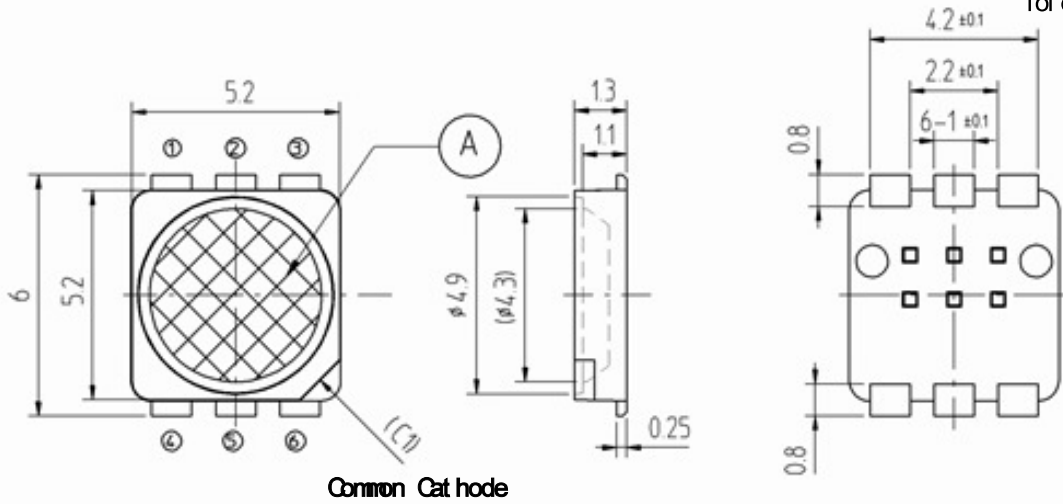
(Ta : 25°C)



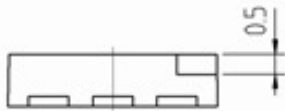
LED Package Outline Dimensions

unit : mm

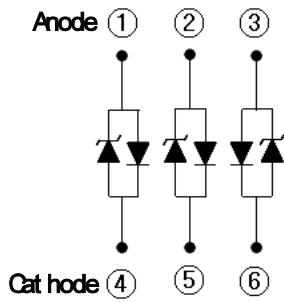
Tolerance: ± 0.1



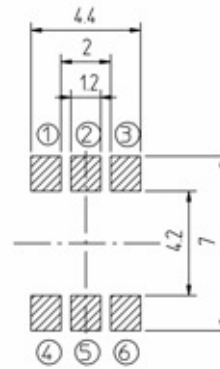
Common Cathode



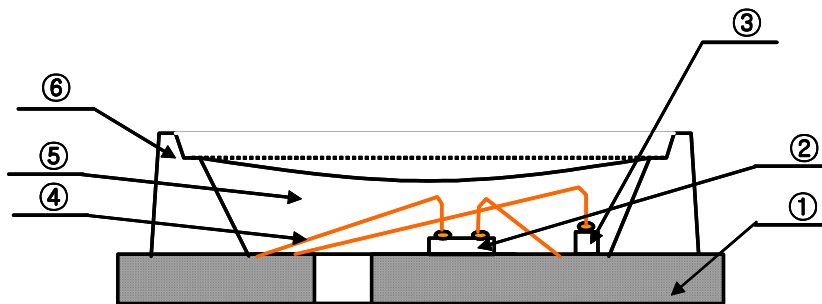
Tolerance is ±0.2mm unless otherwise noted.
The maximum compressing pressure is 15N.
Do not apply any damage on the phosphor ('A').



Circuit Diagram



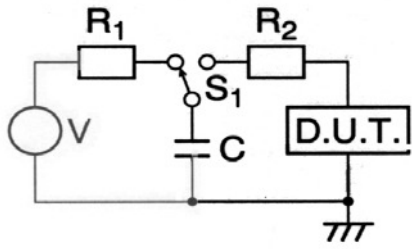
Pattern



NUMBER	ITEM	MATERIAL
①	FRAME	Copper Frame(Silver Plated)
②	LED CHIP	GaN Al ₂ O ₃
③	Zener Diode	S
④	WIRE	Gold Wire
⑤	RESIN	Resin
⑥	PACKAGE	Heat-resistant Polymer

■ Reliability Test Items and Conditions

1) Test Items

Test Item	Test Conditions	Test Hours/Cycles	Sample No
Room Temperature life test	25°C±3°C, DC90 mA	500 h	50
High Temperature humidity life test	60°C±3°C, 95%±2%RH, DC55 mA	500 h	50
High Temperature life test	85°C±3°C, DC30mA	500 h	50
Low Temperature life test	-30°C±3°C, DC90 mA	500 h	50
High Temperature Storage	Ta=100°C±3°C	500 h	22
Low Temperature Storage	Ta=-40°C±3°C	500 h	22
High Temperature humidity Storage	60°C±3°C, 95%±2%RH	500 h	22
Thermal Shock	-40°C ~ 100°C 0.5 h 0.5 h	100 cycles	50
Temperature humidity Cycle	25°C ~ 65°C ~ -10°C 24hrs/1cycle, 95%RH	10 cycles	22
Reflow (Pb-Free)	Peak 260±5°C for 10sec	3 times	22
ESD(HBM)	 <p>-R1:10MΩ , R2:1.5KΩ , C:100pF</p>	5 times	5
On/Off test	50°C±3°C, 95%±2%RH, DC90 mA, On/2sec, Off/2sec	108000 cycles	50

2) Criteria for Judging the Damage

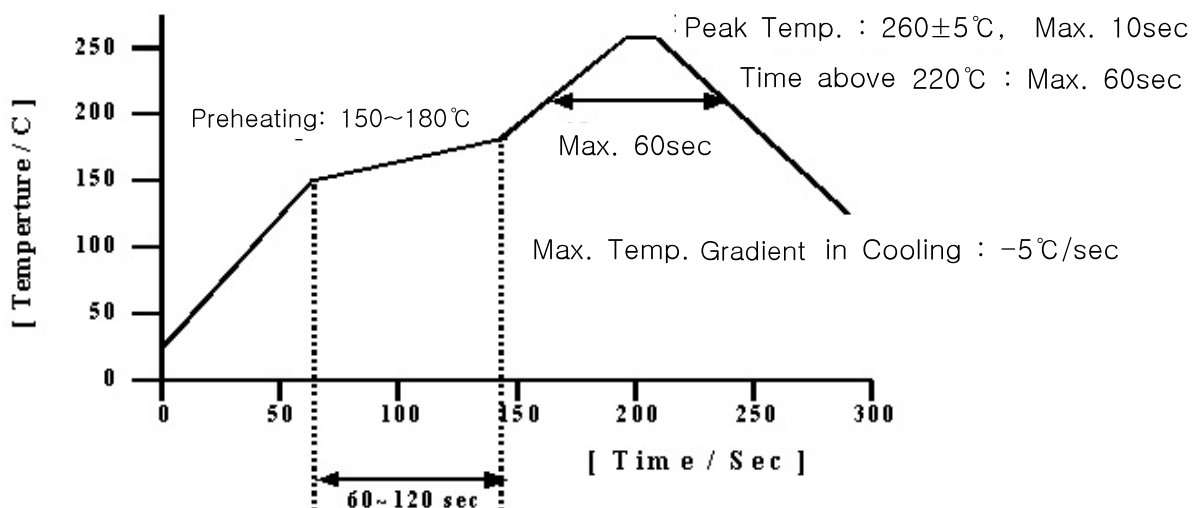
Item	Symbol	Test Condition	Limit	
			Min	Max
Forward Voltage	V _F	I _F = 60mA	-	U.S.L.*1.2
Luminous Intensity	I _V	I _F = 60mA	L.S.L.*0.5	-
Reverse Voltage	V _R	I _R = 15mA	L.S.L.*0.8	U.S.L.*1.2

* USL : Upper Standard Level LSL : Lower Standard Level

■ Solder Conditions

1) Reflow Conditions (Pb Free)

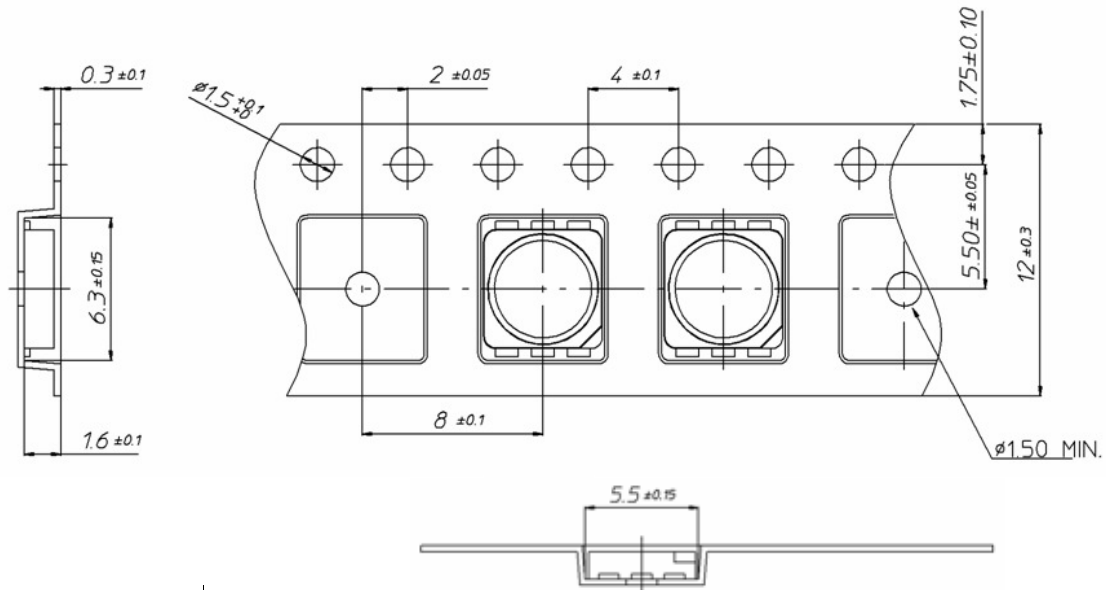
Reflow Frequency : 2 times max.



2) For Manual Soldering

Not more than 5 seconds @MAX 300°C , under soldering iron.

■ Taping Dimension



End

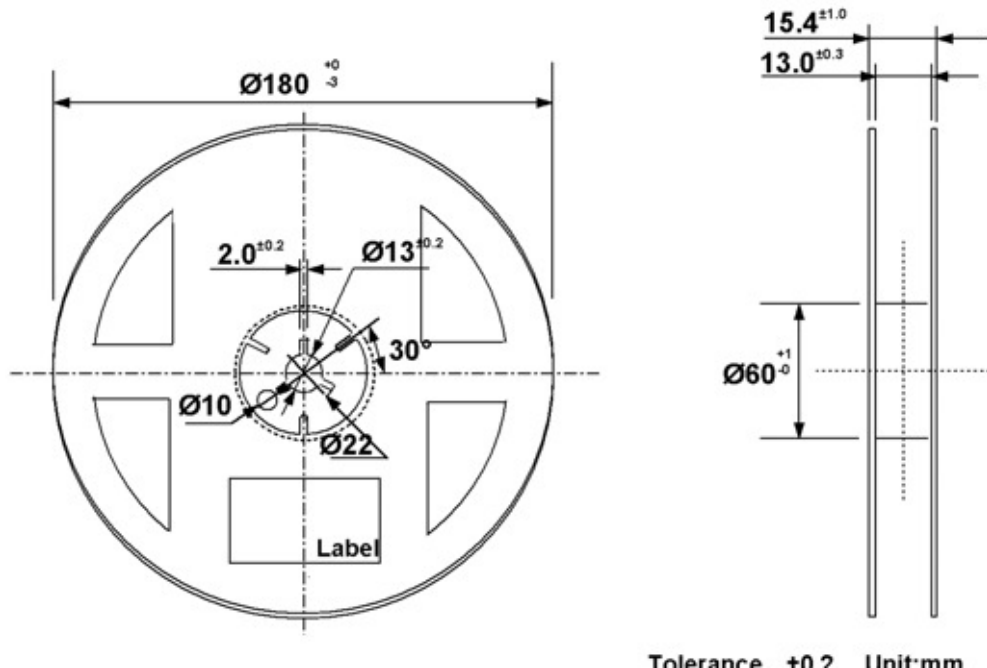
Start

More than 40 mm
Unloaded tape

Mounted with
Flash LED

More than (100~200)mm
Unloaded tape

Leading part more than
(200~400)mm

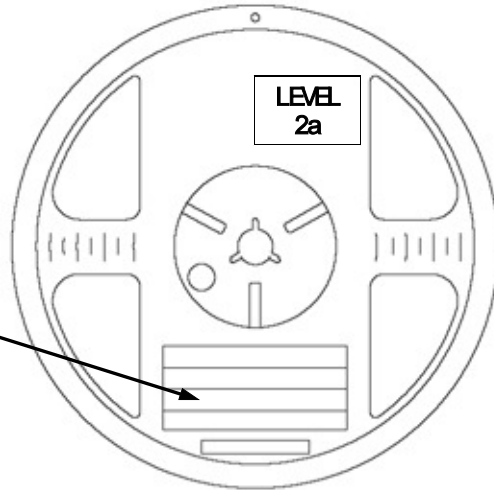
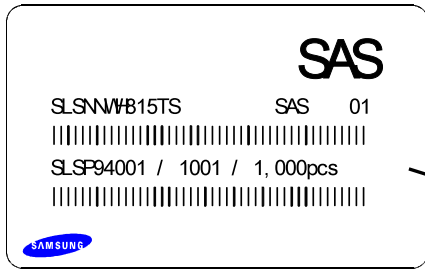


Tolerance +0.2 Unit:mm

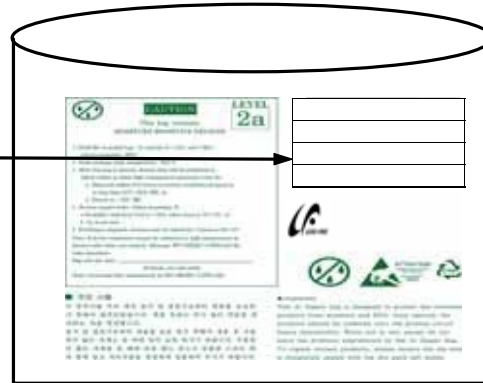
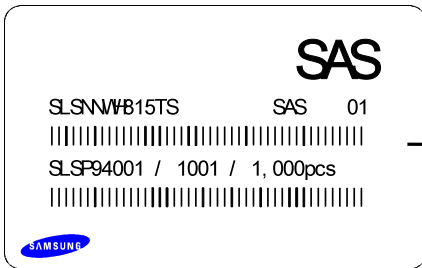
- (1) Quantity : The quantity/reel to be 1000pcs.
- (2) Cumulative Tolerance : Cumulative tolerance/10 pitches to be ± 0.2 mm
- (3) Adhesion Strength of Cover Tape : Adhesion strength to be 0.1–0.7N when the cover tape is turned off from the carrier tape at 10°C angle to be the carrier tape.
- (4) Packaging : P/N, Manufacturing data code no. and quantity to be indicated on a damp proof package.

Reel Packing Structure

Reel



Aluminum Vinyl Bag

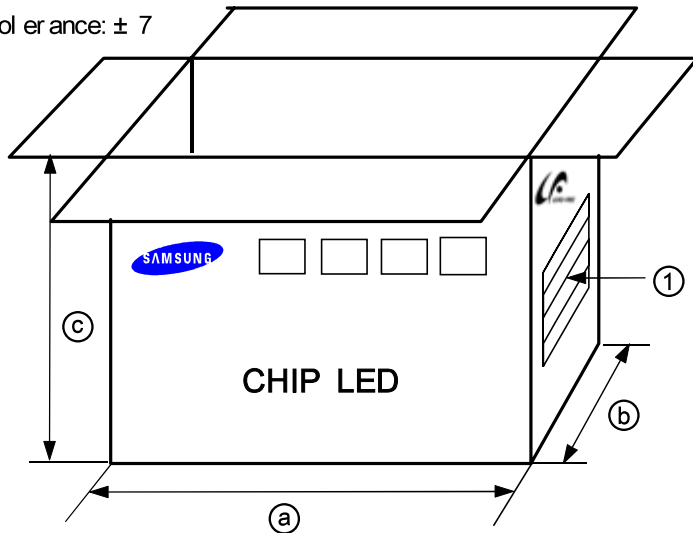


Material : Paper(SW3B(B))

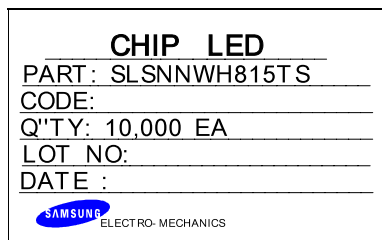
Unit : mm

Tolerance : ± 7

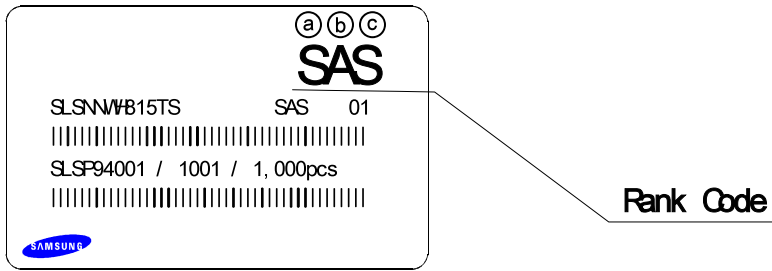
TYPE	SIZE(mm)		
	(a)	(b)	(c)
7inch	245	220	182



① SIDE



Label Structure



Rank Code

- Ⓐ : VF Rank
- Ⓑ : Chr onat i ci t y Coo r di nat e Rank
- Ⓒ : I V Rank

■ Precaution for Use

1. This device should not be used in any type of fluid such as water, oil, organic solvent, etc.
When washing is required, IPA should be used.
2. When the LEDs are illuminating, operating current should be decided after considering the ambient maximum temperature.
3. LEDs must be stored to maintain a clean atmosphere.
If the LEDs are stored for 3 months or more after being shipped from Samsung Electro-Mechanics, a sealed container with a nitrogen atmosphere should be used for storage.
4. The LEDs must be used within seven days after opening the moisture proof packing. Repack unused Products with anti-moisture packing, fold to close any opening and then store in a dry place.
5. The appearance and specifications of the product may be modified for improvement without notice.
6. This LEDs is sensitive to the static electricity and surge. It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs. If over voltage which exceeds the absolute maximum rating is applied to LEDs, it will cause damage LEDs and result in destruction.

Damaged LEDs will show some unusual characteristics such as leak current remarkably increase, turn-on voltage becomes lower and the LEDs get unlighted at low current.

Hazard Substance Analysis



Test Report No. F8H0501/LF-CTSGP06-21333

Date: August 22, 2006

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To: **SAMSUNG ELECTRO-MECHANICS CO., LTD.**
314, Maetan3-dong
Yeongtong-gu
Suwon-city
KYUNGGI-DO 442-373
Korea

The following merchandise was submitted and identified by the client as :

Commodity : Flash LED 5252
SGS File No. : GP06-21333
Received Date : August 14, 2006
Test Performing Date : August 15, 2006
Test Performed : SGS Testing Korea tested the sample(s) selected by applicant with following results
Test Results : For further details, please refer to following page(s)

Jade Jang
Monet Jeong
Jully Oh
Jerry Jang
(Testing Person)

SGS Testing Korea Co. Ltd.

Jeff Jang / Chemical Lab Mgr

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Test Report No. F690501/LF-CTSGP06-21333

Date: August 22, 2006

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Sample No. : GP06-21333.001

Sample Description : Flash LED 5252

Style/Item No. : N/A

Heavy Metals

Test Items	Unit	Test Method	MDL	Results
Cadmium (Cd)	mg/kg	US EPA 3050B(1996), US EPA 6010B(1996), ICP	0.5	N.D.
Lead (Pb)	mg/kg	US EPA 3050B(1996), US EPA 6010B(1996), ICP	5	N.D.
Mercury (Hg)	mg/kg	US EPA 3052(1996), US EPA 6010B(1996), ICP	2	N.D.
Hexavalent Chromium (Cr VI)	mg/kg	US EPA 3060A(1996), US EPA 7196A(1992), UV	1	N.D.

Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Monobromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Dibromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tribromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tetrabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Pentabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Hexabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Heptabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Octabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Nonabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Decabromobiphenyl	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Monobromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Dibromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tribromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Tetrabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Pentabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Hexabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Heptabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Octabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Nonabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.
Decabromodiphenyl ether	mg/kg	US EPA 3540C, GC/MS	5	N.D.

- NOTE: (1) N.D. = Not detected.(<MDL)
(2) ppm = mg/kg
(3) MDL = Method Detection Limit
(4) - = No regulation
(5) ** = Qualitative analysis (No Unit)
(6) Negative = Undetectable / Positive = Detectable

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1000-2, Hwasan-r, Gwanak-gu, Ulsan, Korea 669-800 t +82 (0)52 239 0000-10 f +82 (0)52 239 0911

Picture of Sample as Received:



*** End ***

- NOTE:
- (1) N.D. = Not detected. (\leq MDL)
 - (2) ppm = mg/kg
 - (3) MDL = Method Detection Limit
 - (4) - = No regulation
 - (5) ** = Qualitative analysis (No Unit)
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**Revision History
(Model:SLSNNWH815TS)**

Date	Revision History	Writer	
		Drawn	Approved
2007.02.07	New Version	S.B. Yun	J.L.Nam