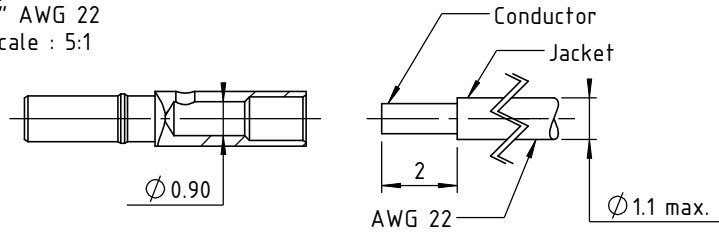


LF contact to crimp or to solder "C" AWG 22 scale : 5:1



TECHNICALS FEATURES

MATERIAL

INSULATOR : Special PPS (Polyphenylene Sulfide Fiberglass filled thermoplastic) UL 94-V0



- Radiation resistance
- No humidity absorption
- Oxygen free

Note : PPS characteristics are recognized for space applications

CRIMPING SIGNAL CONTACTS :

- Female :**
- **Body** : Copper alloy / Ni + Au 0.2µ
 - **Socket body** : Beryllium copper / Ni + Au 1.25µ

ELECTRICAL for LF Contacts

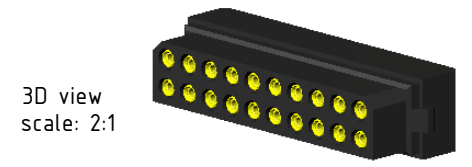
- **All contacts** : 3 A max. @ 25°C
2.2 A max. @ 85°C
- **Working voltage (sea level)** : Tested at 800 V DC
- **Proof voltage** : Tested at 1200 V DC
- **Contact resistance (initially)** : max. 10 mΩ
- **Insulation resistance** : 1000 MΩ min

MECHANICAL for LF Contacts

- **Mechanical operations** : 500 cycles min. up to 2500
- **Contact insertion and withdrawal force** : 2 N max. / 0.2 N min.
- **Contact retention in insulator** : 10 N min.
- **Contact replacement in insulator** : 3 cycles

ENVIRONMENTAL

- **Temperature range** : From -60°C to +260°C
- **Vibration severity** : 0.75mm, 10 g RMS 6 hours long random with superimposed sinusoid. No intermittencies measured when using an H.S.L.I. (High Speed Logic Interrupt) detector with a trip threshold of 2 ns.
- **Shock severity** : 100g for 6 ms
- **Solvent resistance** : HcFc 141 bMGX (ATOChem) solvent
- **Salt spray test** : 96 hrs
- **Humidity test** : 56 days @ 90% Humidity



Crimping following cable instruction ICLF01
Marking as referenced in the CMM catalogue pages 12 & 13

CONNECTOR SERIE 200 FEMALE							
LF contact number nn	Length in mm		Signal contacts reference mark number				
	A	C	D	E	F	G	
04	2	7	1	2	3	4	
06	4	9	1	3	4	6	
08	6	11	1	4	5	8	
10	8	13	1	5	6	10	
12	10	15	1	6	7	12	
14	12	17	1	7	8	14	
16	14	19	1	8	9	16	
18	16	21	1	9	10	18	
20	18	23	1	10	11	20	
22	20	25	1	11	12	22	
24	22	27	1	12	13	24	
26	24	29	1	13	14	26	
28	26	31	1	14	15	28	
30	28	33	1	15	16	30	
32	30	35	1	16	17	32	
34	32	37	1	17	18	34	
36	34	39	1	18	19	36	
38	36	41	1	19	20	38	
40	38	43	1	20	21	40	
42	40	45	1	21	22	42	
44	42	47	1	22	23	44	
46	44	49	1	23	24	46	
48	46	51	1	24	25	48	
50	48	53	1	25	26	50	

Tools recommended	
LF contacts insertion & withdrawal tool	P/N C12935
Recommended hand crimp tool	P/N MH800
Recommended positionner K 1692	P/N C12929
AWG24 crimp tool setting	Position 7
AWG26 & AWG28 crimp tool setting	Position 6

nicomatic
www.nicomatic.com
Mail : nicomatic@nicomatic.fr
Tel : +33 (0)4.50.36.13.85

2	23/12/09	N.P.	E.M.	D.Z.
Iss	Date	Drawn	Checked	Approved
Item : Connector CMM200 female on cables AWG 22, nn LF contacts				

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Catalogue Reference : 202Cnn

	General tolerance ±0.2	Scale 2:1	Page 1/1
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