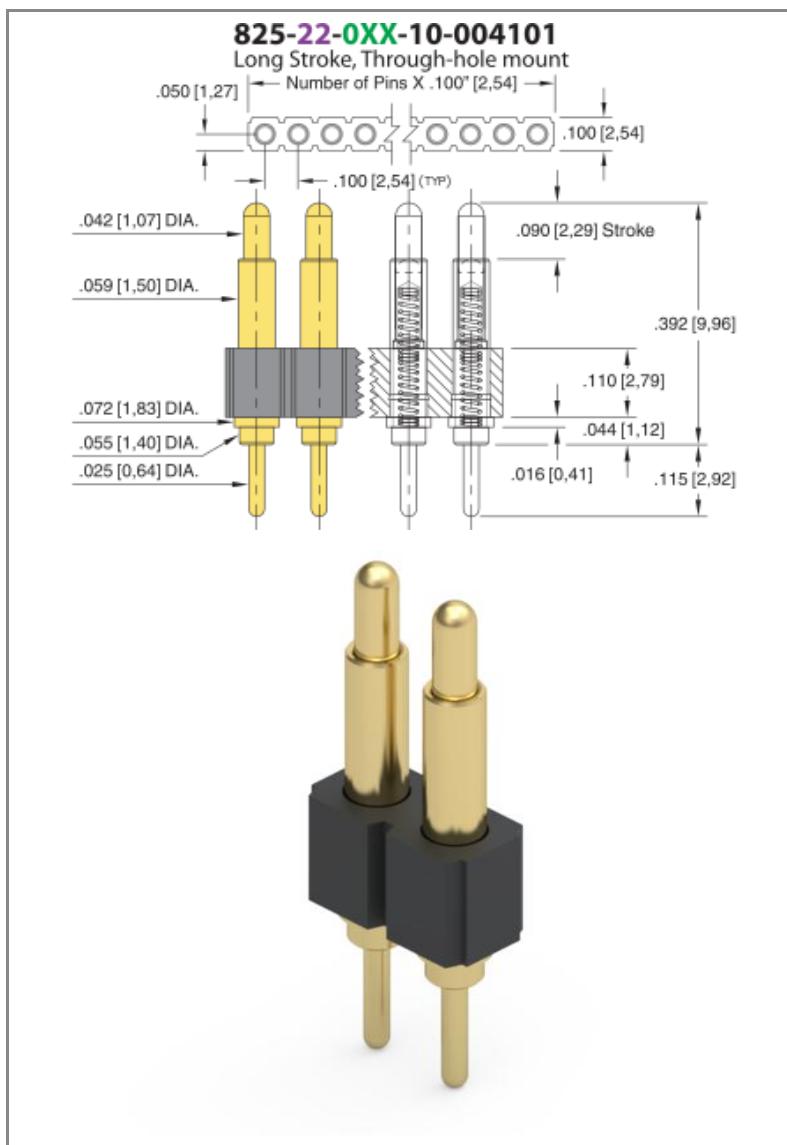




PRODUCT NUMBER: 825-22-002-10-004101

www.mill-max.com
DATA SHEET



General Info	
Description¹:	PCB Mount Spring-Loaded Header Vertical Mount Through-Hole
Plunger Type:	Round
Type:	Spring-Loaded
Category:	Pogo Pin Header Strip
Mounting Style:	Through Hole Solder Mount
# Pins:	2
Packaging²:	Packaged in Box or Tube
Rows:	Single Row
ECCN:	EAR99
HTSUS:	8536.90.4040
Product Lifecycle:	Active

825-22-002-10-004101- SPECIFICATIONS

Environmental Specs		Materials	
Temperature Range ³ :	-55/+125° C	Loose Pin/Receptacle # (Material):	0914 (Brass Alloy)
Shock ⁴ :	No Elect. Discontinuity > 1µs @ 50g	Shell Plating:	20µ" Gold over Nickel
Vibration ⁵ :	No Elect. Discontinuity > 1µs @ 10-2000HZ, 15 G	Inner Spring #:	77
RoHS ⁶ :	Yes	Inner Spring Material:	Beryllium Copper
Moisture Sensitivity Level (MSL):	1 (Unlimited)	Inner Spring Plating:	(Spring) 10µ" Gold
REACH Status:	REACH Unaffected	Insulator Material:	Nylon 4/6
Mechanical Specs		Technical Specs	
Mechanical life (Durability):	Up to 1,000,000 Cycles @ Mid-Stroke	Initial Height:	.392" (9,957mm)
		Stroke:	.090" (2,286mm)
		Pitch:	.100" (2,540mm)
		A Dim:	.392" (9,957mm)
		B Dim:	.090" (2,286mm)
Electrical Specs			
		Rated Voltage:	100 VRMS/150 VDC
		Insulation Resistance:	10,000 MΩ min.
		Dielectric Withstanding Voltage:	1,000 VRMS min.

NOTES:

1. Standard Tolerances

Assembly tolerance: $+\/-0.010$ " (.25mm)

Connector Length "L"

Connector Length "L"	Tolerance
$L \leq 2"$ ($L \leq 50.8$ mm)	$+\/-0.005$ " ($+\/-0.127$ mm)
$2 < L \leq 3"$ ($50.8 < L \leq 76.2$ mm)	$+\ .007 / - .006$ " ($+\ .178 / - .152$ mm)
$3 < L \leq 4"$ ($76.2 < L \leq 101.6$ mm)	$+\ .009 / - .007$ " ($+\ .229 / - .178$ mm)
$4 < L \leq 5"$ ($101.6 < L \leq 127$ mm)	$+\ .011 / - .008$ " ($+\ .279 / - .203$ mm)
$5 < L \leq 6.4"$ ($127 < L \leq 162.56$ mm)	$+\ .013 / - .009$ " ($+\ .330 / - .229$ mm)

Insulator width: $+\/-0.005$ (.13mm)

Insulator height: $+\/-0.005$ (.13mm)

Co-planarity of SMT connectors: $.005$ " (.13mm) up to $1"$ (25.4mm) in connector length

Insulator Flatness: $.005$ " (.13mm) up to $1"$ (25.4mm) in connector length

Pin Length: $+\/-0.006$ (.15mm)

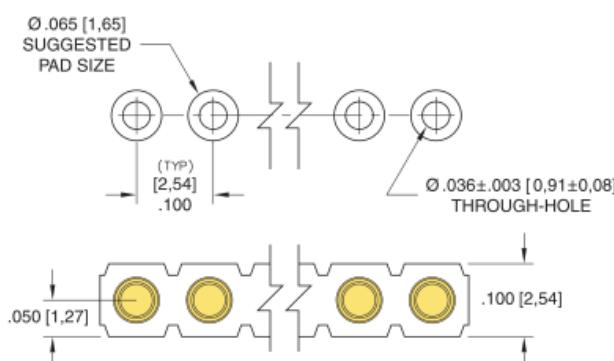
Pin Diameter: $+\/-0.002$ (.051mm)

Pin Angle: $+\/-2^\circ$

- Not all part numbers in the series may be packaged in tubes. Some specific part numbers may be packaged in a box.
- Per IEC 60512-11-(4,-9,-10,-12)
- For discrete pin only. Per IEC 60512-6-3: Test 6c: Shock
- For discrete pin only. Per IEC 60512-6-4: Test 6d: Vibration (sinusoidal)
- Mill-Max products labeled with the RoHS symbol are compliant with all three ROHS Directives. All of our products previously described as RoHS (2002/95/EC) and RoHS-2 (2011/65/EC) are also compliant with RoHS-3 (2015/863/EU).

ADDITIONAL PARTS, PACKAGING, & ASSEMBLY INFO

Suggested P.C.B. Footprint



ADDITIONAL NOTES AND SPECIFICATIONS

In the interest of improved design, quality and performance , Mill-Max reserves the right to make changes in its specifications without prior notice. Specifications and tolerances are provided wherever possible. The tolerance on dimensions of critical to function features is typically held tighter than the stated standard tolerances, such as press-fits, holes and lengths affecting the coplanarity of SMT products. Due to the wide variety of interconnects Mill-Max offers, the specific tolerances vary from product to product. If you need information regarding the tolerance of a particular part, please contact Technical Services.

RELATED LINKS AND DOCUMENTS

Engineering Notebook: (<https://www.mill-max.com/engineering-notebooks/spring-loaded-pogo-pins-connectors>)

Environmental Compliance: (<https://www.mill-max.com/rohs>)