

FEATURES

- ▶ Industrial Standard 2" X 1" Package
- ▶ Wide 2:1 Input Voltage Range
- ▶ Fully Regulated Output Voltage
- ▶ I/O Isolation 4200VAC with Reinforced Insulation, rated for 300VAC Working Voltage
- ▶ Low Leakage Current < 5μA
- ▶ Operating Ambient Temp. Range -40°C to +80°C
- ▶ No Min. Load Requirement
- ▶ Overload/Voltage and Short Circuit Protection
- ▶ Designed-in Conducted EMI meets EN55022 Class A & FCC Level A
- ▶ Medical EMC Standard meets EMI EN55011 and EMS EN60601-1-2
- ▶ Medical Safety meets 2xMOPP per 3rd Edition of IEC/EN 60601-1 & ANSI/AAMI ES60601-1 (Pending)
- ▶ UL/cUL/IEC/EN 62368-1 (60950-1) Safety Approval & CE Marking (Pending)

NEW

PRODUCT OVERVIEW

The MINMAX MKW20M series is a new range of high performance 20W isolated dc-dc converter in a compact 2"x1" package which specifically design for medical applications. The I/O isolation is specified for 4200VACrms with reinforced insulation, which rated for 300VAC working voltage. All 21 models available for 12, 24, 48VDC with wide 2:1 input voltage range and tight output regulation. Further features include over current, short circuit protection, no min. load requirement and EMI meets EN55022 class A. The MKW20M series offer a economical solution for demanding applications in industrial and medical instrumentation requesting a certified supplementary or reinforced insulation system to comply with industrial or latest medical safety standards.

Model Selection Guide

Model Number	Input Voltage (Range) VDC	Output Voltage VDC	Output Current Max. mA	Input Current		Reflected Ripple Current mA(typ.)	Over Voltage Protection VDC	Max. capacitive Load μF	Efficiency (typ.)
				@Max. Load mA(typ.)	@No Load mA (typ.)				@Max. Load %
MKW20-12S05M	12 (9 ~ 18)	5	4000	1961	20	100	6.2	6800	85
MKW20-12S051M		5.1	4000	2000					85
MKW20-12S12M		12	1670	1876					89
MKW20-12S15M		15	1333	1893					88
MKW20-12S24M		24	840	1888					89
MKW20-12D12M		±12	±840	1888					89
MKW20-12D15M		±15	±670	1882					89
MKW20-24S05M	24 (18 ~ 36)	5	4000	958	15	50	6.2	6800	87
MKW20-24S051M		5.1	4000	977					87
MKW20-24S12M		12	1670	938					89
MKW20-24S15M		15	1333	947					88
MKW20-24S24M		24	840	933					90
MKW20-24D12M		±12	±840	933					90
MKW20-24D15M		±15	±670	941					89
MKW20-48S05M	48 (36 ~ 75)	5	4000	473	10	30	6.2	6800	88
MKW20-48S051M		5.1	4000	483					88
MKW20-48S12M		12	1670	469					89
MKW20-48S15M		15	1333	473					88
MKW20-48S24M		24	840	477					88
MKW20-48D12M		±12	±840	477					88
MKW20-48D15M		±15	±670	471					89

For each output

Input Specifications						
Parameter		Conditions/Model	Min.	Typ.	Max.	Unit
Input Surge Voltage (100 ms max.)	12V Input Models		-0.7	---	25	VDC
	24V Input Models		-0.7	---	50	
	48V Input Models		-0.7	---	100	
Start-Up Threshold Voltage	12V Input Models		---	---	9	
	24V Input Models		---	---	18	
	48V Input Models		---	---	36	
Under Voltage Shutdown	12V Input Models		---	7.5	---	
	24V Input Models		---	15	---	
	48V Input Models		---	33	---	
Start Up Time	Power Up	Nominal Vin and Constant Resistive Load	---	---	30	ms
Input Filter		All Models	Internal Pi Type			

Output Specifications						
Parameter		Conditions/Model	Min.	Typ.	Max.	Unit
Output Voltage Setting Accuracy			---	---	±1.0	%Vnom.
Output Voltage Balance		Dual Output, Balanced Loads	---	---	±2.0	%
Line Regulation		Vin=Min. to Max. @Full Load	---	---	±0.5	%
Load Regulation	Io=0% to 100%	Single Output	---	---	±0.5	%
		Dual Output	---	---	±1.0	%
Minimum Load		No minimum Load Requirement				
Ripple & Noise	0-20 MHz Bandwidth	5V & 5.1Vo	---	50	---	mV _{P-P}
		12V,15V, ±12V, ±15Vo	---	100	---	mV _{P-P}
		24Vo	---	150	---	mV _{P-P}
Transient Recovery Time		25% Load Step Change ₍₂₎	---	---	300	μsec
Transient Response Deviation			---	±3	±5	%
Temperature Coefficient			---	---	±0.02	%/°C
Over Load Protection		Hiccup	---	150	---	%
Short Circuit Protection		Hiccup Mode 0.7 Hz typ., Automatic Recovery				

Isolation, Safety Standards						
Parameter		Conditions	Min.	Typ.	Max.	Unit
I/O Isolation Voltage		Reinforced Insulation, Rated For 60 Seconds	4200	---	---	VACrms
Leakage Current		240VAC, 60Hz	---	---	5	μA
I/O Isolation Resistance		500 VDC	10	---	---	GΩ
I/O Isolation Capacitance		100KHz, 1V	---	---	80	pF
Safety Standards		UL/cUL 60950-1, CSA C22.2 No 60950-1				
		ANSI/AAMI ES60601-1, CAN/CSA-C22.2 No. 60601-1				
		IEC/EN 60950-1, IEC/EN 62368-1, IEC/EN 60601-1 3 rd Edition 2xMOPP				
Safety Approvals (Pending)		UL/cUL 60950-1 recognition (UL certificate), IEC/EN 60950-1 (CB-report)				
		UL/cUL 62368-1 recognition (UL certificate), IEC/EN 62368-1 (CB-report)				
		ANSI/AAMI ES60601-1 2xMOPP recognition (UL certificate), IEC/EN 60601-1 3 rd Edition (CB-report)				

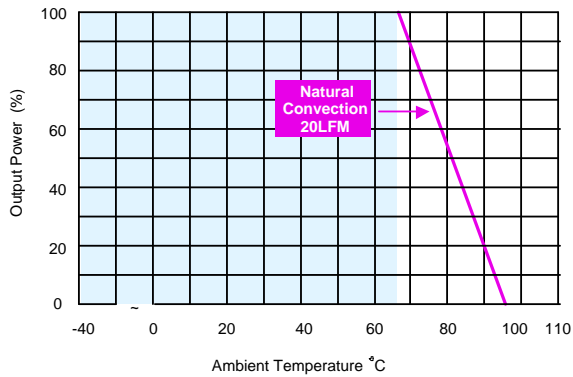
General Specifications						
Parameter		Conditions	Min.	Typ.	Max.	Unit
Switching Frequency			---	285	---	KHz
MTBF(calculated)		MIL-HDBK-217F@25°C, Ground Benign	1,087,344	---	---	Hours

Environmental Specifications

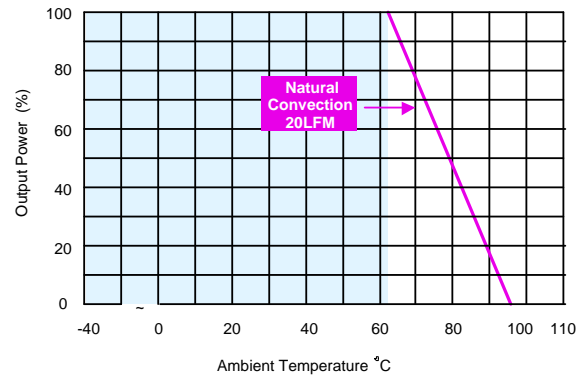
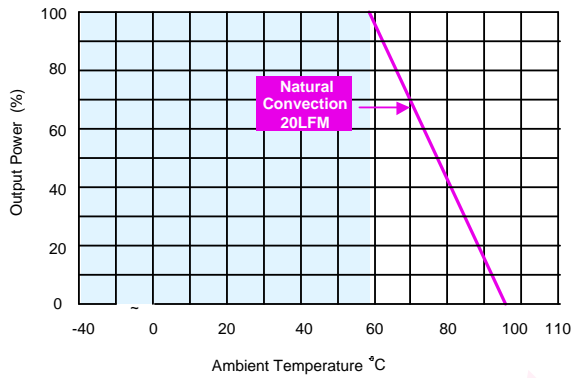
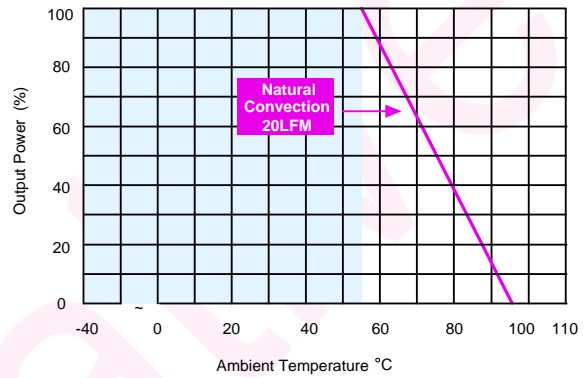
Parameter	Conditions/Model	Min.	Max.	Unit
Operating Ambient Temperature Range Natural Convection (6) Nominal Vin, Load 100% Inom. (for Power Derating see relative Derating Curves)	MKW20-24S24M, MKW20-24D12M	-40	66	°C
	MKW20-12S12M, MKW20-12S24M, MKW20-12D12M, MKW20-12D15M, MKW20-24S12M, MKW20-24D15M, MKW20-48S12M, MKW20-48D15M		62	
	MKW20-12S15M, MKW20-24S15M, MKW20-48S05M MKW20-48S051M, MKW20-48S15M, MKW20-48S24M, MKW20-48D12M		58	
	MKW20-24S05M, MKW20-24S051M		55	
	MKW20-12S05M, MKW20-12S051M		48	
Thermal Impedance	Natural Convection	13.0	---	°C/W
Case Temperature		---	+95	°C
Storage Temperature Range		-50	+125	°C
Humidity (non condensing)		---	95	% rel. H
Altitude		---	4000	M
Cooling	Natural Convection			
Lead Temperature (1.5mm from case for 10Sec.)		---	260	°C

EMC Specifications

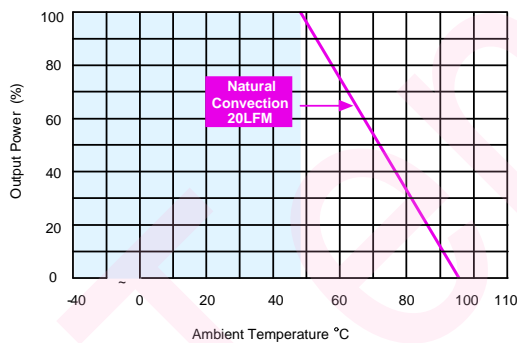
Parameter	Standards & Level		Performance
EMI	Conduction	EN55011, EN55032, EN55022, FCC part 15	Class A
EMS	EN60601-1-2, EN55024		
	ESD	EN61000-4-2 Air ± 8kV , Contact ± 6kV	A
	Radiated immunity	EN61000-4-3 10V/m	A
	Fast transient (5)	EN61000-4-4 ±2kV	A
	Surge (5)	EN61000-4-5 ±1kV	A
	Conducted immunity	EN61000-4-6 10Vrms	A
	PFMF	EN61000-4-8 3A/M	A

Power Derating Curve


MKW20-24S24M, MKW20-24D12M


 MKW20-12S12M, MKW20-12S24M, MKW20-12D12M, MKW20-12D15M,
MKW20-24S12M, MKW20-24D15M, MKW20-48S12M, MKW20-48D15M

 MKW20-12S15M, MKW20-24S15M, MKW20-48S05M, MKW20-48S051M
MKW20-48S15M, MKW20-48S24M, MKW20-48D12M


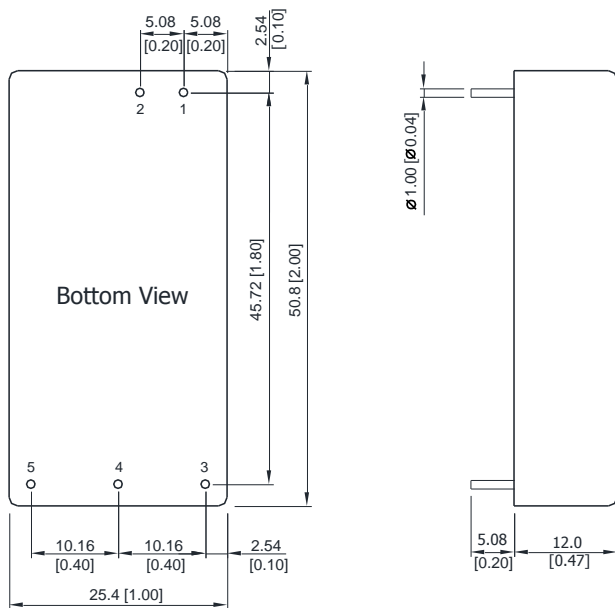
MKW20-24S05M, MKW20-24S051M



MKW20-12S05M, MKW20-12S051M

Notes

- 1 Specifications typical at $T_a = +25^\circ\text{C}$, resistive load, nominal input voltage and rated output current unless otherwise noted.
- 2 Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.
- 3 We recommend to protect the converter by a slow blow fuse in the input supply line.
- 4 Other input and output voltage may be available, please contact factory.
- 5 To meet EN61000-4-4 & EN61000-4-5 an external capacitor across the input pins is required. Suggested capacitor : TBD
- 6 That "natural convection" is about 20LFM but is not equal to still air (0 LFM).
- 7 Specifications are subject to change without notice.

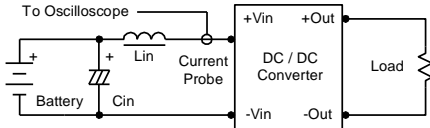
Package Specifications																			
<div style="border: 1px solid #ccc; padding: 5px;"> <p>Mechanical Dimensions</p>  <p style="text-align: center;">Bottom View</p> </div>	<div style="border: 1px solid #ccc; padding: 5px;"> <p>Pin Connections</p> <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th style="width: 10%;">Pin</th> <th style="width: 45%;">Single Output</th> <th style="width: 45%;">Dual Output</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>+Vin</td> <td>+Vin</td> </tr> <tr> <td>2</td> <td>-Vin</td> <td>-Vin</td> </tr> <tr> <td>3</td> <td>+Vout</td> <td>+Vout</td> </tr> <tr> <td>4</td> <td>No Pin</td> <td>Common</td> </tr> <tr> <td>5</td> <td>-Vout</td> <td>-Vout</td> </tr> </tbody> </table> <p style="font-size: small; margin-top: 10px;"> ▶ All dimensions in mm (inches) ▶ Tolerance: X.X±0.5 (X.XX±0.02) X.XX±0.25 (X.XXX±0.01) ▶ Pin diameter $\varnothing 1.0 \pm 0.05$ (0.04±0.002) </p> </div>	Pin	Single Output	Dual Output	1	+Vin	+Vin	2	-Vin	-Vin	3	+Vout	+Vout	4	No Pin	Common	5	-Vout	-Vout
Pin	Single Output	Dual Output																	
1	+Vin	+Vin																	
2	-Vin	-Vin																	
3	+Vout	+Vout																	
4	No Pin	Common																	
5	-Vout	-Vout																	

Physical Characteristics	
Case Size	: 50.8x25.4x12.0mm (2.0x1.0x0.47 inches)
Case Material	: Non-Conductive Black Plastic (flammability to UL 94V-0 rated)
Pin Material	: Tinned Copper
Weight	: 30g

Test Setup

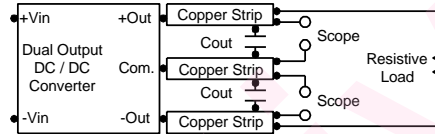
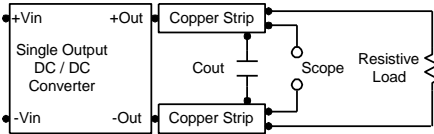
Input Reflected-Ripple Current Test Setup

Input reflected-ripple current is measured with an inductor L_{in} ($4.7\mu\text{H}$) and C_{in} ($220\mu\text{F}$, $\text{ESR} < 1.0\Omega$ at 100KHz) to simulate source impedance. Capacitor C_{in} , offsets possible battery impedance. Current ripple is measured at the input terminals of the module, measurement bandwidth is $0\text{-}500\text{KHz}$.



Peak-to-Peak Output Noise Measurement Test

Use a C_{out} $4.7\mu\text{F}$ ceramic capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is $0\text{-}20\text{MHz}$. Position the load between 50mm and 75mm from the DC/DC Converter.



Technical Notes

Overload Protection

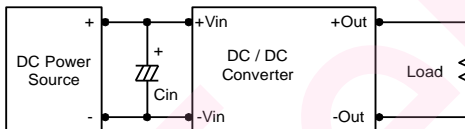
To provide hiccup mode protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure overload for an unlimited duration.

Overvoltage Protection

The output overvoltage clamp consists of control circuitry, which is independent of the primary regulation loop, that monitors the voltage on the output terminals. The control loop of the clamp has a higher voltage set point than the primary loop. This provides a redundant voltage control that reduces the risk of output overvoltage. The OVP level can be found in the output data.

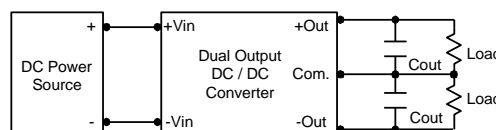
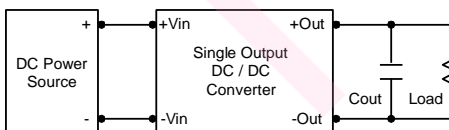
Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor on the input to insure startup. By using a good quality low Equivalent Series Resistance ($\text{ESR} < 1.0\Omega$ at 100kHz) capacitor of a $10\mu\text{F}$ for the 12V input devices and a $4.7\mu\text{F}$ for the 24V input devices and a $2.2\mu\text{F}$ for the 48V devices, capacitor mounted close to the power module helps ensure stability of the unit.



Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use $4.7\mu\text{F}$ capacitors at the output.



Maximum Capacitive Load

The MKW20M series has limitation of maximum connected capacitance on the output. The power module may operate in current limiting mode during start-up, affecting the ramp-up and the startup time. Connect capacitors at the point of load for best performance. The maximum capacitance can be found in the data sheet.

Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 95°C . The derating curves are determined from measurements obtained in a test setup.

