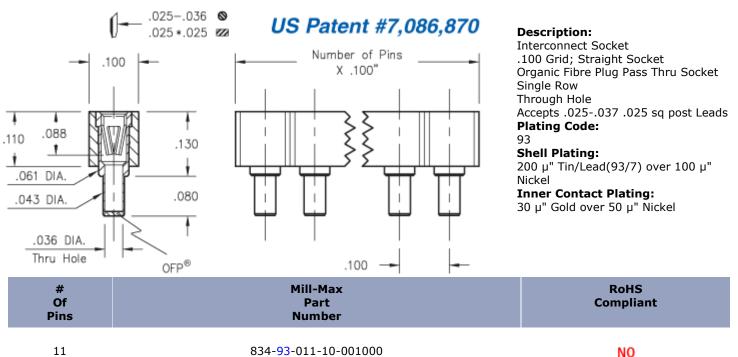
DATA SHEET



Product Number: 834-93-011-10-001000



1000

FORCE (grams)

100

10 + 07 0:050

0.022 0.023 0.025 0.026 0.026 0.028 0.028 0.028 0.028

0.021

#47 CONTACT

d

OPERATING RANGE

0.031

MATING PIN DIAMETER (inches)

0.032

0.034 0.035 0.036 0.037 0.038

0.033

INITIAL INSERTION FORCE

-INSERTION FORCE 2nd CYCLE

CONTACT:

Contact Used: #47, Standard 6 Finger Contact **Current Rating =** 4.5 Amps

current kating = 4.5 Amps

BERYLLIUM COPPER ALLOY 172 (UNS C17200) per ASTM B 194

Properties of BERYLLIUM COPPER:

- Chemical composition: Cu 98.1%, Be 1.9%
- Temper as stamped: TD01

Properties after heat treatment (TH01):

- Hardness: 36-43 Rockwell C
- Mechanical Life: 100 Cycles Min.
- Density: .298 lbs/in3
- Electrical Conductivity: 22% IACS*
- Resistance: 10 miliohms Max
- Operating Temperature: -55°C/+125°C
- Melting point: 980°C/865°C (liquidus/solidus)



*International Annealed Copper Standard, i.e. as a % of pure copper.

⁺Since BeCu loses its spring properties over time at high temperatures; it is rated for continuous use up to 150°C. For applications up to 300°C, Mill-Max offers many contacts in Beryllium Nickel. Contact Tech Support for more info.

INSULATOR INFORMATION:

PCT Polyester, (Thermx CG933, black)

High Temperature

Properties of PCT Polyester:

- Brand: Thermx
- Grade: CG-933
- Rated voltage: 100 VRMS/150 VDC
- Insulation resistance: 10,000 Megaohms min.
- Material Heat Deflection Temp (per ASTM D 648): 529°F (276°C) @ 66 psi
- Dielectric strength: 1000 VRMS min. (700 VRMS min. for series 117 Shrink DIP)

Note: Materials above 446°F (230°C) are considered suitable for "eutectic" reflow soldering, above 500°F (260°C) for "lead-free" reflow soldering.