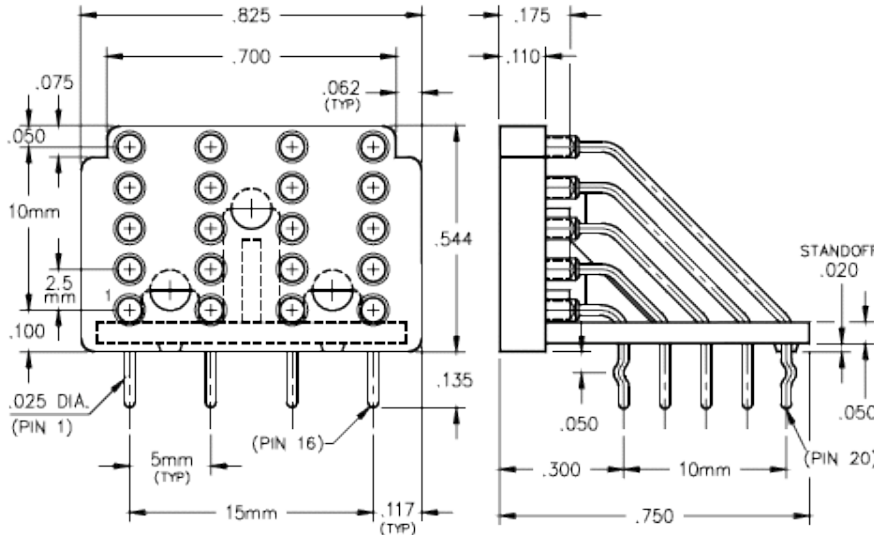


Product Number: 594-99-020-01-007032



Description:
 DIP Display Socket
 20 Position
 Horizontal Mount
 Through Hole
 Accepts .015-.025" Leads
Plating Code:
 99
Shell Plating:
 200 μ" Tin/Lead(93/7) over 100 μ" Nickel
Inner Contact Plating:
 100 μ" Tin/Lead(93/7) over 50 μ" Nickel

# Of Pins	Mill-Max Part Number	RoHS Compliant
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20

594-99-020-01-007032

NO

CONTACT:

Contact Used: #30, Standard 4 Finger Contact

Current Rating = 3 Amps

BERYLLIUM COPPER ALLOY 172 (UNS C17200) per ASTM B 194

Properties of BERYLLIUM COPPER:

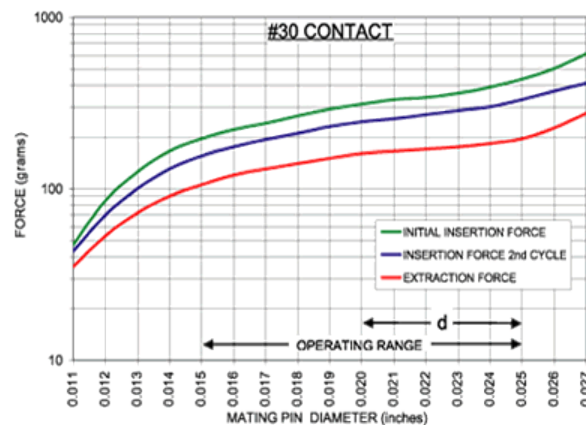
- Chemical composition: Cu 98.1%, Be 1.9%
- Temper as stamped: TD01

Properties after heat treatment (TH01):

- Hardness: 36-43 Rockwell C
- Mechanical Life: 100 Cycles Min.
- Density: .298 lbs/in³
- Electrical Conductivity: 22% IACS*
- Resistance: 10 milliohms Max
- Operating Temperature: -55°C/+125°C
- Melting point: 980°C/865°C (liquidus/solidus)
- Stress Relaxation†: 96% of stress remains after 1,000 hours @ 100 °C ; 70% of stress remains after 1,000 hours @ 200 °C

*International Annealed Copper Standard, i.e. as a % of pure copper.

†Since BeCu loses its spring properties over time at high temperatures; it is rated for continuous use up to 150°C. For applications up to 300°C, Mill-Max offers many contacts in Beryllium Nickel. Contact Tech Support for more info.



The insertion/extraction/normal force characteristics above were derived using a 30 microinch gold plated contact and polished steel gauge pins having a bullet-shaped tip.

The curves represent typical average values. The charts only guide you in selecting a clip that is close to your specification. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

LOOSE PIN:

Pin Used: 8857 (Brass Alloy)

BRASS ALLOY (UNS C36000) per ASTM B 16**Properties of BRASS ALLOY:**

- Chemical composition: Cu 61.5%, Zn 35.4%, Pb 3.1%†
- Hardness as machined: 80-90 Rockwell B
- Density: .307 lbs/in³
- Electrical conductivity: 26% IACS*
- Melting point: 900°C/885°C (liquidus/solidus)

†(3 to 4% lead is used to permit "free machining" and is permitted by EC Directive 2002/95Annex 6; so all pin materials are RoHS compliant)

*International Annealed Copper Standard, i.e. as a % of pure copper.

INSULATOR INFORMATION:**NYLON 46** (Stanyl TE250F6 {30% glass} or TE250F9 {45% glass}, black)

High Temperature

Properties of NYLON 46:

- Brand: Stanyl
- Grade: TE250-F6 or F9
- Material Heat Deflection Temp. (per ASTM D 648): 554°F (290°C) @ 264 psi

Note: Materials above 446°F (230°C) are considered suitable for "eutectic" reflow soldering, above 500°F (260°C) for "lead-free" reflow soldering.