

Features and Benefits

☐ Conforms with ISO/IEC 18092 (NFC)

- \Box Conforms with ISO/IEC 14443 A^1 and B^2 ,
- □ Conforms with ISO/IEC 15693
- Conforms with ISO/IEC 18000-3 mode 1
- Standard SPI/UART interfaces with 528 Bytes of buffer
- ☐ High speed communication (848kbit/s)
- Embedded RF field and TAG detectors

Application Examples

□ NFC enabled car for access and start

Ordering Information

Part Code	Temperature Code	Package Code	Option Code	Packing Form Code
MLX90132	R (-40°C to 105°C)	LQ (Lead free QFN 5x5 32 leads)	ADA-000	RE
MLX90132	R (-40°C to 105°C)	LQ (Lead free QFN 5x5 32 leads)	ADA-000	TU

Functional Diagram

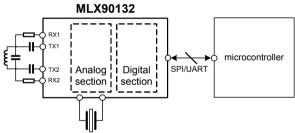


Figure 1: MLX90132 functional diagram

Description

The MLX90132 is a 13.56MHz, fully integrated, multi-protocol RFID/NFC transceiver IC. It has been designed to handle sub-carrier frequencies from 106 to 848 kHz and baud rates up to 848kbit/s.

The dual driver architecture of the MLX90132 requires minimal external support components and allows the transmitter to provide up to 300 milliwatts RF power to an appropriate antenna load. This delivered power is suitable for most short to mid range applications.

The MLX90132 embeds tag emulation functionality for NFC support. Enhanced tag and field detection capabilities provide significant power consumption reduction in RFID reader configuration and in NFC mode.

The digital section of the MLX90132 handles the low protocol layers from API to physical layer using advanced bit and frame encoding/decoding functions. It contains a digital demodulator based on sub-carrier detection and a programmable bit/symbol encoder/decoder. It also encodes and decodes the start and stop bits, parity bits, extra guard time (EGT), start and end of frame (SOF/EOF) and CRC.

Its 528 bytes buffer allows buffering of an entire RFID frame. The SPI/UART communication ports guarantee easy interface with the majority of microcontrollers, especially the low cost ones.

¹ Purchase of MLX90132 doesn't imply any grant of any ISO14443A license. Customers are advised to sign patent licensing agreements with all third parties, especially those companies listed in the introduction of the corresponding standard.

² RATP/Innovatron Technology





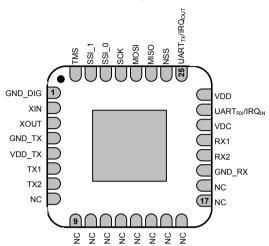
Table of Contents

1 Pin and signal descriptions	3
2 General Description	
3 Power Management and Operating modes	f
4 Start-up seguence	
5 Communication Interface & protocol	9
5.1 UART	9
5.2 SPI	10
5.2.1 Polling mode	10
5.2.2 IRQ mode	
6 Commands	12
6.1 Command format	12
6.2 List of commands	12
6.3 IDN command (0x01)	13
6.4 Protocol select command (0x02)	13
6.5 PollField command (0x03)	
6.6 SendRecv command (0x04)	19
6.6.1 Support of extended frames	
6.7 Listen command (0x05)	23
6.8 Send command (0x06)	2
6.9 Idle command (0x07)	
6.10 BaudRate command (0x0A)	28
6.11 SubFreqRes command (0x0B)	
6.12 AcFilter command (0x0D)	
7 Modifying internal settings for optimal performances	
7.1.1 Example: How to modify the ARC_B register	30
7.1.2 Example how to read back WUFlags content	3 <i>′</i>
8 Tag Detector	32
8.1 Operating Principle	
8.2 Calibration procedure	33
9 Field Detector	33
10 Application Information	
10.1 External Antenna network	
10.2 Application schematic	
11 Electrical Specifications	3
11.1 Absolute Maximum Ratings	
11.2 DC Characteristics	
11.3 Power Consumption Characteristics	
11.4 RF Characteristics	
11.5 SPI Characteristics	
11.6 Oscillator Characteristics	
13 ESD Precautions	39
14 Standard information regarding manufacturability of Melexis products with different soldering processes	39
15 Package Information	
16 Disclaimer	
17 Contact Information	4



1 Pin and signal descriptions

The device is packaged in a 32 pin lead free QFN package.



Pin	Symbol	Pin Type	Description
1	GND_dig	Supply	Ground (Digital)
2	XIN	Analog	Xtal oscillator input
3	XOUT	Analog	Xtal oscillator output
4	GND_TX	Supply	Ground (Drivers)
5	VDD_TX	Supply	Drivers Power Supply
6	TX1	Analog	Driver output_1
7	TX2	Analog	Driver output_2
8-18	NC		Not connected
19	GND_RX	Supply	Ground (analog)
20	RX2	Analog	Receiver input_2
21	RX1	Analog	Receiver input_1
22	VDC	Analog	Melexis Reserved
23	UART_RX / IRQ_in	Digital I	UART Receive pin/Interrupt input
24	VDD	Supply	Main Power Supply
25	UART_TX / IRQ_out	Digital O	UART Transmit pin/Interrupt output
26	NSS	Digital I	SPI Slave Select
27	MISO	Digital O	SPI data output
28	MOSI	Digital I	SPI data input
29	SCK	Digital I	SPI clock
30	SSI_0	Digital I	Select serial communication interface
31	SSI_1	Digital I	Must be set to GND
32	TMS	Digital I	Must be set to VDD
EXP		Exposed Pad	Must be set to GND

Table 1: Pin definitions and descriptions



2 General Description

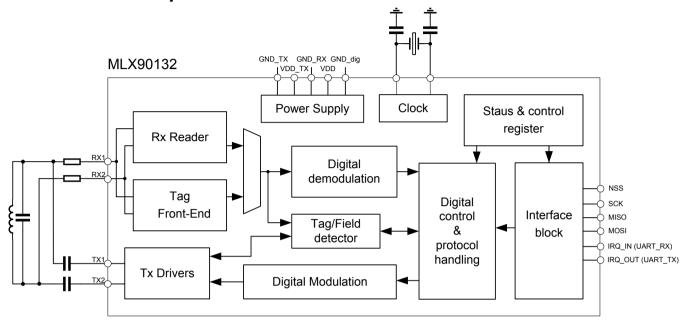


Figure 2: MLX90132 simplified block diagram

Power supply

The MLX90132 requires a nominal stable external power supply from 2.7 to 5.5 volt. The current drain depends on the antenna impedance and on the output matching network configuration.

TX Drivers

The transmission drivers are each composed of a differential D class output stage and a programmable modulation index control block. They drive the antenna according to some dual buffer output architecture. The drivers provide modulation index depth capability. They require minimal external support components and allow the transmitter part to provide up to 300mW RF power to a suitable antenna load.

RX Chain

This chain performs analog demodulation, filtering, amplification and digitizing operations. The receiver inputs are typically connected to the antenna through 2 external attenuation resistors to avoid saturation of the internal detector. The received signal is demodulated, filtered and finally digitized to provide a digital output signal. It is then fed to the digital section for further processing. The complete receiver chain is automatically configured according to the characteristics of the received information and the protocol in use.

Tag Front-end

This block is enabled in Card emulation mode and performs all operations related to Card Emulation functionality (e.g. analog demodulation/filtering, load modulation and clock recovery), with low power consumption.

Digital control & protocol handling

This block handles the control of the device and the frame coding and decoding parts of the protocols supported by the MLX90132. The MLX90132 provides to the external application, pure payload information after removing frame related information (such as SOF, EOF, EGT ...). It can be configured to calculate the CRC for each communication protocol.



13.56MHz RFID / NFC Transceiver

Interface Block

The MLX90132 is addressed through SPI or UART interfaces with a specific and simple set of commands making the life of application programmers easier. A 528 bytes buffer allows minimum interaction with the external low cost microcontroller. This reduces the burden of the microcontroller whose resources can be fully dedicated for the application.

TAG/FIELD Detector

This block manages the enhanced Tag/Card detection capabilities, as well as Field detection. It generates detection signal that is available for the application microcontroller through the interrupt pin (IRQ OUT). It allows the use of the MLX90132 with low power consumption constraints. An internal state machine handles the RF timings field generation burst..

Reference clock and internal oscillator

The built-in reference oscillator works with a reference crystal of 27.12MHzwhile, the internal nominal system clock frequency (HFO) is 13.56 MHz. An internal low frequency RC oscillator (LFO) at 32 kHz is also implemented. This block provides the low frequency clock to manage programmable wake-ups in Tag/Card detection as well as in Field detection modes.

Power management

The MLX90132 offers 2 modes and 6 different states of operation allowing ultra low power consumption of the whole system. In hibernate state; the device consumes typically 1µA, while the current consumption in sleep state is of 20µA. In card emulation as well as in ready state (RF field OFF), the current consumption is typically of 2.5mA. In TAG detection state, the current consumption is typically of 50µA.

Note: In Active mode and TAG detection states, power consumption depends on the antenna load and on the operating conditions. For more information on power consumption in tag detection, please refer to the chapter Tag Detector.

13.56MHz RFID / NFC Transceiver

3 Power Management and Operating modes

The MLX90132 features 2 main operating modes: Idle and Active, with 6 different states of operation, as described on the table below:

Mode	State	Description
	Hibernate	Lowest power consumption, the MLX90132 wakes-up with low level pulse on IRQ_IN pin
		Low Power consumption: Wake-up source to exit from this mode is configurable:
Idle	Sleep	- Timer - IRQ_in pin (low-level) - NSS pin (low-level) - Field detector
		Low power consumption: Tag detection feature, wake up source is configurable
	Tag detection	- Timer - IRQ_in pin (low level) - NSS pin (low level) - Tag detector (mandatory)
	Ready	High frequency oscillator (HFO) is running. In this mode the MLX90132 is in reader mode with its HF turned OFF. The MLX90132 waits for a command from external application, through the selected serial interface (SPI or UART).
Active	Reader	High frequency oscillator (HFO) is running. In this mode the MLX90132 is selected in RFID reader mode with its HF field set ON. The MLX90132 is able to receive and execute commands through the selected serial interface (SPI or UART) and is able to communicate with RFID transponders, according to the selected protocol. In Reader mode, the command "SendRecv" is used to send and receive information from an RFID transponder
	TAG Emulation	High frequency oscillator (HFO) is running. In this mode the MLX90132 is selected in RFID Tag emulation mode with its HF field set OFF. The MLX90132 is able to receive and execute commands through the selected serial interface (SPI or UART) and is able to communicate with an RFID readers, according to the selected protocol. In TAG/Card emulation mode, the commands "Listen" and "Send" will be used to respectively receive the information from an RFID reader and the load modulate back the corresponding answer

Table 2: MLX90132 Operating modes & States

Entering in Hibernate, Sleep and Tag detector states requires a dedicated command called <u>idle</u>. As soon as one of these states is activated, an appropriate source signal is required to wake-up the device (see description above). The wake-up time from Sleep or Hibernate to Ready state is typically 2ms, this time is mainly due to settling time of XTAL oscillator (HFO).

13.56MHz RFID / NFC Transceiver

In Reader mode, the MLX90132 is able to communicate with Transponder (TAG). In TAG emulation mode, the MLX90132 is able to communicate with a reader by emulating a Transponder. Both states could be entered using the proper <u>protocol select</u> command. In Ready state, the MLX90132 is fully enabled but waiting for the <u>protocol select</u> command to enter either the Reader or the TAG Emulation states, without settling time penalty.

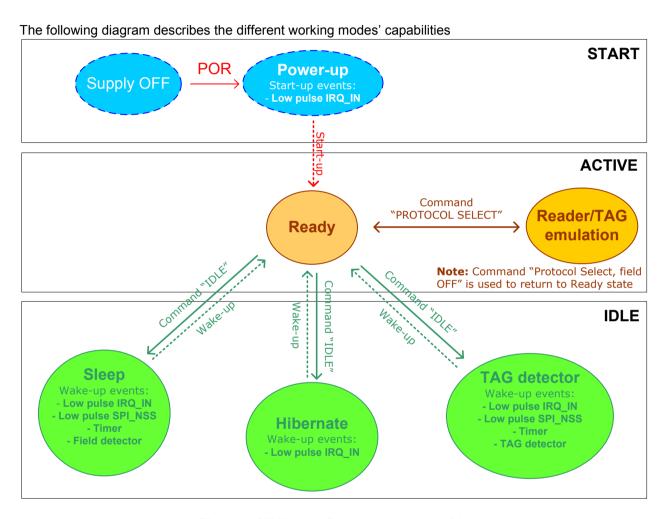


Figure 3: MLX90132 Power modes transitions



4 Start-up sequence

Once powered-up, the MLX90132 waits for a low pulse on the pin IRQ_IN (greater than 10µs) before automatically selecting the external interface (SPI or UART) and entering Ready state after a delay of approximately 2ms.

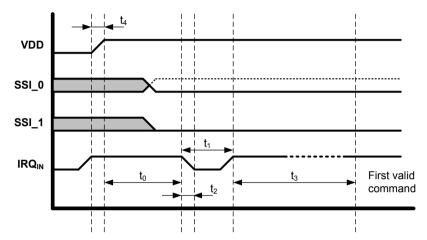


Figure 4: MLX90132 operating states transition

Figure 4 above shows the power-up sequence for a MLX90132 device where:

•	t₀ is the initial wake-up delay¹)	100µs (minimum)
•	t₁ is the minimum pulse width in IRQ _{IN} pin ¹⁾	10µs (minimum)
•	t ₂ is the delay for the serial interface selection ¹⁾	250ns (typical)
•	t ₃ is the delay before the MLX90132 could accept commands ¹⁾	10ms (minimum)
•	t4 is the VDD ramp-up time ¹⁾	10ms (maximum)

1) Value specified by design

The following configuration at power on reset (POR) is required to select the interface to be used.

Interface/Pin	SSI_1	SSI_0
SPI	0	1
UART	0	0

Table 3: Selection of the serial communication interface

Notes:

- The Serial Interface is selected after the following falling edge of pin IRQ_IN when leaving from POR or Hibernate states.
- When the MLX90132 leaves the IDLE state following a UART_RX/IRQ_{IN} low level pulse, this pulse is NOT interpreted as the UART start bit character.



5 Communication Interface & protocol

Whatever the communication protocol selected (SPI or UART), the principle of communication is always the same: The application sends a command to the MLX90132 and waits for the appropriate answer. A simple and specific set of command allows the configuration and control of the MLX90132.

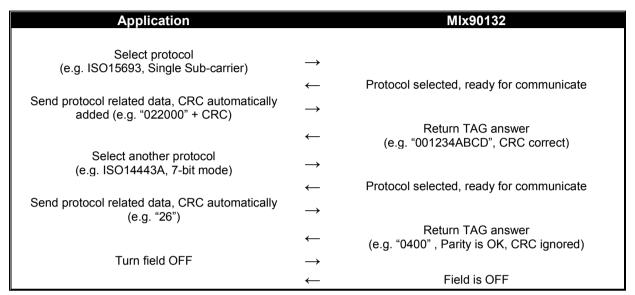


Figure 5: Example of communication with MLX90132

In order to start RFID communication, the application has to choose the protocol and specify some parameters. When the protocol is selected, the application sends data and parses response until the next protocol is selected or a specific parameter is changed.

5.1 UART

The default baud rate is 57.600 kbps and the maximum allowed baud rate is 2 Mbps.

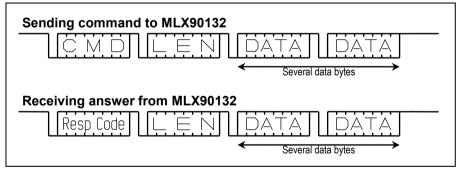


Figure 6: UART communication

Notes:

- Option "clock recovery" ("ClkRec" in <u>Table 11</u>) should not be used when UART interface is selected. Therefore the UART mode is not recommended for TAG/Card emulation mode
- Length of data field can be zero, in this case no data is sent.

Warning: The UART communication is least significant bit (LSB) first.



5.2 SPI

5.2.1 Polling mode

In order to send commands and receive answers, the application software has to pass 3 stages:

- 1. Send the command to the MLX90132
- 2. Poll the MLX90132 until it is ready to transmit the response.
- 3. Read the response.

The application software should never read the MLX90132 without being sure that the MLX90132 is ready to send its response.

The maximum allowed communication speed is 2Mbps, but in TAG/Card emulation mode, if "clock recovery" option is selected, the maximum allowed communication speed is 1.5Mbps ("ClkRec" in <u>Table 11</u>, TAG/Card emulation mode).

A Control byte is used to specify the communication type and direction (see pictures below):

- 00: Send command to the MLX90132
- 11: Poll the MLX90132
- 10: Read data from the MLX90132
- 01: Reset the MLX90132

The SPI_NSS line is used to select a device on the common SPI bus. The SPI_NSS active level is LOW.

When the SPI_NSS line is inactive, all data sent by the application will be ignored and the SPI_MISO line will be kept in high impedance state.

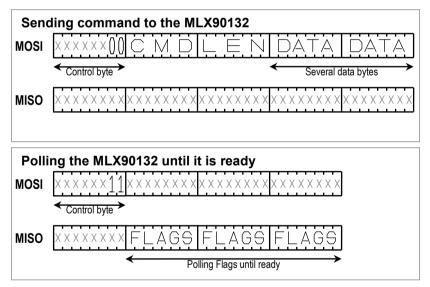


Figure 7: SPI communication, sending command & polling method

The following table shows the meaning of the flags returned by the MLX90132 device.

Bit	Description
[4:7]	RFU, will be set to "0000"
3	Data can be read from MLX90132 when set
2	Data can be sent to MLX90132 when set
[1:0]	MLX Reserved

Table 4: Interpretation of SPI flags



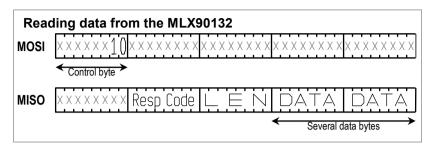


Figure 8: SPI communication, reading data from the MLX90132

Data must be sampled by the rising edge of the SCK signal.

'Sending', 'Polling' and 'Reading' commands must be separated by a high level of the SPI_NSS line. For example: when the application needs to wait for data from the MLX90132, it asserts the SPI_NSS to low level and issues a 'Polling' command.

By keeping the SPI_NSS "low", the application can continuously read the Flags waiting for the bit indicating that the MLX90132 is ready (Flags will be automatically updated, no need to send several polling commands). Then, the application has to assert the SPI_NSS "high" to finish the polling sequence.

The application asserts the SPI_NSS "low" again to issue a 'Reading' command to read data.

When all data is read, the application asserts the SPI_NSS "high".

The MLX90132 can issue as many 'Polling' commands as necessary.

For example, the application asserts SPI_NSS "low", issues a 'Polling' commands and reads the Flags. If the MLX90132 is not ready, the application can assert the SPI_NSS high and continue its algorithm (measuring temperature, or communication with something else). Then, the application can assert SPI_NSS "low" again and again issues a 'Polling' commands, and so on, as many times as necessary, until the MLX90132 is ready.

Note that at the beginning of the communication, the application does not need to check flags to start the transmission. The MLX90132 is assumed to be ready to receive a command from the application.



Figure 9: SPI communication reset the MLX90132

Control byte 0x01 resets the MLX90132 and places the device in in Ready state, so a wake-up sequence is not necessary.

Warning: The SPI communication is most significant bit (MSB) first.

5.2.2 IRQ mode

When the MLX90132 is configured to use the SPI serial interface, the pin IRQ_OUT is used to give additional information to the application. When the MLX90132 is ready to send back a reply it sends an Interrupt request by setting a low level on pin IRQ_OUT, which remains low until the application reads the data. The application can use the IRQ mode to skip the polling stage.



13.56MHz RFID / NFC Transceiver

6 Commands

6.1 Command format

The structure of the command sent by the application is almost identical to the structure of the answer from the MLX90132, as shown below:

• **Command:** [CMD] + [LEN] + [DATA]

• Answer: [RESPCODE] + [LEN] + [DATA]

[CMD] = Command (1byte)

- [LEN] = Length including only the field DATA, zero if no data sent (1byte)

- [RESPCODE] = Response code, depends on the command (1byte)

- [DATA] = Data information, depends on the command (0 to 528bytes)

6.2 List of commands

Code	Command	Description
0x01	IDN	Requests short information about device and its FW version
0x02	Protocol Select	Selects communication protocol and specifies some protocol-related parameters
0x03	Poll field	Returns the current value of the field detector flag ("FieldDet")
0x04	SendRecv	Sends data using previously selected protocol and receives the response of the TAG.
0x05	Listen	Listens to the data using previously selected protocol.
0x06	Send	Sends data using previously selected protocol.
0x07	Idle	Switches device into Idle/Sleep/Hibernate mode and specifies which condition is used to exit from these modes
0x0A	BaudRate	Sets UART baud rate
0x0B	SubFreqRes	Gets the last value of sub-carrier frequency received during ISO/IEC18092 and NFC Tag Type 3 (Felica) communications
0x0D	AC-Filter	Activates/deactivates anti-collision filter
0x55	Echo	MLX90132 replies with an Echo of 0x55 to this command. In this specific case, the command format is not respected as the data is only 0x55
Otl	her codes	MELEXIS reserved

Table 5: MLX90132 list of commands



6.3 IDN command (0x01)

The IDN command gives information about the MLX90132 and the internal firmware version

IDN 0x01	IDN 0x01					
Direction	Data	Comments	Example			
MCU – device	01 00	Command code Length of data	0100			
	00 <len> <device id=""></device></len>	Result code Length of data Data in ASCII format	000F4E4643204653324A4153543300B3EE			
Device - MCU	<rom crc=""></rom>	CRC calculated for ROM content	In this example: 4E4643204653324A4153543300= Device ID B3EE = CRC of internal ROM (real CRC can differ from the example above)			

Table 6: "IDN" command description

Note: It takes about 6ms to calculate the CRC for the entire ROM. Application must allow sufficient time before waiting for an answer for this command.

6.4 Protocol select command (0x02)

The "Protocol Select" command automatically configures the internal registers of the MLX90132 for the best communication performances of the selected protocol. It also prepares the MLX90132 by automatically setting the HF field ON (except in TAG emulation state). The field will be automatically set OFF when the MLX90132 returns to "Idle" mode using the "Idle" command or by selecting TAG emulation.

Protocol Select 0x02					
Direction	Data	Comments	Example		
	02 <len></len>	Command code Length of data			
MCU – device	<protocol></protocol>	Protocol codes (Reader) 00 = Field OFF 01 = ISO/IEC15693 02 = ISO/IEC14443-A 03 = ISO/IEC14443-B 04 = ISO/IEC18092 (212,424Kbps)	Refer to examples in table: <u>Table 8</u> , below		
		Protocol codes (Card) 12 = ISO/IEC14443-A 13 = ISO/IEC14443-B 14 = ISO/IEC18092 (212,424kbps)			
	<parameters></parameters>	Depends on protocol selected, refer to Table 8			
Device - MCU	00	Result code Length of data	0000 - Protocol is successfully selected		
Device - MCU	82	Error code Length of data	8200- Invalid command length		
Device - MCU	83	Error code Length of data	8300 - Invalid protocol		

Table 7: "Protocol select" command description

Parameter list	Parameter list for different protocols (Reader)						
Protocol	Code	Param	neters		Examples of commands		
(Reader)	Code	Byte	Bit	Function	Examples of commands		
Field OFF	00	0	7:0	RFU, set to '0'	02020000		
			7:6	RFU, set to '0'			
				00 – 26kbps			
			5:4	01 – 52kbps 10 – 6kbps			
				10 – 6kbps 1 11 – RFU	02020101 – Select ISO/IEC15693, SSC,		
ISO15693			3	0 – Respect delay 312us	26kbps, modulation of 100%, CRC automatically added		
130 13093	01	0		1 – Wait for SOF			
			2	0 - 100% modulation 1 - 10% modulation	02020107 – Select ISO/IEC15693, DSC, 26kbps, modulation 10%, CRC automatically		
				0 – Single Sub-Carrier (SSC)	added		
			1	1 – Dual Sub-Carrier (DSC)			
			0	0 – No CRC added			
				1 – CRC auto. added			
				Transmission data rate 00 – 106kbps			
			7:6	01 – 212kbps	02020200 - ISO/IEC14443A, 106kbps		
				10 – 424kbps	transmission & reception, Frame Delay Time		
				11 – 847kbps	(FDT) of 86/90µs		
				Reception data rate	Nicke the treation like in a consequence DEOA		
		0		00 – 106Kbps	Note that anti-collision commands REQA, WUPA. Select20 and Select70 use fixed FI		
			5:4	01 – 212Kbps	86/90us. Other commands use variable FDT		
				with fixed granularity. Refer to ISO/IEC14443A			
		standard for more information	standard for more information.				
			3:0	RFU, set to '0'			
ISO14443A			Frame Delay Time (FDT) definition: These 3				
NFC Forum		1	7:0	DD (may 14 i.e. 0y05)	bytes are optional. When PP, MM and DD are		
Tag Type 1	02	'	7.0	PP (max 14, i.e. 0x0E)	not specified or set to 0x00, the default value corresponds to FDT of 86/90us, used during		
(Topaz)					anti-collision process.		
						Otherwise, the following formula applies:	
		2	7:0	MM (max 255, i.e. 0xFF)			
			7.0	WiWi (IIIax 255, i.e. Oxi 1)	FDT = $\frac{2^{PP} \cdot (MM + 1) \cdot (DD + 128) \cdot 32}{13.56} [\mu s]$		
					$- FDI = \frac{13.56}{1}$		
		3	7:0	DD (max 127, i.e. 0x7F)	If PP is defined, MM must be also set, but DE		
					still remains optional		
			7.0	NE I	Optional RFU, this byte should be omitted or		
		4	7:0	NEmd	set to '0'		
		5	7:0	NEmdRes	Optional RFU, this byte should be omitted or		
					set to '0'		

Table 8: Parameter values for "Protocol select" command (Reader)

Parameter list	Parameter list for different protocols (Reader)						
Protocol	Code	Parameters Examples of comm	Examples of commands				
(Reader)	Code	Byte	Bit	Function	Examples of commands		
			7:6	Transmission data rate 00 – 106kbps 01 – 212kbps 10 – 424kbps 11 – 847kbps	02020301 – ISO/IEC14443B, 106kbps		
		0	5:4	Reception data rate 00 – 106kbps 01 – 212kbps 10 – 424kbps 11 – 847kbps	transmission & reception, Frame Waiting Tim (FWT) of 302µs, CRC automatically added 020403010400 – ISO/IEC14443B, 106kbps transmission & reception, Frame Waiting Time (FWT) of 4.8ms, CRC automatically added		
			3:1	RFU, set to '0'	(,		
			0	0 – No CRC added 1 – CRC auto. added			
		1	7:0	PP (max 14, i.e. 0x0E)	Frame Waiting Time (FWT) definition: These 2 bytes are optional. The default value corresponds to a FWT of 4949ms, answer to ATTRIB.		
ISO14443B	03	2	7:0	MM (max 255, i.e. 0xFF)	FWT = $\frac{2^{PP} \cdot (MM + 1) \cdot (DD + 128) \cdot 32}{13.56} [\mu s]$		
		3	7:0	DD (max 127, i.e. 0x7F)	If PP is defined, MM must be also set, but DD still remains optional		
		5:4	15:0	Timing: TR0 = TTTT/13.56 u Coded with LSB first, default value 1023 = 0x3FF			
		6	6 7:0 VV	Timing: Min_TR1 = 128 * YY / 13.56us. Default value: 0			
			Timing: Max_TR1 = 128 * ZZ / 13.56us. Default value:26 , i.e. 0x1A				
		8	7:0	NEmd	Optional RFU, this byte should be omitted or set to '0'		
		9	7:0	NEmdRes	Optional RFU, this byte should be omitted or set to '0'		

Table 9: Parameter values for "Protocol select" command (Reader)

Parameter list f	Parameter list for different protocols (Reader)								
Protocol	Code	Parame	eters		Examples of commands				
(Reader)	Code	Byte	Bit	Function	Examples of commands				
			7:6	Transmission data rate 00 – RFU 01 – 212kbps 10 – 424kbps 11 – RFU					
		0	5:4	Reception data rate 00 – RFU 01 – 212Kbps 10 – 424Kbps 11 – RFU	02020451 – ISO/IEC18092, 212kbps for transmission & reception, CRC automatically added				
			3:1	RFU, set to '0'	Parameter 'Slot counter' is optional, the				
	04		0	0 – No CRC added 1 – CRC auto. added	default value 00 (1 slot) will be used, if not present in the command.				
ISO18092			7:5	RFU, set to '0'	For command SDD (Single Device Detection), the bit 4 must be set to 0, In this				
(212,424Kb) NFC Forum		4	4	0 - RWT = 2.4ms 1 – RWT is specified by PP:MM	case RWT is 2.4ms for the 1 st slot and 1.2ms more for each following slot as specified in protocol ISO18092				
Tag Type 3 (Felica)			3:0	Slot counter 0x0 - 1 slot 0x1 - 2 slots					
				0xF – 16 slots					
		2	7:0	PP (max 14, i.e. 0x0E)	Request Waiting Time (RWT) definition: These 3 bytes are optional. The default value corresponds to a RWT of 302µs.				
		3	7:0	MM (max 255, i.e. 0xFF)	RWT = $\frac{2^{PP} \cdot (MM + 1) \cdot (DD + 128) \cdot 32}{13.56} [\mu s]$				
		4	7:0	DD (max 127, i.e. 0x7F)	if PP is defined, then MM must be also defined while, DD remains optional				

Table 10: Parameter values for "Protocol select" command (Reader)



Parameter list f	or differe	nt protoc	ols (TAG	Emulation)						
Protocol	Code	Parame	eters		Examples of commands					
(Card)	Code	Byte	Bit	Function	Comments					
			7:6 Transmission data rate 00 – 106kbps 01 – 212kbps 1011 - RFU		02021200 – TAG/Card emulation					
ISO14443A	12	0	5:4	Reception data rate 00 – 106kbps 01 – 212kbps 1011 – RFU	ISO/IEC14443A, 106kbps for transmission & reception, return error if no HF field detected, HFO used as master clock					
			3 ¹⁾	0 = Return an error, if no field 1 = Wait for field	0202120A – TAG/Card emulation ISO/IEC14443A,					
			2	RFU, set to '0'	106kbps for transmission &					
			1	0 = HFO 1 = ClkRec	reception, wait for HF field, CLKREC use as master clock					
			0	RFU, set to '0'						
			7:6	Transmission data rate 00 – 106kbps 01 – 212kbps 10 – 424kbps 11 – 847kbps	02021300 – TAG/Card emulation ISO/IEC14443B, 106kbps for					
ISO14443B	13	0	0	0	0	0	0	5:4	Reception data rate 00 – 106kbps 01 – 212kbps 10 – 424kbps 11 – 847kbps	transmission & reception, return error if no HF field detected, HFO use as master clock, CRC automatically added
			3 ¹⁾	0 = Return an error, if no field 1 = Wait for field	0202130A – TAG/Card emulation ISO/IEC14443B, 106kbps for transmission &					
			2	RFU, set to '0'						
			1	0 = HFO 1 = ClkRec	reception, wait for HF field, CLKREC use as master clock,					
			0	0 – No CRC added 1 – CRC auto. added	CRC automatically added					
			7:4	RFU, set to '0'						
			31)	0 = Return an error, if no field 1 = Wait for field	02021400 – TAG/Card emulation ISO/IEC18092. return error if no					
			2	RFU, set to '0'	HF field detected, HFO use as					
ISO18092			1	0 = HFO 1 = ClkRec	master clock, CRC automatically					
(212,424kb) NFC Forum Tag Type 3 (Felica)	14	0	0	0 – No CRC added 1 – CRC auto. added	Note that it is not necessary to select a data-rate for ISO18092 card mode, Data-rate will be automatically detected and adjusted during reception (application can read this information by sending "SubfreqRecv" command).					

Table 11: Parameter values for "Protocol select" command (TAG Emulation)

 $^{^{1)}}$ This option will be executed only after a "listen" command has been sent. Please refer to the chapter Listen command (0x05) for more information.

13.56MHz RFID / NFC Transceiver

6.5 PollField command (0x03)

The "PollField" command will be used to detect the presence of an HF field by monitoring the flag "FieldDet". This command returns the current value of the flag "FieldDet". The parameters <Pre>resc> and <Timer> can also be used to define a time during which the MLX90132 continuously scans for the presence or none presence of the field. The answer to the "PollField" command is available after the scanning period, with the flag <FieldDet> updated accordingly.

PollField 03	PollField 03						
Direction	Data	Comments	Example				
	03	Command code	0300 - Check if Field is ON or OFF				
	<len></len>	Length of data					
	<flags></flags>	Timer flag (Optional) 01 – Wait for field appearance 00 – Wait for field disappearance	0303010FFF – Wait for field appearance during (16*256)/13.56=302µs				
	<presc></presc>	Timer prescaler (Optional)					
MCU – device	<timer></timer>	Timer time-out (Optional)	Parameters Flags, Presc and Timer are optional. They must be specified if application has to wait for field appearance or disappearance. The time to wait is: $Time = \frac{(Presc + 1) \cdot (Timer + 1)}{13.56} [\mu s]$				
	00	Result code					
	01	Length of data	000101 - HF field is detected				
Device - MCU	<fielddet></fielddet>	[7:1] – RFU [0] – 0 : No HF field detected 1 : HF field detected	SSCIET THE HEAL TO GOLGGE				

Table 12: "PollField" command

Note: When the MLX90132 is selected in reader mode (protocol select command), the HF field will be automatically turned ON and the flag "FieldDet" will be set to '1' (the MLX90132 detects its own field). Consequently, the PollField command should be used in Tag/Card Emulation state or in Reader state with the HF field set OFF.

13.56MHz RFID / NFC Transceiver

6.6 SendRecv command (0x04)

This command is used to send specific protocol data and receives corresponding answer. Before sending this command, the application must select a protocol using the Protocol select command. If the response of the Transponder was successfully received and decoded, the field <Data> will contain additional information which is protocol specific. This is explained in the Table 14 below.

SendRecv 0x04				
Direction	Data	Comments	Example	
	04	Command code	Depends on protocol previously selected!	
	<len></len>	Length of data		
MCU – device	<data></data>	Data to be sent	0403022012 – Command "Read single block 12" (ISO/IEC15693 protocol)	
	80, A0, C0	Result code		
	<len></len>	Length of data	8008000000000077CF00 - The response of the TAG	
Device - MCU	<data></data>	Data received. Interpretation depends on protocol	is successfully decoded. This is an example of response from an ISO15693 TAG. For result code 0xA0, 0xC0, please refer to paragraph "support of extended frames" below.	
	90, B0, D0	Result code		
	<len></len>	Length of data	The response of the TAG is decoded, but the number	
Device - MCU	<data></data>	Data received. Interpretation depends on protocol	of bytes is not integer. Used only for Iso14443-A protocol. For result code 0xB0, 0xD0, please refer to paragraph "support of extended frames" below.	
Device - MCU	86	Error code	8600- Hardware Communication error	
Device - MOO	00	Length of data	0000- Hardware Communication end	
Device - MCU	87	Error code	8700- Frame wait timeout (no valid reception) or no	
Device - MOO	00	Length of data	TAG	
Device - MCU	88	Error code	8800 - Invalid SOF	
Device - MOO	00	Length of data		
Device – MCU	89	Error code	8900 - Receive buffer overflow (too many bytes	
Devide Wide	00	Length of data	received)	
Device – MCU	00	Error code Length of data	8A00 - Protocol Framing error: - ISO14443A & ISO18092 (106kbps) : Mod. Miller, wrong symbol sequence - ISO14443B: Start/Stop bit polarity ISO18092 (212,424kbps): SYNC ≠ 0xB24D	
Device – MCU	8B	Error code	8B00 - EGT time out (ISO14443B)	
Devide Wide	00	Length of data		
Device – MCU	8C	Error code	8C00 - Invalid length received during Felica	
231.00 1000	00	Length of data	communication (2 < Length < 255)	
Device - MCU	8D	Error code	8D00 -CRC error in case of protocolISO18092	
SOVICE IVICO	00	Length of data	·	
Device – MCU	67	Error code	6700 –TR1 set by card too long in case of protocol	
201100 11100	00	Length of data	ISO14443B	
Device - MCU	68	Error code	6800 – TR1 set by card too short in case of protocol	
231.00 11100	00	Length of data	ISO14443B	
	8E	Error code	OFOO Proportion lost without FOE received	
Device - MCU	0_		8E00 - Reception lost without EOF received	

Table 13: "SendRecv" command description

Note: In case of SendRecv command, the returned error code might be 8 bytes long. In this case, only the first byte has to be taken into account.



Data format f	Data format for transmission							
Protocol	Explanation	Response example	Comments					
ISO15693	Send example Command code Length of entire data Data		If length of data is Zero, only EOF will be sent. This can be used for anti-collision procedure					
ISO14443A NFC Forum Tag Type 1 (Topaz)	SOF at the beg pause betweer 7-bit) 6 – SplitFrame if s 5 – append CRC if 4 – Auto. add the p	at (use EOF instead of P, use ginning of each byte, make n bytes, assume 1st byte as	For bit oriented protocol, frames could be split by setting the bit SplitFrame to one. In this case, the MLX90132 will send the last byte of the command with none integer number of bits, according to the field number of significant bits in last byte . In reception, the MLX90132 expects to receive the complement (8 – "number of significant bits in last byte"). This option is used during anti-collision procedure.					
ISO14443B	Send example Command code Length of entire data Data	04 03 050000 a field						
ISO18092 (212,424Kb) NFC Forum Tag Type 3 (Felica)	Send example Command code Length of entire data Data	04 05 00FFF0000 a field						

Table 14: Parameter values for "SendRecv" command

¹⁾The process of automatically calculating and adding the parity bit by the MLX90132 can be disabled by setting the bit 4 of the flags to '1'. In this case, the applicative MCU must add one byte to the data with the most significant bit corresponding to the parity bit. The other bits of these additional bytes are not considered and can be set to '0' or '1'. The datastream will then look like: <DataByte><Parity><DataByte><Parity>.



Interpretation	of <data> field for d</data>									
Protocol	Explanation		onse example							Comments
ISO15693	Response example Result code Length of entire data Data received from Original (received) v 7:2 – RFU 1 – CRC error if so 0 – Collision is det	a field TAG value o	of CRC	0 77CF	00					00000000077CF - this is a response on Read Single Block command for Iso15693 TAG. Other fields are added by the device
ISO14443A NFC Forum Tag Type 1 (Topaz)	Response example Result code Length of entire data Data received from 7 - Collision is def 6 - RFU 5 - CRC error 4 - parity error 3:0 - shows how ma in the first byte 7:0 - Index of the fir detected 7:4 - RFU 3:0 - Index of the fir	a field TAG tected any sign	gnificant bits a	re there		00				ISO/IEC14443A is bit oriented protocol, and non-integer amount of bytes can be received. Number of significant bits in the 1st byte is the same as indicated in Send command. To calculate a position of a collision, application has to take index of byte first. Index of bit indicates a position inside this byte. Note that both indices start from 0 and bit index can be 8, meaning that collision could also affect the parity bit. Note that collision information is only present when protocol ISO/IEC14443A with a data rate of 106kbps for transmission and reception is selected. When others protocols are selected, the two additional bytes are not transmitted.
ISO14443B	Response example Result code Length of entire data Data received from Original (received) v 7:2 - RFU 1 - CRC error if so 0 - RFU	a field TAG ralue d	DF 5092036A	8D00000	00000	071	71	3411	00	
ISO18092 (212,424Kb) NFC Forum Tag Type 3 (Felica)	Response example Result code Length of entire data Data received from 7:2 – RFU 1 – CRC error if se 0 – RFU	a field TAG	2 010101050	17B0694	193	BFF	00			801201010105017B06941004014B024F4 993FF00 – typical answer with no error detected

Table 15: "SendRecv" command, interpretation of <data> field for different protocol

13.56MHz RFID / NFC Transceiver

6.6.1 Support of extended frames

In reader mode it is possible to receive up to 528 bytes of frame data. The extended size is included in the command code as follows:

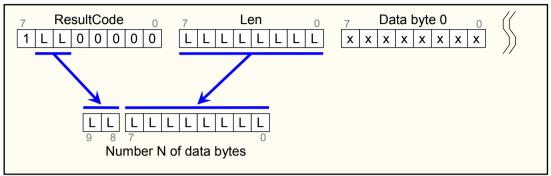


Figure 10: Coding of Length of extended frames

Consequently, the *ResultCode* returned depends on the length of the decoded frame received by the Transponder.

ResultCode	Len	Length of data	Comment
0x80	0x00 – 0xFF	0 – 255 bytes	
0xA0	0x00 – 0xFF	256 – 511 bytes	
0xC0	0x00 – 0x0F	512 – 528 bytes	
0x90	0x00 – 0xFF	0 – 255 bytes	la ICC/IECCAAAAAA ankuuith a nana intanan
0xB0	0x00 – 0xFF	256 – 511 bytes	In ISO/IEC14443A only with a none integer number of bytes
0xD0	0x00 - 0x0F	512 – 528 bytes	number of bytes

Table 16: Coding of Length of extended frames

13.56MHz RFID / NFC Transceiver

6.7 Listen command (0x05)

This command would be used with the MLX90132 in Tag emulation state to listen for the command from the reader. Before sending this command the application has to select a protocol using "Protocol Select" command with the related options.

Listen 0x05			
Direction	Data	Comments	Example
MCU – device	05	Command code	0500 – Listen for a request from reader
IVICO – device	00	Length of data	- 0500 - Listeri for a request from reader
Device - MCU	00	Result code	0000 - No error. Confirmation that device now is in listening
Device - MCO	00	Length of data	mode
Device - MCU	82	Error code	8200 - Invalid command length
Device - MCO	00	Length of data	6200 - Ilivaliu commanu lengtii
	83	Error code	
Device - MCU	00	Length of data	8300 - Invalid protocol or protocol is not supported.
Device -MCU	85	Error code	8500 - Canceled by user using "Echo" command
Device -IVICU	00	Length of data	8300 - Canceled by user using Ecno command
Device - MCU	8F	Error code	8F00 - No HF field detected, command cannot be executed
Device - MCU	00	Length of data	of our Two Firmiera detected, command cannot be executed

Table 17: "Listen" command description

When the "listen" command is executed and the option "Waits for field" is activated, the MLX90132 waits for the HF field activation and corresponding request coming from an RFID reader.

If the option "Return an error if no field" is activated, the MLX90132 directly returns an error if no HF field is detected.

If the HF field is interrupted by the reader while the MLX90132 is waiting for the request, it will leave the listen command and return an error 0x8F00. To wait for new request, the application must issue a new "listen"

The application can cancel the "listen" mode by issuing an "echo" command 0x55. When cancelled, the MLX90132 replies with a code 0x55 (as a sync reply) + "Cancelled by user" message corresponding to 0x85, 0x00.

Note: In SPI mode, the application has to issue a 0x55 command to cancel the 'Listen' mode, waits for the response to be ready and then reads the 0x55 code from the device. While keeping SPI NSS line to low level, the application can read the error code and its length.



Possible return codes are listed in the table below.

Respond codes from the device in Listen mode						
Direction	Data	Comments	Example			
	80	Result code	800605000071FF00 - The request from the Reader			
Device - MCU	<len></len>	Length of data	is decoded. This is an example of Request in			
Device - MCO	<data></data>	Data received. Interpretation depends on protocol	Iso14443-B protocol			
Device - MCU	86	Error code	8600 - Communication error			
Device - MCO	00	Length of data	- Communication error			
Device - MCU	87	Error code	8700 - Listening mode was cancelled by the			
Device - MCO	00	Length of data	application			
Device - MCU	88	Error code	8800 - Invalid SOF			
Device - MCO	00	Length of data	THAIR OOF			
Device – MCU	89	Error code	8900 - Receive buffer overflow			
DCVICC - IVIOO	00	Length of data				
	8A	Error code	8A00 - Protocol Framing error:			
Device – MCU	00	Length of data	 ISO14443A & ISO18092 (106kbps): Mod. Miller, wrong symbol sequence ISO14443B: Start/Stop bit polarity ISO18092 (212,424kbps): SYNC ≠ 0xB24D 			
Device – MCU	8B	Error code	8B00 - EGT time out (ISO14443B)			
DCAICE - INICO	00	Length of data	obov - Lot time out (100 14440b)			
Dovino MCII	8E	Error code	9500 Pagantian last without EOE required			
Device - MCU	00	Length of data	8E00 - Reception lost without EOF received			

Table 18: "Listen" command, possible return codes

If the request from the Reader was successfully received and decoded, the MLX90132 will send data back to the application, as shown in the following table.

Data format sent to the application in 'Listen' mode							
Protocol	Explanation Response example	Comments					
ISO14443A	Request example 80 0A 9370800F8C8E 8D 4E01 08 Result code Length of entire data field Data received from reader Received value of BCC (if any) 7 - RFU 6 - RFU 5 - CRC error 4 - Parity error 3:0 - number of significant bits in last byte						
ISO14443B	Request example 80 06 050000 71FF 00 Result code Length of entire data field Data received from Reader Original (received) value of CRC 7:2 - RFU 1 - CRC error if set 0 - RFU						
ISO18092 (212, 424kbp) NFC Forum Tag Type 3 (Felica)	Request example 80 06 00FFFF0000 00 Result code Length of entire data field Data received from reader 7:2 - RFU 1 - CRC error if set 0 - RFU						

Table 19: Data format sent to the application in "Listen" mode

13.56MHz RFID / NFC Transceiver

6.8 Send command (0x06)

This command would be used with the MLX90132 in TAG emulation state, to send data back to the reader. This command sends specific protocol data without waiting for an answer.

Send 0x06	Send 0x06								
Direction	Data	Comments	Example						
	06	Command code	Depends on protocol previously selected!						
MCU – device	<len></len>	Length of data							
IVICO – device	<data></data>	Data to be sent	040C50920E99750000000B37171 – Emulation of TAG response in ISO14443-B protocol						
Device - MCU	00	Result code	0000 - Data was successfully sent						
Device - IVICO	00	Length of data							
Device - MCU	82	Error code	8200 - Invalid length						
Device - MCO	00	Length of data							
Device - MCU	83	Error code	9200 Invalid protocol proviously colocted by Coloct Protocol command						
Device - MCO	00	Length of data	8300 - Invalid protocol previously selected by Select Protocol comman						

Table 20: "Send" command description

Format of dat	Format of data to be sent using 'Send' command							
				nse exa	Comments			
	Send example	06	03	0400	80			
ISO14443A	Command code							
13014443A	Length of entire data	a fiel	d]				
NFC Forum	Data							
Tag Type 1 (Topaz)	7:6 – RFU 5 – Append CRC							
(10paz)	4 – RFU							
	3:0 - number of sign		nt					
	bits in first byte	_						
	Send example	06	04	01020	304			
ISO14443B	Command code]					
	Length of entire data field							
	Data							
Initiator ISO18092	Send example	06	04	01020	304			
(212,424Kb)	Command code	<i>c</i> .	J _.					
(212,42410)	Length of entire data	tiel	d	ļ				
NFC Forum	Data					J		
Tag Type 3 (Felica)								In case of Target mode
Target	Send example	06	05	01020	304	00		selected, the MLX90132 also
ISO18092	Command code	50	55	0 1020	UUT	00		returns the slot number
(212,424Kb)	Length of entire data	a fiel	d					
NFC Forum	Data							
Tag Type 3 (Felica)	Slot number (in which			,				

Table 21: Format of data to be sent using "Send" command

13.56MHz RFID / NFC Transceiver

6.9 Idle command (0x07)

This command would be used to switch the MLX90132 into low-power Idle mode. Several sub-modes or states could be selected as shown in the table below. Please note that except when an error occurs (the answer is then directly sent), the response to an Idle command is sent only when the MLX90132 exits the Idle mode.

Idle 0x07				
Direction	Data	Comments	Example	
	07	Command code	_	
	0E	Length of data		
	<wuflags></wuflags>	Specifies wake-up sources and LFO frequency. Refer to Table 23		
	<enterctrll></enterctrll>	2 bytes: Settings to enter Idle mode, refer to		
	<enterctrlh></enterctrlh>	Table 24		
	<wuctrll></wuctrll>	2 bytes: Settings to wake-up from Idle mode		
	<wuctrlh></wuctrlh>	(recommended value = 0x3800), refer to <u>Table</u> 24 below		
	<leavectrll></leavectrll>	2 bytes: Settings to leave Idle mode (recommended value = 0x1800), refer to Table		
	<leavectrlh></leavectrlh>	24 below	0x070E0221003801180008606	
	<wuperiod></wuperiod>	Period of time between two TAG detection bursts. Also used to specify the duration before timeout. Refer to Equation 1	054603F00- Tag detector with LFO set at 32kHz 0x070ECB21003801180008606	
MCU – device	<oscstart></oscstart>	Waiting time for the HFO to stabilize (based time: LFO) (recommended value = 0x60)	054603F10 – Tag detector with LFO set at 4kHz + possibility to WU on low level on RX and time out set with MaxSleep = 10	
	<dacstart></dacstart>	Waiting time for the DAC to stabilize (based time: LFO) (recommended value = 0x60)	- cut det mar maxerdep	
	<dacdatal></dacdatal>	Lower compare value for TAG detection. Note: Only the 6 MSB bits are available		
	<dacdatah></dacdatah>	Higher compare value for TAG detection. Note: Only the 6 MSB bits are available		
	<swingscnt></swingscnt>	Number of HF periods during TAG detection. Refer to Equation 2.		
	<maxsleep4:0></maxsleep4:0>	Maximal number of TAG detection trials before timeout. Value set to 0 during TAG detection calibration. 0x00 < MaxSleep < 0x1F (bit 7 to 5 are RFU and must be set to 0) Also used to specify duration before timeout, refer to Equation 3.		
	0x00	Result code	0x0001XX - Here XX is a value	
Dovino MCII	0x01	Length of data	of WUFlags, please note that this response is sent only	
Device – MCU	<wuflags></wuflags>	Content of WUFlags, please refer to <u>Table 23</u> below	when device exits idle mode	
Device – MCU	0x82	Error code	0x8200 - Invalid command	
	0x00	Length of data	length	

Table 22: "Idle" command description

13.56MHz RFID / NFC Transceiver

Mea	Meaning of Wake-up settings < WUFlags >			
Α	Register	Bit	Function	
		7:6 – LfoPresc	LFO prescaler. Divides LFO for state machine. 00 – 32 KHz 01 – 16 KHz 10 – 8 KHz 11 – 4 KHz	
		5 - RFU, set to '0'		
2	WUFlags		Specifies the possible source on which to exit from idle mode, in case of SLEEP state is selected. Each bit corresponds to one wake-up source which are updated and returned when the MLX90132 leaves the Idle routine without error	
		4:0 – WUFlags	bit4 - Low level on SPI_NSS bit3 - Low level on UART_RX, must be set to '1' bit2 - Field Detector bit1 - TAG Detector bit0 - WakeUp (WU at the end of MaxSleep cycles even if no event detected)	

Table 23: Field <WUFlags> definition in "Idle" command

Mea	Meaning of power settings <enterctrlh:enterctrll>, <wuctrlh:wuctrll> and <leavectrlh:leavectrll></leavectrlh:leavectrll></wuctrlh:wuctrll></enterctrlh:enterctrll>			
Α	Register	Comment		
0	CtrlL	7 – Initial DAC compare index ('0' = DacDataL, '1' = DacDataH used for the 1 st comparison) 6 – RFU, must be set to '0' 5 – LFO enable (needs to be set to '1' in WUCtrl) 4 – HFO enable (needs to be set to '1' in WUCtrl) 3 – VDDA enable (needs to be set to use HFO, see recommended values in Table 22 above) 2 – Hibernate state enable 1 – RFU 0 – Sleep state enable		
1	CtrlH	7:2 – RFU, must be set to '0' 1 – Field detector enable 0 – IREF (needs to be set to '1' in WUCtrl, otherwise must be put to '0')		

Table 24: Fields <EnterCtrl>, <WUCtrl> and <LeaveCtrl> definition in "Idle" command

Notes:

- The bytes <EnterCtrl> define the configuration when entering the IDLE mode. The bytes <WUCtrl> define the configuration when the device wakes-up from the IDLE mode (recommended value 0x3801). The bytes <LeaveCtrl> define the configuration when leaving the IDLE mode, after wake-up.
- The Hibernate state is entered by setting the "Hibernate state enable" flag to '1' and the Sleep state is entered by setting the "sleep state enable" flag to '1', both in the WUFlags register.

Equation 1: Sleep period $t_{Sleep Tagdet} = 256 \cdot t_L \cdot (WUPeriod_{10} + 2)$

Equation 2: HF ON period $t_{HFon_Tagdet} = \frac{SwingCnt}{f_{carrier}}$

Equation 3: Duration before Timeout $t_{MaxSleep_{Tagdet}} = (t_{HFon_{Tagdet}} + t_{Sleep_{Tagdet}})$. (MaxSleep + 1)

With: $t_L = \frac{1}{f_{LFO}} \qquad \text{and} \qquad t_{carrier} = \frac{1}{f_{HFO}}$

13.56MHz RFID / NFC Transceiver

6.10 BaudRate command (0x0A)

This command is used to change the UART baud rate.

Set UART baud	Set UART baud rate 0x0A				
Direction	Data	Comments	Example		
MCU – device	OA O1 <- Ratio>	Command code Length of data New BR ratio = <br_ratio>*2+2 See following table: Baud rate ratio 255 - 13.56/512 ~26.48kbps 254 - 13.56/510 ~26.59kbps 253 - 13.56/508 ~26.7kbps</br_ratio>	Example		
		117 – 13.56/236 ~57.7kbps (default value) 2 – 13.56/6 ~2.26Mbps 1:0 – Not used			
Device - MCU	55	"Echo" code of 0x55	55 - New baud rate is used to reply		

Table 25: "Baudrate" command description

6.11 SubFreqRes command (0x0B)

This command returns the last sub-carrier frequency measured during communication. It is used to measure the data-rate for protocols ISO/IEC18092 (212,424Kbps) and NFC Forum Tag Type 3 (Felica). Please note that this operation is automatically performed by the MLX90132 when configured in Tag emulation mode. ISO/IEC18092 & NFC Forum Tag Type 3 (Felica).

SubFreqRes 0x0B				
Direction	Data	Comments Example		
MCII dovice	0B	Command code	- 0B00	
MCU – device	00	Length of data		
	00	Result code		
Dovino	01	Length of data	00010F - Here 0F is a frequency divider. Use thi	
Device - MCU		Ratio of measured sub-carrier	value to configure the MLX90132	
	<freqsc_ratio></freqsc_ratio>	frequency, refer to	value to configure the MEX30132	
		Equation 4		

Table 26: "SubFreqRes" command description

SubFregRes reports the frequency divider. To calculate the real frequency use this formula

Equation 4: Byte FreqSc_Ratio calculation:
$$f_s = \frac{f_{carrier}}{2 \cdot (FreqSc \ Ratio + 1)}$$

13.56MHz RFID / NFC Transceiver

6.12 AcFilter command (0x0D)

This command is used with the MLX90132 in TAG emulation, ISO/IEC14443-A. If activated, it autonomously handles the anti-collision algorithm. If not activated, all received commands will be sent to the application.

If the filter is activated, the MLX90132 will interpret the ISO/IEC14443-A commands sent by the reader and performs the anti-collision procedure. In this case, data will be sent to the external microcontroller only when the anti-collision procedure is finished.

Activate/deactiv	Activate/deactivate anti-collision filter 0x0D				
Direction	Data	Comments	Example		
	0D	Command code	0D0B4400AA8804485BA1120000 -		
	<len></len>	Length of data	Activate filter for 2-cascade anti-collision		
	<atqa> (2bytes, LSByte 1st)</atqa>	Coding of ATQA, answer to REQA command (refer to ISO/IEC14443A standard)	Note that length can be 7 – for 1-cascade level filter		
	<sak></sak>	Coding of SAK, select acknowledgement (refer to ISO/IEC14443A standard)	11 – for 2-cascade levels filter 15 – for 3-cascade levels filter All other values will cause 'Invalid command		
MCU – device	<uid 1="" part=""> (4bytes, LSByte 1st)</uid>	UID for cascade level 1 (Mandatory)	length' error.		
	<uid 2="" part=""> (4bytes, LSByte 1st)</uid>	UID for cascade level 2 (Optional)	0D00 – Return AC state and deactivate AC filter		
	<uid 3="" part=""> (4bytes, LSByte 1st)</uid>	UID for cascade level 3 (Optional)	OD01XX – Force AC state to XX value OD020000 – Returns AC state without deactivating filter		
Device - MCU	00	Result code	0000 - Filter is successfully		
Device - MOO	00	Length of data = 0	activated/deactivated		
Device - MCU	82 00	Error code Length of data	8200 - Invalid command length		
Device - MCU	83	Error code Length of data	8300 - Invalid protocol		

Table 27: "AcFilter" command description

The MLX90132 is able to interpret and respond to the following commands:

Anti-collision of	Anti-collision commands supported by the MLX90132			
Command Code Definition Example				
REQA	26 (7-bit)	Sense request		
WUPA	52 (7-bit)	WU all request		
ANTICOLL	93, 95, 97	Single device detection request		
SELECT	9370, 9570, 9770	Select request		

Table 28: ISO/IEC14443-A anti-collision commands supported by the MLX90132

Notes:

- The current anti-collision state can be forced using the command 0x0D01XX, with XX selected according to Table 29 below.
- Command 0x0D020000 can be used to return the current anti-collision state without deactivating the anti-collision filter. Please refer to <u>Table 29</u> below for the anti-collision state.
- The command 0x0D00 will be used to return the current anti-collision state and deactivate the anticollision filter.
- UID part 2 and 3 are optional and may not be included in the command. The UID size, as defined in the ISO/IEC14443A standard (part of the ATQA), will be updated automatically by the MLX90132 according to the UID length.



13.56MHz RFID / NFC Transceiver

Actual state ret	Actual state returned by the MLX90132			
Value	State	Comment		
0x00	IDLE	IDLE state		
0x01	READY_1	READY state after 1 st part of UID is verified		
0x02	READY_2	READY state after 2 nd part of UID is verified		
0x03	READY_3	READY state after 3 rd part of UID is verified		
0x04	ACTIVE	ACTIVE state		
0x80	HALT	HALT state		
0x81	READY*_1	READY* state after 1 st part of UID is verified		
0x82	READY*_1	READY* state after 2 nd part of UID is verified		
0x83	READY*_1	READY* state after 3 rd part of UID is verified		
0x84	ACTIVE*	ACTIVE* state		

Table 29: Current state returned by the MLX90132 (as defined in ISO/IEC14443-A standard)

7 Modifying internal settings for optimal performances

7.1.1 Example: How to modify the ARC_B register

The internal registers of the MLX90132 are automatically set when the protocol is selected with the command <u>protocol select</u>. To get optimal performances, the internal register ARC_B containing the modulation index of the RFID request and the analog gain for the reception chain in reader mode can be modified. The following example shows the specific commands to be sent to read/write the register ARC_B:

Use the "Protocol Select" command (0x02) to select the appropriate communication protocol.

 Send Protocol Select command (for example ISO/IEC14443A): 	0x02020200
 MLX90132 reply: 	0x0000
Read Analog Configuration register (ARC_B) value	
 Write the ARC_B register index to 0x01: 	0x0903680001
 MLX90132 reply: 	0x0000
 Read the ARC_B register value: 	0x0803690100
 MLX90132 reply: 	0x01DF ⁽¹⁾
Modify the value of Analog Register Configuration (ARC_B) to 0x23	
 Write the ARC_B register: 	0x090468010123
 MLX90132 reply: 	0x0000
Read back the Analog Configuration register (ARC_B) value	
 Write the ARC_B register index to 0x01: 	0x0903680001
 MLX90132 reply: 	0x0000
 Read the ARC_B register value: 	0x0803690100
 MLX90132 reply: 	0x0123

⁽¹⁾In this example, the ARC_B register = 0xDF with 'D' = Modulation Index & 'F' = Rx amplifier gain.

13.56MHz RFID / NFC Transceiver

The content of the register ARC_B is shown in Table 30 below with the default values in Table 31:

ARC_	ARC_B register of the MLX90132			
Α	Register	Bit	Function	
69	ARC_B	7:4 Modldx ⁽¹⁾	ASK Modulation Index : Code 1 = 10% Code 2 = 14% Code 3 = 18% Code 4 = 21% Code 5 = 24% Code 6 = 26% Code 7 = 30% Code 8 = 35% Code 9 = 39% Code A = 40% Code B = 43% Code C = 45% Code D = 96%	
		3:0 Rx Gain ⁽²⁾	Reception chain amplifier Gain: Code 0 = 34dB Code 1 = 32dB Code 3 = 27dB Code 7 = 20dB Code F = 8dB	

Table 30: Register ARC_B description

- Characterized using ISO/IEC10373-6 set setup and DVK90132 antenna matching Defined by design simulations

Communication protocol	Default value
ISO/IEC14443 Type A	0xDF
ISO/IEC14443 Type B	0x20
ISO/IEC18092 (Felica)	0x50
ISO/IEC 15693 – 10%	0x53
ISO/IEC15693 – 100%	0xD3

Table 31: Default value of ARC_B per protocol (Reader mode)

7.1.2 Example how to read back WUFlags content

WUFlags byte (refer to Table 23) is automatically updated after the MLX90132 wakes-up from an Idle command. In SPI mode, this byte is available to read in the FIFO register. In UART mode, this byte is asynchronously sent after wake-up. In some cases, it is useful to be able to check the WUFlags separately, the example below showes how to do it:

Read WUFlags register value

Read the WUFlags register value:

MLX90132 reply:

0x0803620100 0x0001XX⁽¹⁾

⁽¹⁾ XX equal the WUFlags register value



8 Tag Detector

8.1 Operating Principle

The objective of the TAG detector function is to be able to detect the presence of an RFID label/tag or an NFC device in front of the reader's antenna, with reduced power consumption.

The TAG detector function is based on the detection of any variation of the HF field. If an RFID transponder or an NFC device approaches from the reader's antenna, it influences the amplitude of the generated HF by a loading effect. This variation can be monitored by the MLX90132 to inform the external host microcontroller that an RFID transponder or an NFC device is approaching the antenna.

When set in TAG detector state, the MLX90132 periodically generates a few periods (pulses) of HF carrier frequency and measure the amplitude's field. This value is then compared to reference levels DacDataH[7:0] and DacDataL[7:0] defined by the user.

If the measured level is above $\underline{\text{DacDataH[7:0]}}$ or below $\underline{\text{DacDataL[7:0]}}$, - i.e. a change in the amplitude of the HF field occurs - the MLX90132 automatically informs the external application MCU by: either generating an IRQ on the pin IRQ_{OUT} (SPI interface), or directly sending the WUFlag register value (UART interface). In the same time it enters to Ready state and wait for a protocol select command.

Therefore, either the application MCU takes the control of the MLX90132 by sending a command <u>protocol</u> <u>select</u> and can decide to start communicating with the TAG, or the MLX90132 goes back in idle (tag detector) mode. This mechanism is repeated until a new object is detected in the field or another kind of event appears (e.g. max number of trials reached, wake-up from host MCU ...).

Before using this feature it is necessary to perform a calibration by using the MCU

The TAG detector state is entered using the <u>Idle</u> command. The values of <u>DacDataH/DacDataL[7:0]</u> are defined in this command, as well as the number of HF pulses and the time between two HF bursts with respectively the bytes <u>SwingsCnt[7:0]</u> and <u>WUPeriod[7:0]</u>. The MLX90132 can be forced to wake-up after a certain number of trials, even if no TAG has been detected. This number of trials is set using the bits <u>MaxSleep[4:0]</u>.

The bit "initial DAC compare index" in register EnterCtrlL is used to select the first comparison to be performed when starting the TAG detector state. When set to '0', the TAG detector feature is started with a comparison to DacDataL[7:0]. If set to '1', the TAG detector feature is started with a comparison to DacDataH[7:0]. Please note that the IREF bit in EnterCtrlH byte has to be set to allow a proper functionality of the TAG detector feature.

The following picture illustrates the TAG detector operation describes above.

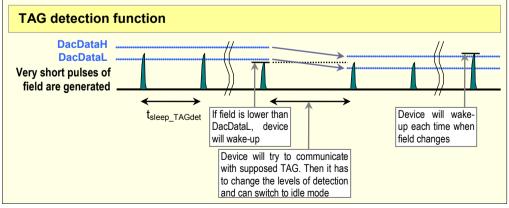


Figure 11: MLX90132 TAG detection principle



13.56MHz RFID / NFC Transceiver

8.2 Calibration procedure

The calibration process should be performed with no tag in its near environment. It consists of executing a successive tag detection sequence using a well-known configuration, in order to establish the two specific reference thresholds: DacDataL and DacDataH which will be programmed in the device before entering Tag Detector Mode. These both thresholds are coded in 6 bits.

During the calibration process, DacDataH value is fixed to 0xFC and the software will vary the DacDataL value from its minimum value (0x00) to its maximum value (0xFC). At each step, the WUflags byte is read to know if the HF level is above or below the low threshold ("tag detected flag" set or not).

At the end of the calibration process, the reference level DacDataRef is found and corresponds to the value of DacDataL for which the wake-up event switches from "WakeUp at the end of MaxSleep cycles" (no tag in the RF field) to "tag detected".

To avoid too much sensitivity in the tag detection process, the use of a guard band is recommended. This value should correspond to at least 2 DAC steps (Guard = 0x08).

Final recommended values with guard band:

- DacDataL = DacDataRef Guard
- DacDataH = DacDataRef + Guard

The parameters used to define the tag detection calibration sequence (clocking, set-up time, burst duration, etc.) must be the same as those used for the future tag detection sequences. MaxSleep has to be set to '0' for the calibration

Another and faster way (binary search: 6 steps) to calibrate the Tag Detector is described in the application note AN2_MLX90132_32_TagDetector.

9 Field Detector

The MLX90132 embeds a field detector block to measure the field level of an external HF RFID reader. This is notably used to be able to monitor the availability of the channel and perform the collision avoidance feature, before switching ON the HF field.

The command "Poll field" can be used to monitor the HF field, the device directly returns a bit indicating that an HF field has been detected or not. The field detector can also be configured as an option to wake-up from "Idle" mode, in order to reduce the power consumption as much as possible.



10 Application Information

10.1 External Antenna network

RF communication performance depends on the external system antenna network and resonance conditions.

The antenna matching of the MLX90132 is reduced to a minimal component count, composed of two serial capacitors Cs and one parallel capacitor Cp. A parallel resistor Rp can also be added to adjust the antenna damping thus reducing detuning effect provoked by the presence of TAGs or Readers in front of the MLX90132. Two serial resistors R_{RX} have to be adjusted in order to avoid entering the clamping region (see Table 35 below). Finally, depending on EMC constraints, an EMI filter composed of two serial inductors and two parallel capacitors can be added at the transmitting outputs.

Figure below gives the composition of the external matching network. For more information, please refer to the application note <u>AN1 MLX90132 32 AntennaDesignGuidelines</u> available on the Melexis web-site.

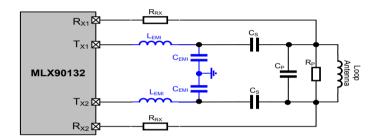


Figure 12: External antenna matching network

10.2 Application schematic

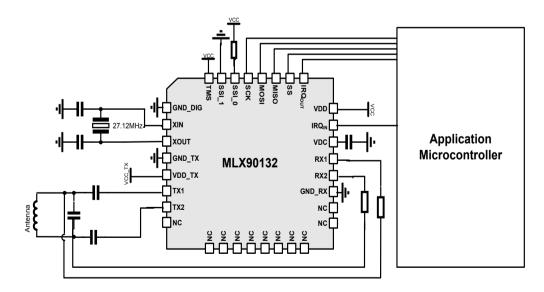


Figure 13: MLX90132 application schematic in SPI mode

13.56MHz RFID / NFC Transceiver

11 Electrical Specifications

11.1 Absolute Maximum Ratings

Parameter	Symbol	Value	Units
Supply Voltage	V_{DD}	-0.3 to 7.0	V
Supply Voltage	V_{DD_TX}	-0.3 to 7.0	V
Input or Output voltage relative to Ground	VIO	-0.3 to VDD+0.3	V
Operating Temperature Range	T _A	-40 to 105	°C
Storage Temperature Range	Ts	-40 to 150	°C
Electrostatic discharge according to AEC-Q100- 002 Human Body Model	V _{ESD_} HBM	2	kV

Table 32: Absolute maximum ratings

Note: Exceeding the absolute maximum ratings may cause permanent damage. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

11.2 DC Characteristics

Operating Parameters T_A = -40°C to 105°C

Parameter	Symbol	Conditions	Min	Тур	Max	Units
Supply voltage	V_{DD}		2.7	5	5.5	V
Supply voltage of TX driver	V_{DD_TX}		2.7	5	5.5	V

Table 33: DC characteristics

11.3 Power Consumption Characteristics

Operating Parameters $T_A = -40^{\circ}\text{C}$ to 105°C (2.7 < VDD/VDD_TX <5.5V)

Parameter	Symbol	Conditions	Min	Тур	Max	Units
Supply current in Hibernate state	Icc Hibernate			1	8	μA
Supply current in Sleep state	Icc Sleep			20	30	μA
Supply current in Ready State	Icc Ready			2.5	3	mA
Supply current in RF Reader ON	Icc RF Reader ON			100 ⁽¹⁾		mA
Supply current in Card Emulation state	Icc Card Em			1	3	mA
Supply current in Tag Detection state	ICC Tag Det			50 ^(1,2)		μA

Table 34: Power consumption characteristics

1. Parameter measured at applicative level only, using recommended output matching network

 Following specific conditions for TAG detection: T_A = 25°C, WUPeriod = 0x1A (4x per seconds), OscStart= 0x60, DACStart= 0x10, SwingCnt = 0x1F

13.56MHz RFID / NFC Transceiver

11.4 RF Characteristics

Operating Parameters $T_A = -40^{\circ}\text{C}$ to 105°C (2.7 < VDD/VDD TX <5.5V)

Symbol	Parameter	Min	Тур	Max	Units
f _C	Frequency of operating field (carrier frequency)	13.553	13.56	13.567	MHz
Carrier modulation index ⁽³⁾	ISO/IEC14443A ISO/IEC14443B ISO/IEC18092 ISO/IEC15693 (10% modulation) ISO/IEC15693 (100% modulation)	8 8 10 80		100 14 14 30 100	%
Transmitter specific	ations				
R _{ON_3V}	Equivalent resistor of driver output TXn ⁽²⁾		13		Ω
R _{ON_5V}	Equivalent resistor of driver output TXn ⁽²⁾		8		Ω
P _{OUT_3V}	Output power for 3V operation (2)		70		mW
P _{OUT_5V}	Output power for 5V operation (2)		317		mW
Receiver specification	ons				
Z _{OUT}	Differential. input resistance between RX1/RX2 ⁽²⁾		80		kΩ
C _{INPUT}	Differential. input capacitance between RX1/RX2 (2)		22		pF
V _{SENS}	Sensitivity ⁽³⁾		6		mVp
V _{RXMAX}	Clamping voltage on RX1 (RX2) relative to Ground ⁽²⁾	9.5	11	13.2	Vp

Table 35: Reader characteristics

Symbol	Parameter	Min	Тур	Max	Units
H _{Threshold}	HF field level of detection ^(2,3)	0.1875			A/m

Table 36: Field detection characteristics

- Parameter measured using recommended output matching network Value based on design simulation and/or characterization results, and not tested in production
- Based on ISO/IEC 10373-6 & 22536 protocol measurements



11.5 SPI Characteristics

Symbol	Parameter	Min	Тур	Max	Units
f _{SCK}	SPI clock frequency			2	MHz
V _{IL}	Input low voltage			0.3*V _{DD}	
V _{IH}	Input high voltage	0.7*V _{DD}			V
V _{OL}	Output low voltage			0.4*V _{DD}	V
V _{OH}	Output high voltage	0.7*V _{DD}			
t _{SU(NSS)} ⁽¹⁾	NSS setup time		70		
t _{h(NSS)} (1)	NSS hold time		0		
t _{CH(SCKL)} (1)	Clock low time		200		
t _{CH(SCKH)} (1)	Clock high time		200		
t _{SU(SI)} (1)	Data slave Input setup time		20		ns
$t_{h(SI)}^{(1)}$	Data slave Input hold time			80	
t _{v(SO)} (1)	Data slave output valid time		150		
t _{h(SO)} (1)	Data slave output hold time		280		
C _{b_SPI_IN}	Capacitive load for input pins NSS, CLK, MOSI			3	F
C _{b_SPI_OUT}	Capacitive load for input pins MOSI			20	pF

Table 37: SPI interface characteristics

1. Values based on design simulation and/or characterization results, not tested in production

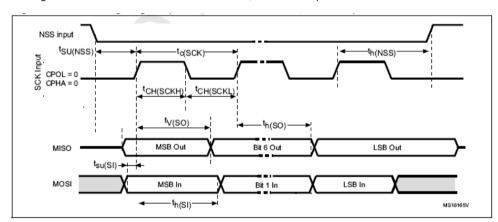


Figure 14: SPI timing diagram (Slave mode and CPOL = 0, CPHA = 0)

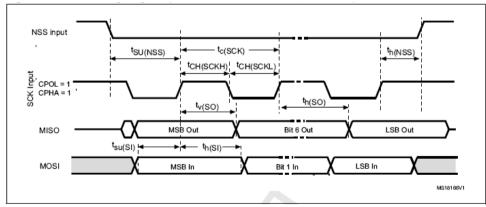


Figure 15: SPI timing diagram (Slave mode and CPOL = 1, CPHA = 1)



11.6 Oscillator Characteristics

Symbol	Parameter	Conditions	Min	Тур	Max	Units				
Low Frequency Oscillator (LFO)										
f _{LFO}	Low-frequency oscillator (LFO)		20	32	43	kHz				
XTAL Oscilla	XTAL Oscillator									
f _{XTAL}	XTAL Oscillator frequency			27.12		MHz				
R _F	Feedback resistor			2		ΜΩ				
CL	Recommended load capacitance versus equivalent serial resistance of the crystal (RS) ⁽³⁾	Rs = 30Ω		12		pF				
I ₂	XTAL driving current ⁽²⁾	VDD = 3.3V with 12pF load		600	750	μA				
g _m	Oscillator transconductance ⁽²⁾	Start-up	0.04	0.32	1.41	mA/V				
t _{SU(HFO)} ⁽⁴⁾	Oscillator start-up time	VDD is stabilized		2		ms				

Table 38: Oscillator characteristics (1) (2)

- 1. Resonator characteristics given by the crystal/ceramic resonator manufacturer.
- 2. Based on characterization, not tested in production.
- 3. The relatively low value of the RF resistor offers a good protection against issues resulting from use in a humid environment, due to the induced leakage and the bias condition change. However, it is recommended to take this point into account if the application is used in tough humidity conditions.
- 4. tSU(HFO) is the startup time measured from the moment it is enabled (by software) until a stabilized 27.12MHz oscillation is reached. This value is measured for a standard crystal resonator and it can vary significantly with the crystal manufacturer.

For C_{L1} and C_{L2} , it is recommended to use high-quality external ceramic capacitors in the 10 pF to 20 pF range, designed for high-frequency applications, and selected to match the requirements of the crystal or resonator (see Figure 16). C_{L1} and C_{L2} are usually the same size. The crystal manufacturer typically specifies a load capacitance which is the series combination of C_{L1} and C_{L2} .

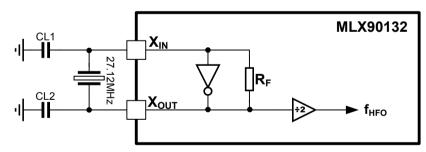


Figure 16: Typical application with a 27.12MHz crystal



13.56MHz RFID / NFC Transceiver

13 ESD Precautions

Electronic semiconductor products are sensitive to Electro Static Discharge (ESD).

Always observe Electro Static Discharge control procedures whenever handling semiconductor products.

14 Standard information regarding manufacturability of Melexis products with different soldering processes

Our products are classified and qualified regarding soldering technology, solderability and moisture sensitivity level according to following test methods:

Reflow Soldering SMD's (Surface Mount Devices)

- IPC/JEDEC J-STD-020
 Moisture/Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices
 (classification reflow profiles according to table 5-2)
- EIA/JEDEC JESD22-A113
 Preconditioning of Nonhermetic Surface Mount Devices Prior to Reliability Testing (reflow profiles according to table 2)

Wave Soldering SMD's (Surface Mount Devices) and THD's (Through Hole Devices)

- EN60749-20
 Resistance of plastic- encapsulated SMD's to combined effect of moisture and soldering heat
- EIA/JEDEC JESD22-B106 and EN60749-15
 Resistance to soldering temperature for through-hole mounted devices

Iron Soldering THD's (Through Hole Devices)

EN60749-15
 Resistance to soldering temperature for through-hole mounted devices

Solderability SMD's (Surface Mount Devices) and THD's (Through Hole Devices)

 EIA/JEDEC JESD22-B102 and EN60749-21 Solderability

For all soldering technologies deviating from above mentioned standard conditions (regarding peak temperature, temperature gradient, temperature profile etc) additional classification and qualification tests have to be agreed upon with Melexis.

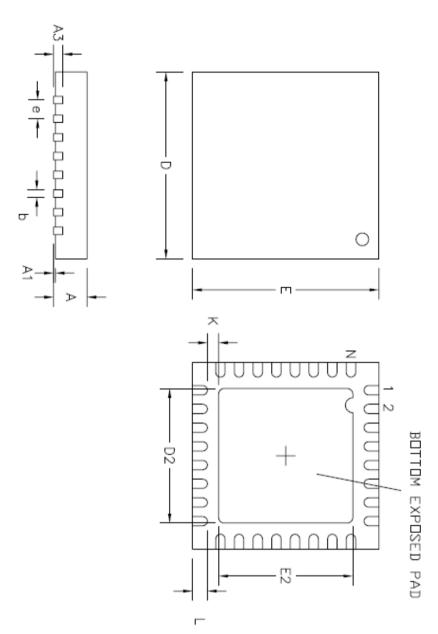
The application of Wave Soldering for SMD's is allowed only after consulting Melexis regarding assurance of adhesive strength between device and board.

Melexis recommends reviewing on our web site the General Guidelines <u>soldering recommendation</u> (http://www.melexis.com/Quality_soldering.aspx) as well as <u>trim&form recommendations</u> (http://www.melexis.com/Assets/Trim-and-form-recommendations-5565.aspx).

Melexis is contributing to global environmental conservation by promoting **lead free** solutions. For more information on qualifications of **RoHS** compliant products (RoHS = European directive on the Restriction Of the use of certain Hazardous Substances) please visit the quality page on our website: http://www.melexis.com/quality.aspx



15 Package Information



Moisture Sensitivity Level is MSL3, according as per IPC/JEDEC J-STD-20.

This table in mm

Туре	DxE	N	е		Α	A1	А3	D2	E2	L	K	b
quad	5 x 5	32	0.50	min	0.80	0.00	0.20	3.00	3.00	0.35	0.20	0.18
quau	OXO	(Opt B)	0.00	max	1.00	0.05	REF	3.20	3.20	0.45	_	0.30

Tolerance of D, E: +/- 0.1mm



13.56MHz RFID / NFC Transceiver

16 Disclaimer

Devices sold by Melexis are covered by the warranty and patent indemnification provisions appearing in its Term of Sale. Melexis makes no warranty, express, statutory, implied, or by description regarding the information set forth herein or regarding the freedom of the described devices from patent infringement. Melexis reserves the right to change specifications and prices at any time and without notice. Therefore, prior to designing this product into a system, it is necessary to check with Melexis for current information. This product is intended for use in normal commercial applications. Applications requiring extended temperature range, unusual environmental requirements, or high reliability applications, such as military, medical life-support or life-sustaining equipment are specifically not recommended without additional processing by Melexis for each application.

The information furnished by Melexis is believed to be correct and accurate. However, Melexis shall not be liable to recipient or any third party for any damages, including but not limited to personal injury, property damage, loss of profits, loss of use, interrupt of business or indirect, special incidental or consequential damages, of any kind, in connection with or arising out of the furnishing, performance or use of the technical data herein. No obligation or liability to recipient or any third party shall arise or flow out of Melexis' rendering of technical or other services.

© 2012 Melexis NV. All rights reserved.

17 Contact Information

For the latest version of this document, go to our website at: www.melexis.com

Or for additional information contact Melexis Direct:

Europe, Africa, Asia:	Americas:
Phone: +32 1367 0495	Phone: +1 248-306-5400
E-mail: sales europe@melexis.com	E-mail: sales usa@melexis.com

ISO/TS 16949 and ISO14001 Certified