

**Part Number : 24-7068-6411**

### **331 Water Soluble Organic Core Wire Solder**



331 Organic flux is a water soluble formula for use in flux-cored solder wire and is more effective than rosin fluxes in solder difficult metal. The flux is more heat stable than most organic fluxes, resulting in minimal smoke and order. The residue can be completely removed with a simple water rinse.

#### **Features:**

- Solder Gauge AWG: 16 AWG
- Wire diameter: .062"
- Solder Alloy: 96.5/3/0.5 Sn/Ag/Cu
- Melting Temperature: 217°C
- Flux Core size: 66
- Spool size: 1 lb.
- Excellent solderability to a wide variety of metalizations
- Easy residue removal in DI water
- RoHS compliant: Yes
- Lead Free: Yes
- Leaded Process Compatible: Yes

- Peak Reflow Compatible (260°C): Yes