



Part Number : 24-6040-6403

331 Organic and Lead Free Water Soluble Core Solder



331 is designed for optimal cleanability with water. Highly active water-soluble flux for soldering difficult metals. Classified as ORH1 per J-STD-004. All organic water soluble core solder are 3% flux.

Features:

- Solder Gauge: 21 AWG
- Wire diameter: .031"
- Melting Temperature: 190°C
- Solder Alloy: 60/40 Sn/Pb
- Alloy: 63/37
- Spool size: 1 lb.
- RoHS compliant: No
- Peak Reflow Compatible (260°C): No
- Leaded Process Compatible: No
- Peak Reflow Compatible (260°C): No