

Technical Data Sheet**Mini TOP View LEDs****65-21SYGC/S530-XX/TR8****Features**

- White SMT package.
- Optical indicator.
- Wide viewing angle.
- Soldering methods: IR reflow soldering
- Available on tape and reel
- Pb-free
- The product itself will remain within RoHS compliant version.

**Descriptions**

The 65-21 series is available in soft orange, green, blue, and yellow. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. Besides, LED is mounted top down and emits through the PCB. This feature makes the ideal for light pipe application.

Applications

- Optical indicators.
- Coupling into light guides.
- Backlighting (LCD, cellular phones, switches, keys, displays, illuminated advertising, general lighting).
- Coupling into light guides; Interior automotive lighting (e.g. dashboard backlighting, etc.).

Device Selection Guide

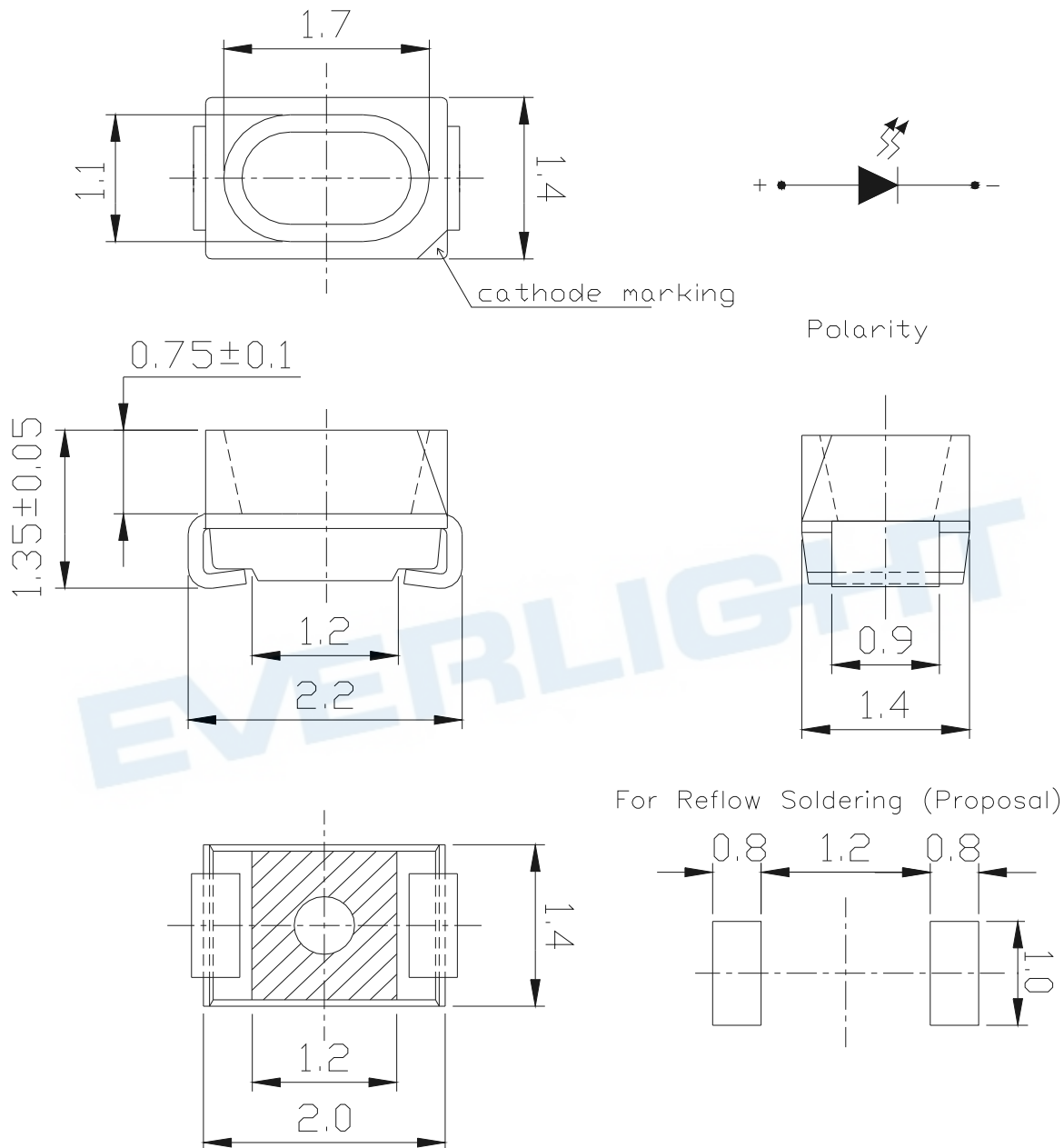
Chip	Emitted Color	Resin Color
Material		
AlGaInP	Brilliant Yellow Green	Water Clear

Technical Data Sheet

Mini TOP View LEDs

65-21SYGC/S530-XX/TR8

Package Outline Dimensions



Note: Tolerance unless mentioned is ±0.1mm; Unit = mm

Technical Data Sheet**Mini TOP View LEDs****65-21SYGC/S530-XX/TR8****Absolute Maximum Ratings (Ta=25°C)**

Parameter	Symbol	Rating	Unit
Reverse Voltage	V _R	5	V
Forward Current	I _F	25	mA
Power Dissipation	P _d	60	mW
Peak Forward Current (Duty 1/10 @1KHz)	I _{FP}	60	mA
Electrostatic Discharge (HBM)	ESD	2000	V
Operating Temperature	T _{opr}	-40 ~ +85	°C
Storage Temperature	T _{stg}	-40 ~ +90	°C
Soldering Temperature	T _{sol}	Reflow Soldering : 260 °C for 10 sec. Hand Soldering : 350 °C for 3 sec.	

Electro-Optical Characteristics (Ta=25°C)

Technical Data Sheet**Mini TOP View LEDs****65-21SYGC/S530-XX/TR8**

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I _v *	E2	14.5	20	-----	mcd I _F =20mA
		E3	32	46	-----	
		E4	40	60	-----	
		E5	50	75	-----	
Viewing Angle	2 θ 1/2	-----	120	-----	deg	I _F =20mA
Peak Wavelength	λ _p	-----	575	-----	nm	I _F =20mA
Dominant Wavelength	λ _d	-----	573	-----	nm	I _F =20mA
Spectrum Radiation Bandwidth	Δλ	-----	20	-----	nm	I _F =20mA
Forward Voltage	V _F	-----	2.0	2.4	V	I _F =20mA
Reverse Current	I _R	-----	-----	10	μ A	V _R =5V

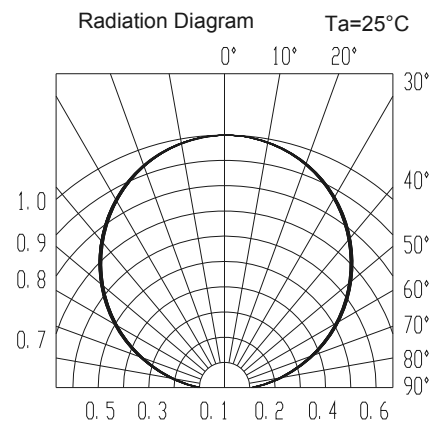
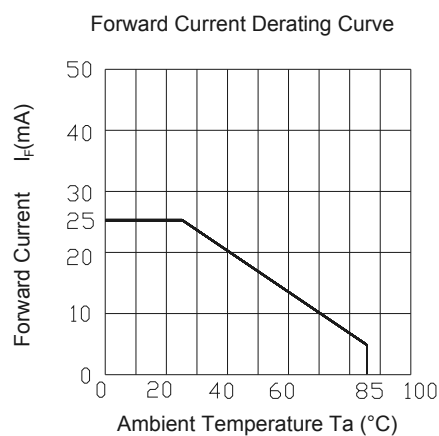
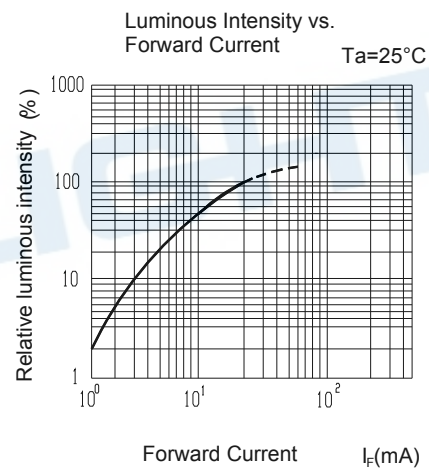
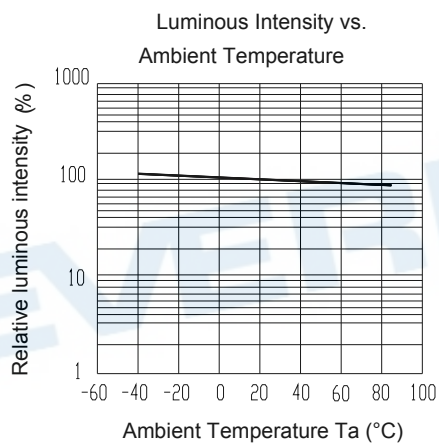
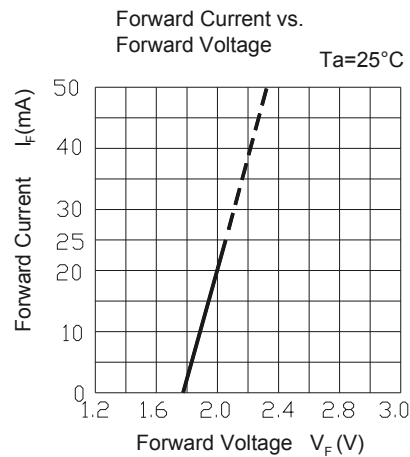
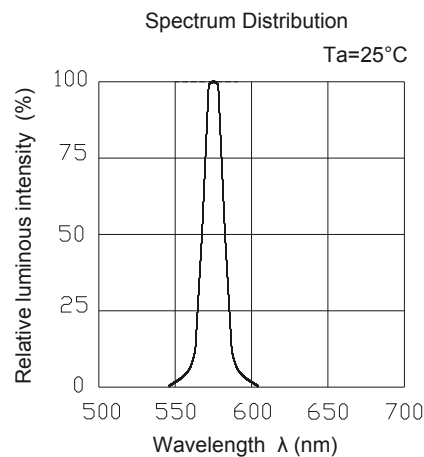
***65-21SYGC/S530-XX/TR8****Chip Rank**

Technical Data Sheet

Mini TOP View LEDs

65-21SYGC/S530-XX/TR8

Typical Electro-Optical Characteristics Curves



Technical Data Sheet

Mini TOP View LEDs

65-21SYGC/S530-XX/TR8

Label Explanation

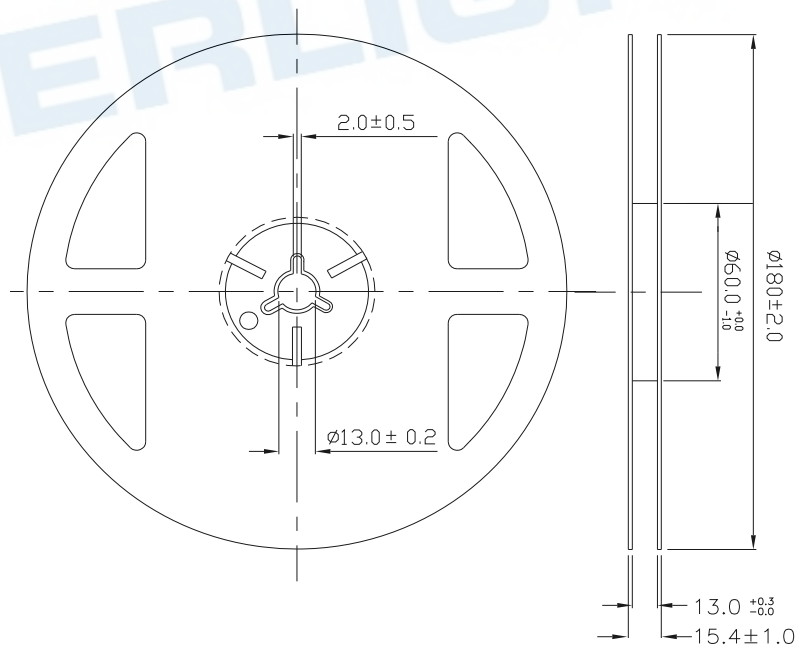
CAT: Luminous Intensity Rank

HUE: Dom. Wavelength Rank

REF: Forward Voltage Rank



Reel Dimensions



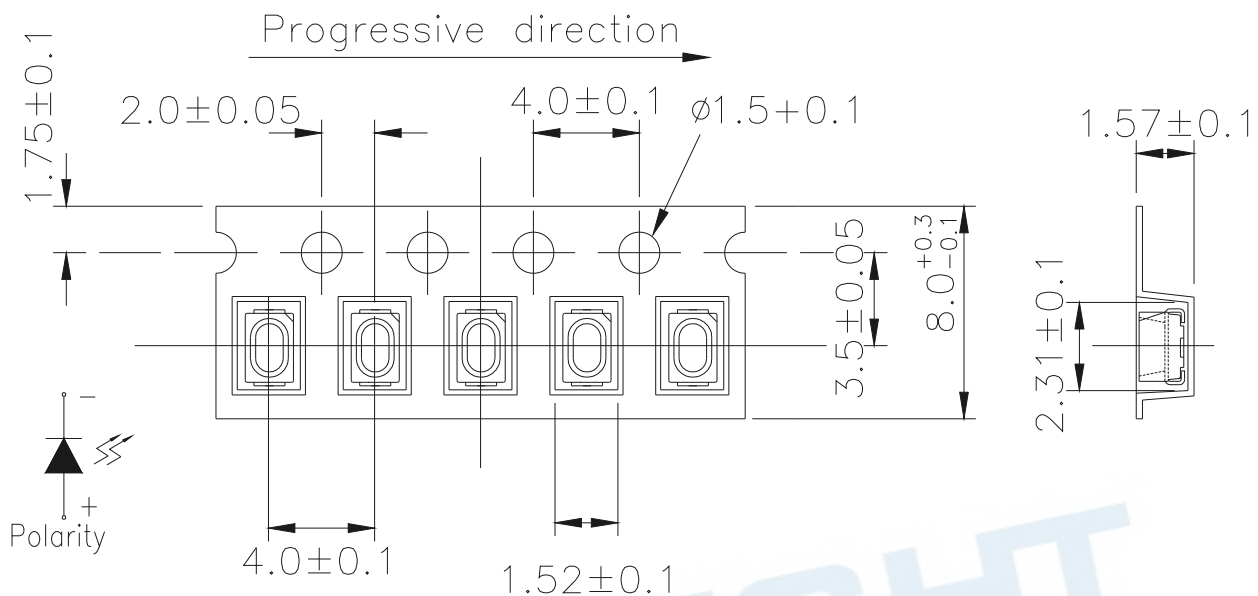
Note: Tolerance unless mentioned is ± 0.1 mm; Unit = mm

Technical Data Sheet

Mini TOP View LEDs

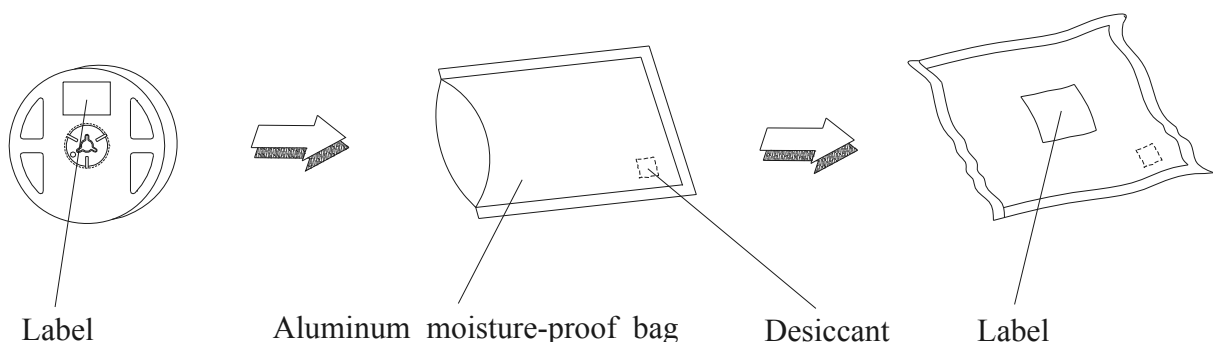
65-21SYGC/S530-XX/TR8

Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel.



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Moisture Resistant Packaging



Technical Data Sheet**Mini TOP View LEDs****65-21SYGC/S530-XX/TR8****Reliability Test Items and Conditions**

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Min. 10sec.	6 min	22 PCS.	0/1
2	Temperature Cycle	H : +100°C 15min ∫ 5 min L : -40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H : +100°C 5min ∫ 10 sec L : -10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°C	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	I _F = 20 mA	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C / 85%RH	1000 Hrs.	22 PCS.	0/1

Technical Data Sheet

Mini TOP View LEDs

65-21SYGC/S530-XX/TR8

Precautions for Use

1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.

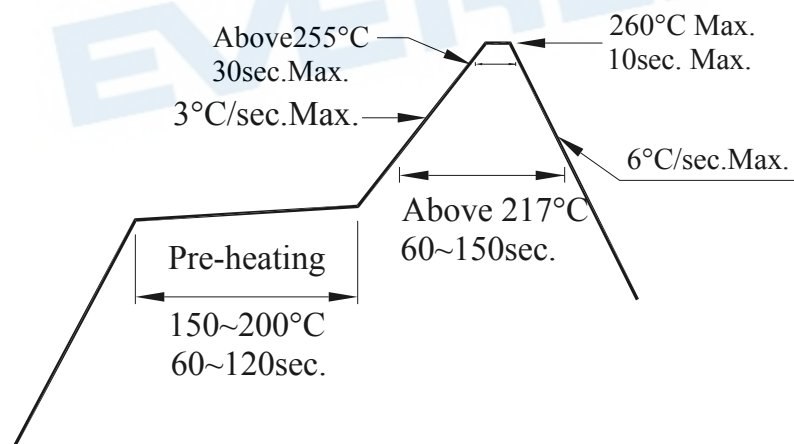
2.3 After opening the package: The LED's floor life is 1 year under 30°C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment: 60±5°C for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

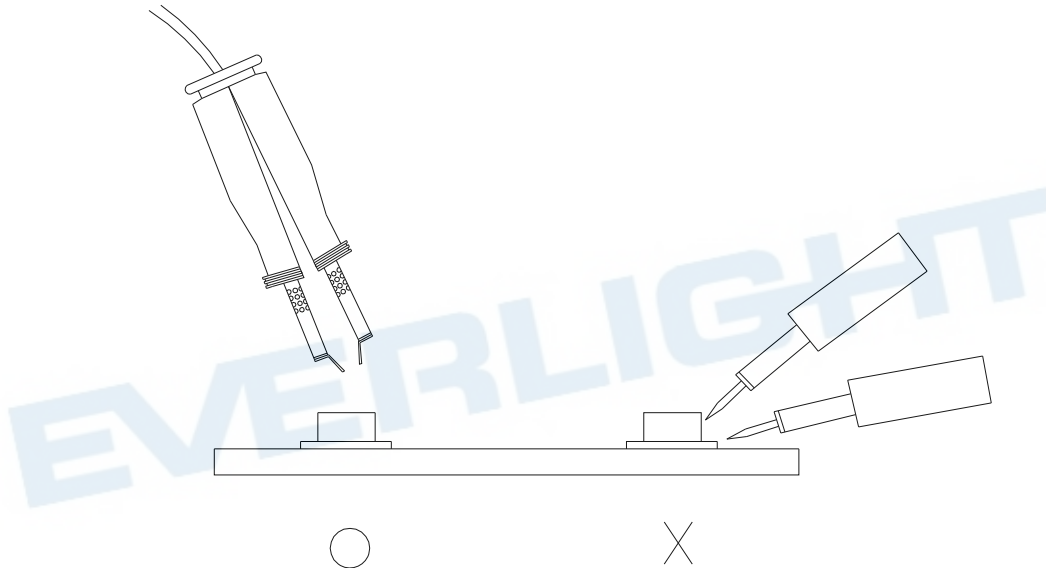
3.4 After soldering, do not warp the circuit board.

Technical Data Sheet**Mini TOP View LEDs****65-21SYGC/S530-XX/TR8****4. Soldering Iron**

Each terminal is to go to the tip of soldering iron temperature less than 280°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



Technical Data Sheet

Mini TOP View LEDs

65-21SYGC/S530-XX/TR8

DISCLAIMER

1. EVERLIGHT reserves the right(s) on the adjustment of product material mix for the specification.
2. The product meets EVERLIGHT published specification for a period of twelve (12) months from date of shipment.
3. The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
4. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from the use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
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EVERLIGHT ELECTRONICS CO., LTD.
Office: No 25, Lane 76, Sec 3, Chung Yang Rd,
Tucheng, Taipei 236, Taiwan, R.O.C

Tel: 886-2-2267-2000, 2267-9936
Fax: 886-2267-6244, 2267-6189, 2267-6306
<http://www.everlight.com>