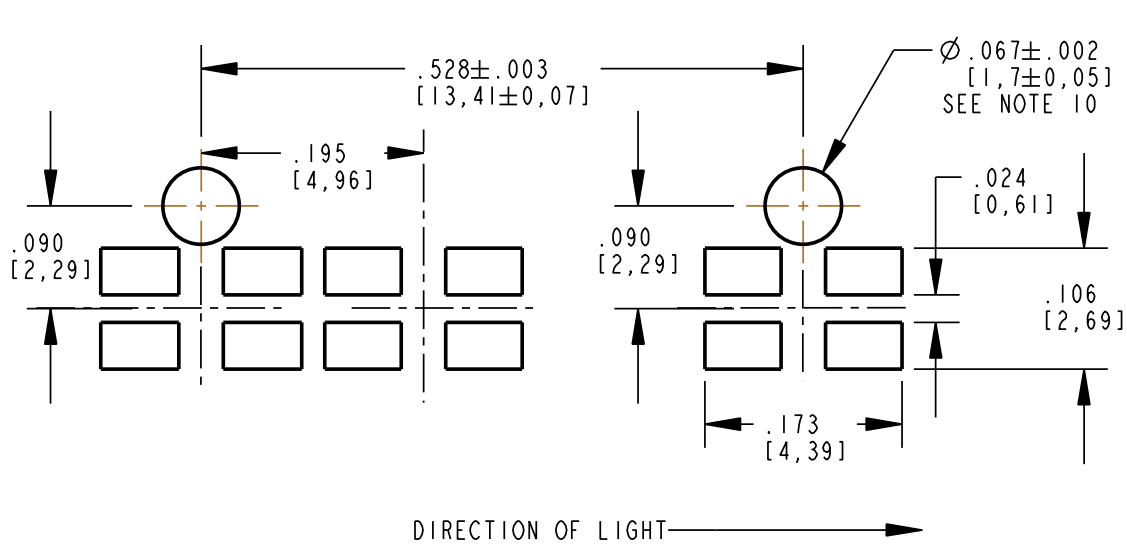
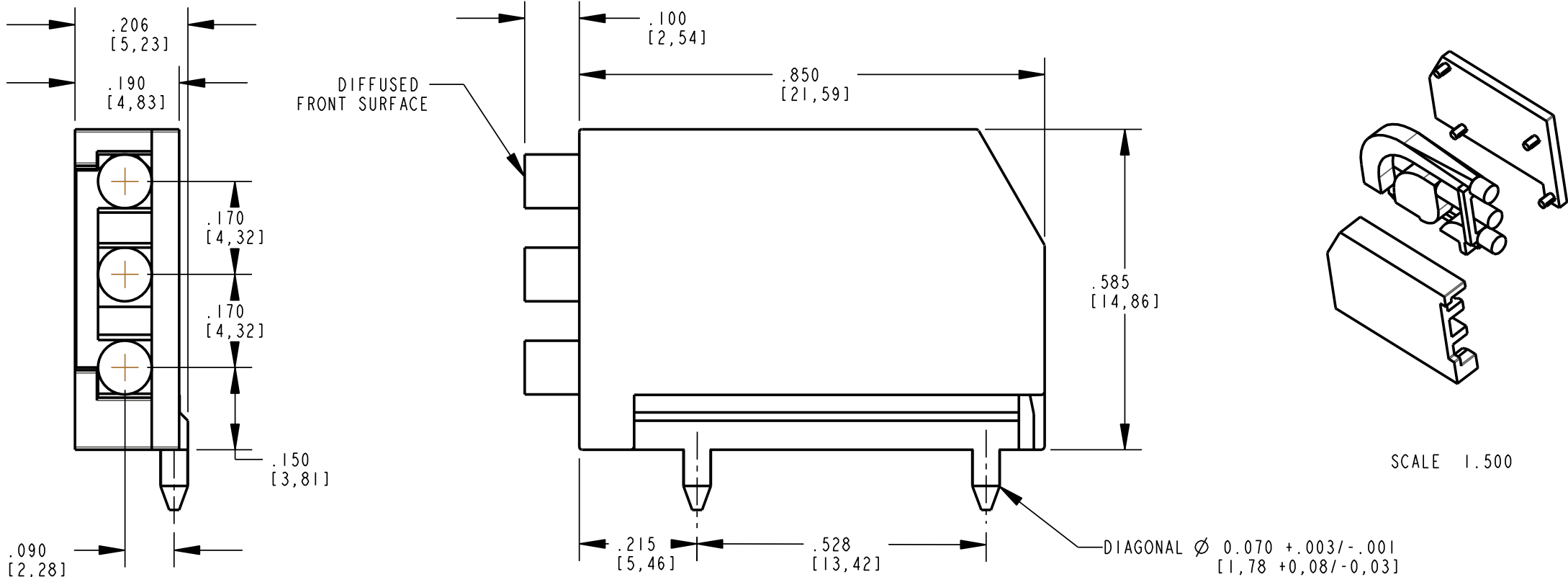
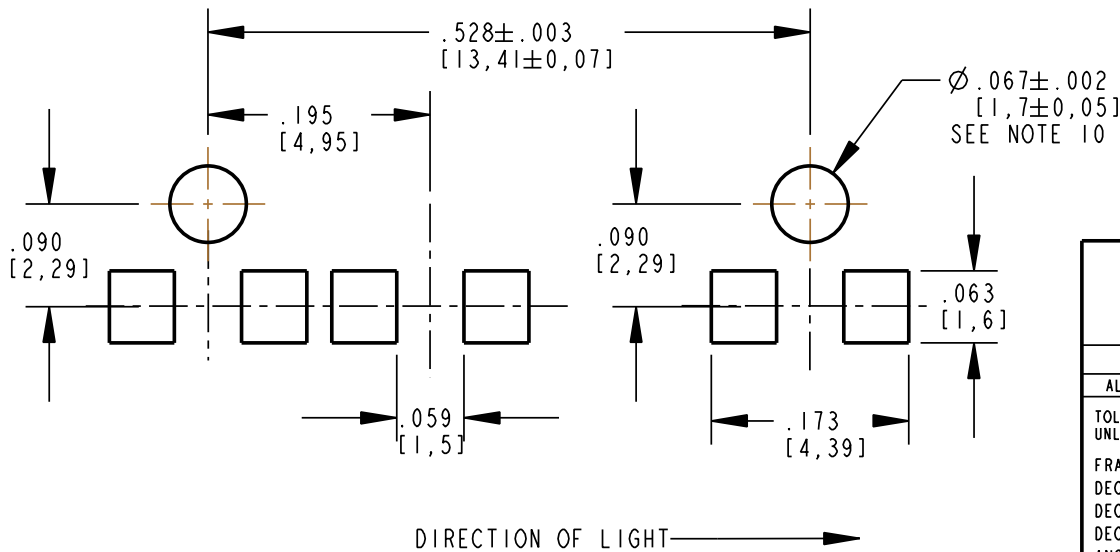


- NOTES:
- 1. UNLESS OTHERWISE SPECIFIED, ALL SURFACES ON LIGHT PIPE MUST HAVE FINISH OF SPE-SPI #1 TO #2.
 - 2. COMPONENTS MOLDED FROM RAW MATERIALS THAT MEET THE UL94V-0 FLAMMABILITY CLASS.
 - 3. UNLESS OTHERWISE SPECIFIED, SINK MARKS & KNOCKOUT MARKS NOT TO EXCEED .005 RECESSED.
 - 4. FLASH NOT TO EXCEED .005.
 - 5. NO BUBBLES IN LIGHTPATH GREATER THAN .005.
 - 6. GATE VESTIGE $\pm$.010 FROM SURFACE.
 - 7. MARKING FOR CAVITY IDENTIFICATION NOT TO EXCEED .003, RAISED OR LOWERED NOT TO EXCEED .005.
 - 8. DIALIGHT P/N: 515-1064-804F
 - 9. PACKAGE IN ANTISTATIC BAG 25 PCS/BAG
 - 10. FOR HIGH INSERTION FORCE PRESS FIT (30-50 LBS), USE MOUNTING HOLE SIZE $\varnothing$.064 $\pm$.002". THIS MAY REQUIRE USE OF PLASTIC INSERTION TOOL.

REV	ECN NO	REVISIONS	DRN	CKD	APP	DATE
A	—	NEW RELEASE	KLJ	N.O.	MS	9-28-07
B	—	REMOVED "0.050 SQUARE", " $\varnothing$.070 $\pm$.003/- .001" WAS " $\varnothing$.069 $\pm$.002/- .000", ".067 $\pm$.002" WAS ".064 $\pm$.002" ADDED NOTES 2 AND 10.	KLJ			



REFERENCE SOLDERPAD/HOLE LAYOUT FOR BI-COLOR LEDS
LED P/N 597-77XX-507F



REFERENCE SOLDERPAD/HOLE LAYOUT FOR SINGLE-COLOR LEDS
P/N 597-3XXI-507F

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SCALE: 2.000 ALL DIM'S IN: INCHES (MM)	DRAWING NUMBER C-17543	REV B
TOLERANCES: UNLESS OTHERWISE SPECIFIED FRACTIONS: ±1/64 DECIMALS (.XX): ±.01 DECIMALS (.XXX): ±.005 DECIMALS (.XXXX): ±.0005 ANGLES: ±1°	TITLE LIGHT PIPE WITH SHIELD ASSEMBLY (ROHS COMPLIANT)	
FINISH: -	MATERIAL	
FSCM 83330	 1501 ROUTE 34 SOUTH FARMINGDALE, NJ 07727	
SHEET 1 OF 1 FAMILY TABLE:		