

# **SPECIFICATION FOR APPROVAL**

Customer	STRYKER	
Description	DC FAN	
Part No.	105-208-742	Rev. <b>P3</b> B
Delta Model No.	AFB0812VHB-T8W6	Rev. 00
Sample Issue No. Sample Issue		
Date.	Sep 12, 08	

	E COPY OF THIS SPECIFICATION SIGNED APPROVAL FOR PRODUC- MENT.
APPROVED BY	: J. Henley John
DATE	: 9/18/08/

**DELTA ELECTRONICS (THAILAND) PUBLIC COMPANY LIMITED.** 111 MOO 9 WELLGROW INDUSTRIAL ESTATE BANGNA-TRAD ROAD, TAMBON BANGWUA, AMPHUR BANGPAKONG, CHACHOENGSAO 24180 THAILAND TEL. +66-(0)-38522455, FAX. +66-(0)-38522477

DEL-0776A4

DELTA ELECTRONICS (THAILAND) PUBLIC COMPANY LTD., 111 MOO 9 WELLGROW INDUSTRAIL ESTATE. BANGNA-TRAD RD., TAMBON BANGWUA, AMPHUR BANGPAKONG CHACHOENGSAO 24180 THAILAND

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#### 1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN. THE FAN MOTOR IS WITH TWO PHASES AND FOUR POLES.

#### 2. CHARACTERS:

ITEM	DESCRIPTION		
RATED VOLTAGE	12 VDC		
OPERATION VOLTAGE	7.0 - 13.8 VDC		
START VOLTAGE   (ENVIRONMENT TEMPERATURE   AT 25°C)	≥ 4.0 VDC		
INPUT CURRENT	0.19 (MAX. 0.30) A		
INPUT POWER	2.28 (MAX. 3.60) W		
SPEED	3700±10% R.P.M.		
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	1.110(MIN. 1.000) M <sup>3</sup> /MIN. 39.20 (MIN. 35.31) CFM		
MAX.AIR PRESSURE (AT ZERO AIRFLOW)	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		
ACOUSTICAL NOISE (AVG.)	39.5 (MAX. 43.0) dB-A		
INSULATION TYPE	UL: CLASS A		

(continued)

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## PART NO:

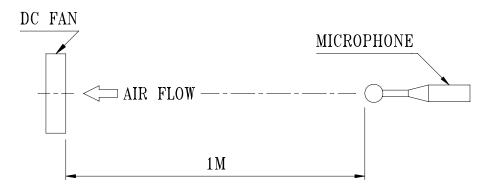
## 105-208-742

DELTA MODEL: AFB0812VHB-T8W6

INSULATION STRENGTH	10       MEG       OHM       MIN.       AT       500       VDC         (BETWEEN       FRAME       AND       (+)       TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
EXTERNAL COVER	+
LIFE EXPECTANCE	70,000 HOURS CONTINOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN WHEN LOCKING ROTOR.
LEAD WIRE	UL 1007 -F- AWG #26 BLACK WIRE NEGATIVE(-) RED WIRE POSITIVE(+) YELLOW WIRE FREQUENCY(-F00)

NOTES: 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.

- 2. THE VALUES WRITTEN IN PARENS, ( ), ARE LIMITED SPEC.
- 3. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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3. MECHANICAL:

	3-1.	DIMENSIONS — — — — — — — — — — — — — — — — — — —	SE	E D	IMEN	ISION	S DI	RAWI	ING
	3-2.	FRAME		—	PLA	STIC	UL:	94\	/-0
	3-3.	IMPELLER — — — — — — — — — — — — — — — — — — —		—	PLA	STIC	UL:	94	7-0
	3-4.	BEARING SYSTEM	·	'	ГWО	BALL	BE	ARIN	IGS
	3 - 5.	WEIGHT — — — — — — — — — — — — — — — — — — —					58	GRA	MS
4.	ENVI	RONMENTAL:							
	4-1.	OPERATING TEMPERATURE	_	-10	T0	+70	DEC	REI	E C
	4-2.	STORAGE TEMPERATURE — — — — –		-40	T0	+75	DEG	REF	E C
	4-3.	OPERATING HUMIDITY				5 T(	) 90	%	RH
	4-4.	STORAGE HUMIDITY — — — — — —				5 T(	) 95	%	RH

# 5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND OR TAIWAN.

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#### 8. BASIC RELIABILITY REQUIREMENT:

- 8–1. THERMAL CYCLING LOW TEMPERATURE: -40°C HIGH TEMPERATURE: +80°C SOAK TIME: 30 MINUTES TRANSITION TIME < 5 MINUTES DUTY CYCLES: 5
- 8–2. HUMIDITY EXPOSURE TEMPERATURE: +25°C ~ +65°C HUMIDITY: 90–98% RH @ +65°C FOR 4 HOURS/CYCLE POWER: NON-OPERATING TEST TIME: 168 HOURS
- 8-3. VIBRATION TEMPERATURE: +25°C ORIENTATION: X, Y, Z POWER: NON-OPERATING VIBRATION LEVEL: OVERALL gRMS=3.2

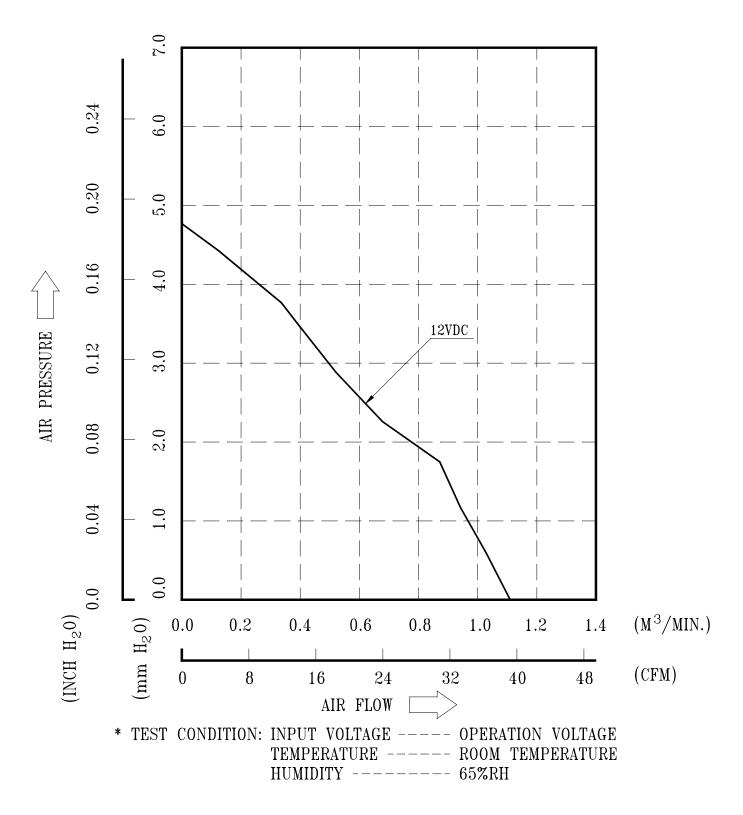
FREQUENCY(Hz)	PSD(G <sup>2</sup> /Hz)
10	0.040
20	0.100
40	0.100
800	0.002
1000	0.002

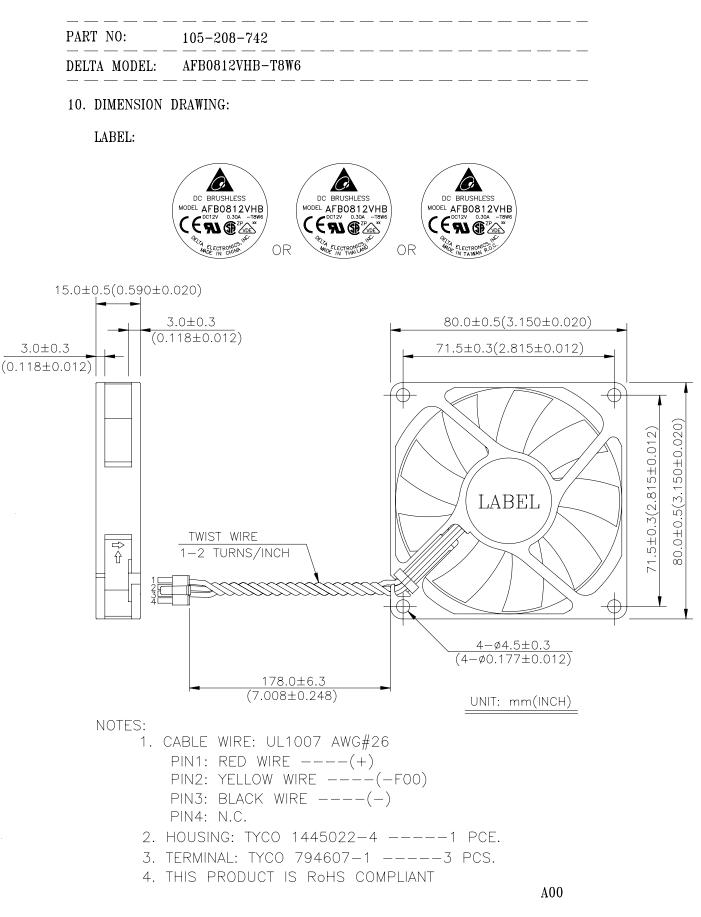
TEST TIME: 2 HOURS ON EACH ORIENTATION

- 8-4. MECHANICAL TEMPERATURE: +20°C SHOCK ORIENTATION: X, Y, Z POWER: NON-OPERATING ACCELERATION: 20 G MIN. PULSE: 11 ms HALF-SINE WAVE NUMBER OF SHOCKS: 5 SHOCKS FOR EACH DIRECTION
- 8-5. LIFE TEMPERATURE: MAX, OPERATING TEMPERATURE POWER: OPERATING DURATION: 1000 HOURS MIN.

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9. P & Q CURVE:



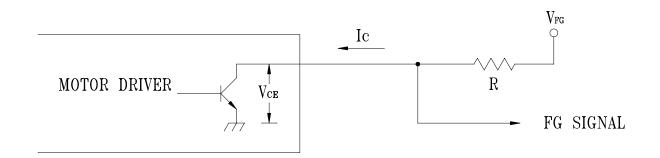


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11. FREQUENCY GENERATOR (FG) SIGNAL:

1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:

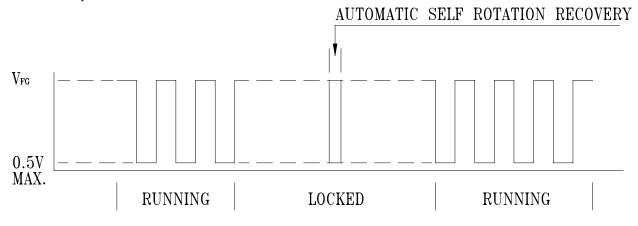


CAUTION: THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

2. SPECIFICATION:

 $V_{CE} \ (sat) = 0.5V \ MAX. \qquad V_{FG} = 13.8VDC \ MAX.$   $I_{C} = 5mA \ MAX. \qquad R \ge V_{FG} / I_{C}$ 

3. FREQUENCY GENERATOR WAVEFORM:





- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fans are hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, as there is no foolproof method to protect against such error.
- 7. Delta fans are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at relative (ambient) temperature and humidity conditions of 25°C, 65%. The test value is only for fan performance itself.
- 13. Be certain to connect an "over 4.7μF" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.