Features/Benefits

- Positive tactile feel
- Multi-positions available
- Wide variety of termination options •
- Epoxy terminal seal compatible with bottom wash cleaning
- RoHS compliant models available

° AD (R°

Models Available

Specifications

- CONTACT RATING: B contact material (8X25 Models): 0.4 VA max. @ 20 V AC or DC maximum. G contact material (8X21, U8X1 Models): 1 AMP @ 120 V AC or 28 V DC or 0.4 VA max. @ 20 V AC or DC max. Note: Break-before-makecontacts. Multi-pole contacts do not make and break simultaneously. See page A-43 for additional ratings.
- ELECTRICAL LIFE: 60,000 make-and-break cycles at full load. CONTACT RESISTANCE: Below 50 m
 typ. initial @
- 2-4 V DC, 100 mA, for both silver and gold plated contacts. INSULATION RESISTANCE: $10^9\Omega$ min.
- DIELECTRIC STRENGTH: 1,000 Vrms min. @ sea level.

OPERATING TEMPERATURE: 8X2X MODELS: -30°C to 75°C. U8X1 MODELS: -30°C to 65°C.

CAP INSTALLATION FORCE: 10 lbs. max. permissible.

SOLDERABILITY: Per MIL-STD-202F method 208D, or EIA RS-186E method 9 (1 hour steam aging).

NOTE: Any models supplied with B, P, R, or G contact material are RoHS compliant.

NOTE: Specifications and materials listed above are for switches with standard options. For information on specific and custom switches, consult Customer Service Center.

Typical Applications

- Instrumentation
- Computer peripherals
- Telecommunications equipment



Materials

- CASE: Glass filled nylon 6/6 or diallyl phthalate (DAP), flame retardant (UL 94V-0).
- PLUNGER: Glass filled nylon or glass filled polyester (PBT) (UL 94V-0).

CAP & FRAME: Nylon, black, standard.

BUSHING: Brass or zinc, nickel plated.

HOUSING: Stainless steel.

SWITCH SUPPORT: Brass or steel, matte-tin plated.

N.O. & N.C. CONTACTS: 8X21, U8X1 MODELS: G contact material: Coin silver, with gold plate over nickel plate. See page A-43 for additional contact materials.

8X25 MODELS: B contact material: Copper alloy, with gold plate over nickel plate. See page A-43 for additional contact materials.

- COMMON CONTACT & ALL TERMINALS: Copper alloy, with gold plate over nickel plate.
- TERMINAL SEAL: Epoxy. Refer to slodering and cleaning Technical Data Chapter.
- HARDWARE: Nut & Locking Ring: Brass, nickel plated; Lockwasher: Steel, nickel plated.

Г

Build-A-Switch

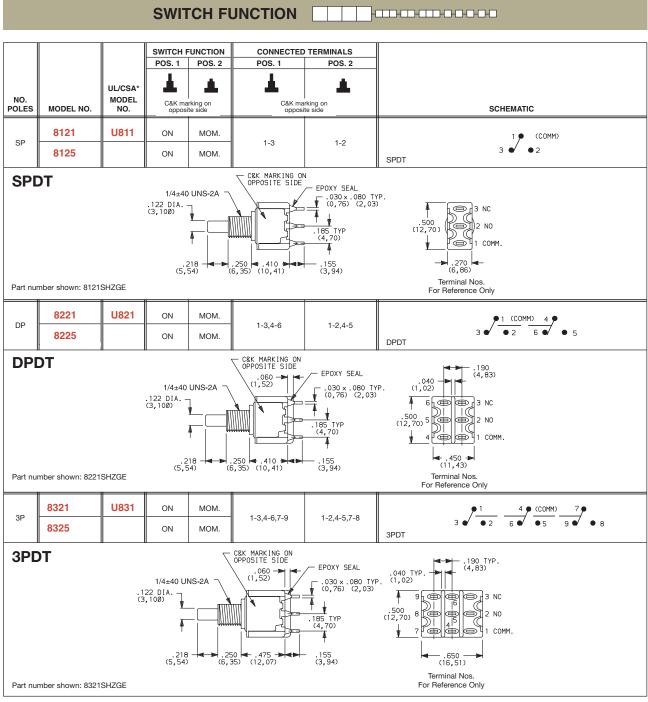
To order, simply select desired option from each category and place in the appropriate box. Available options are shown and described on pages A-30 thru A-45. For additional options not shown in catalog, consult Customer Service Center. All models have epoxy terminal seal and are compatible with all "bottom-wash" PCB cleaning methods.

Т

Note: UL/CSA models available, see page A-30 and A-31. J83 Snap-in w flush cap J84 Snap-in w flush cap	CHorte busining choice requiredD.280" high, keywayD2.288" high, flatframeD3.180" highframe for LEDD8.288" high, flatframe &H9.250" high, flat, hi torqueY.350" high, keywayframe & LEDY4.378" high, flat, hi torquey9.350" high, keyway	Contact Material Frame Color B Gold P Gold, matte-tin G Gold over silver 2 Black R Gold over silver, without frame matte-tin 1 White Seal 3 Red E Epoxy 5 Yellow I Epoxy potted 9 Gray LED Color 3 Red 2 Black 4 Orange NONE Models 5 Yellow without LED without LED without caps 6 Green 1 White 7 Blue
Terminations A Right angle, PC thru-hole AV2 Vertical right angle, PC thru-hole C PC Thru-hole Z Solder lug A2 Right angle, PC thru-hole A3 Right angle, snap-in, PC thru-ho	AV Vertical right angle, PC thru-hole AV1 Vertical right angle, PC thru-hole AV3 Vertical right angle, snap-in, PC thru-hol	V3 .460" high, V-bracket V4 .630" high, V-bracket V6 .460" high, V-bracket V7 .630" high, V-bracket V7 .630" high, V-bracket V8 .953" high, V-bracket V8 .953" high, V-bracket V8 .953" high, V-bracket V9 .460" high, snap-in V-bracket V9 .750" long, wire wrap V1 .964" long, wire wrap V3 .425" long, wire wrap







MOM. = Momentary

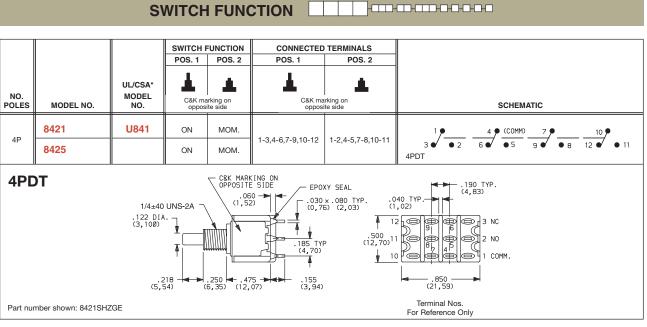
*U811 thru U841 model numbers and the second second

8X25 models must be ordered with B or P contact material. 8X21 and U8X1 models must be ordered with G or R contact material.



Specifications and dimensions subject to change





MOM. = Momentary

* U811 thru U841 model numbers ${}_{_{\odot}}$ \Re

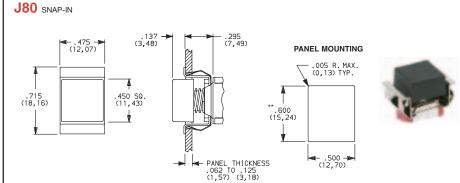
8X25 models must be ordered with B or P contact material. 8X21 and U8X1 models must be ordered with G or R contact material.



OPTION CODE	CAP AND FRAME COLOR
2	BLACK
NONE	No Frame Color (J80 option)
1	WHITE
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
9	GRAY

Other colors available, consult Customer Service Center. Cap and Frame Finish: matte.

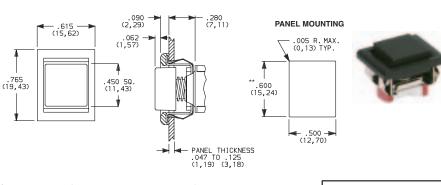
NOTE: Caps and frames available separately, see pages A-44 and A-45.



NOTE: No frame color choice required.

** Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.

J81 SNAP-IN WITH FRAME



NOTE: Available with C, W-W4, Z or Z3 terminations and SPDT and DPDT models only. ** Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.

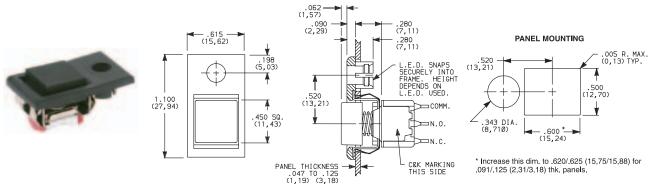
A-31



Specifications and dimensions subject to change

ACTUATOR—SNAP-IN FRONT MOUNT 700000 -0 **J83** SNAP-IN WITH FRAME AND FLUSH CAP PANEL THICKNESS .047 TO .125 (1,19) (3,18) - .615 -(15,62) PANEL MOUNTING .005 R. MAX. (0,13) TYP. .765 (19,43) .450 SQ. (11,43) ** .600 (15,24) ¥ ¥ - .500 -(12,70)

J82 SNAP-IN WITH FRAME FOR LED

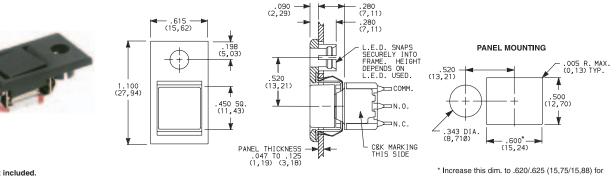


LED not included.

Pushbutton >

For LED information, see page A-45.

J84 SNAP-IN WITH FRAME FOR LED, FLUSH CAP



LED not included. For LED information, see page A-45.

OPTION CODE	CAP AND FRAME COLOR	
2	BLACK	
1	WHITE	
3	RED	
4	ORANGE	Other colors available, consult Customer Service Center.
5	YELLOW	Cap and Frame Finish: matte.
6	GREEN	Available with C, W-W4, Z or Z3 termination
7	BLUE	SPDT and DPDT models only.
9	GRAY	NOTE: Caps and frames available separate see pages A-44 and A-45.



Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

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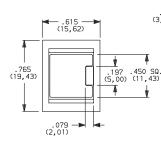
Third Angle

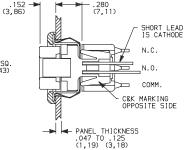
Projection

.091/ 125 (2,31/3,18) thk panels.

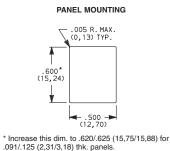
ACTUATOR—SNAP-IN FRONT MOUNT

J85 SNAP-IN WITH FRAME AND LED





CAP AND FRAME





8121J85ZGE223 SPST

Available with C, W-W4, Z or Z3 terminations and SPDT models only. For LED information see page A-45.

NOTE: Caps & frames available separately, see pages A-44 and A-45.

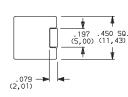
CODE	COLOR
2	BLACK
1	WHITE
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
9	GRAY

OPTION

OPTION CODE	LED COLOR
3	RED
5	YELLOW
6 GREEN	
For LED informa	ation see page A-43.

ACTUATOR—PC MOUNT

J95 PC WITH V-BRACKET AND LED

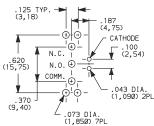


← .445 -► (11,30)	466 → (11,84)	- SHORT LEAD IS CATHODE
		■ N.C.
		<u> </u>

	OPTION CODE	CAP AND FRAME COLOR
	2	BLACK
	1	WHITE
	3	RED
	4	ORANGE
	5	YELLOW
	6	GREEN
	7	BLUE
	9	GRAY
NOTE: Caps available separately, see page Available with V3 terminations and SPDT me		<u>. </u>

PC MOUNTING

TUATOR OR PLUN



OPTION CODE	LED COLOR
3	RED
5	YELLOW
6	GREEN

For LED information see page A-45.



8121J95V3GE23 SPST

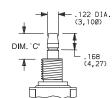


Dimensions are shown: Inches (mm) Specifications and dimensions subject to change



S PLUNG) ER				
-	.122 DIA. —	AVAILABLE BUSHINGS	DIM. 'A' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'A' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'A' FOR V3-V61 TERMINATIONS
	DIM. `A	D, D9	.244 (6,20)	.228 (5,79)	.224 (5,69)
		Н, Н9	.218 (5,54)	.202 (5,13)	.198 (5,03)
		Y, Y9	.203 (5,16)	.187 (4,75)	.183 (4,65)
		Y3	(5,54)	(5,13)	(5,03)
NONE		Y4	.185 (4,70)	.169 (4,29)	.165 (4,19)
NONE	NO PLUNGER CHOICE REQUIRED (JXX ACTUATORS)	D2, D8	N/A	.232 (5,89)	.228 (5,79)
		D3	N/A	.162 (4,11)	.158 (4,01)
		AVAILABLE BUSHINGS	DIM. 'B' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'B' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'B' FOR V3-V61 TERMINATIONS
	.122 DIA.	Y, Y9 Y4	.178 (4,52) .090 (2,29)	.162 (4,11) .074 (1,88)	.158 (4,01) .070 (1,78)

Μ SNAP-FITTING PLUNGER



AVAILABLE BUSHINGS	DIM. 'C' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'C' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'C' FOR V3-V61 TERMINATIONS
D, D9	.297 (7,54)	.281 (7,14)	.277 (7,04)
Н, Н9	.267 (6,78)	.251 (6,38)	.247 (6,27)
Y, Y9	.259 (6,58)	.243 (6,17)	.239 (6,07)
Y3	(6,78)	(6,37)	(6,27)
Y4	.259 (6,58)	.243 (6,17)	.239 (6,07)
D2, D8	N/A	.273 (6,93)	.269 (6,83)
D3	N/A	.361 (9,17)	.357 (9,07)

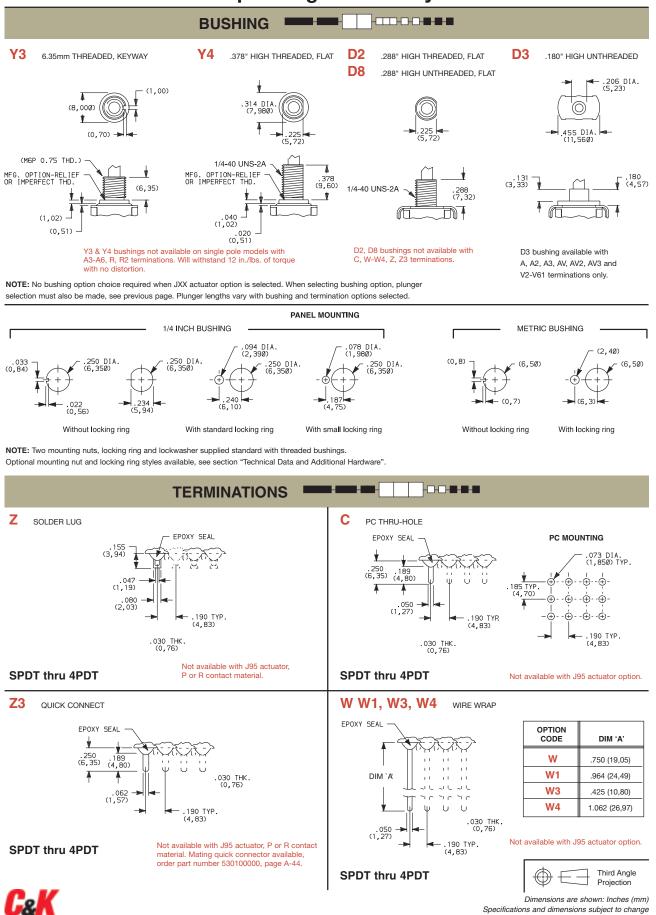
N/A = NOT AVAILABLE

NOTE: When selecting plunger option, bushing selection must also be made, see next page. No plunger option is required when any JXX actuator option is selected. Additional plunger lengths are available on SPDT and DPDT models, consult Customer Service Center. Not all plunger lengths sufficient for use with caps, see page A-44.

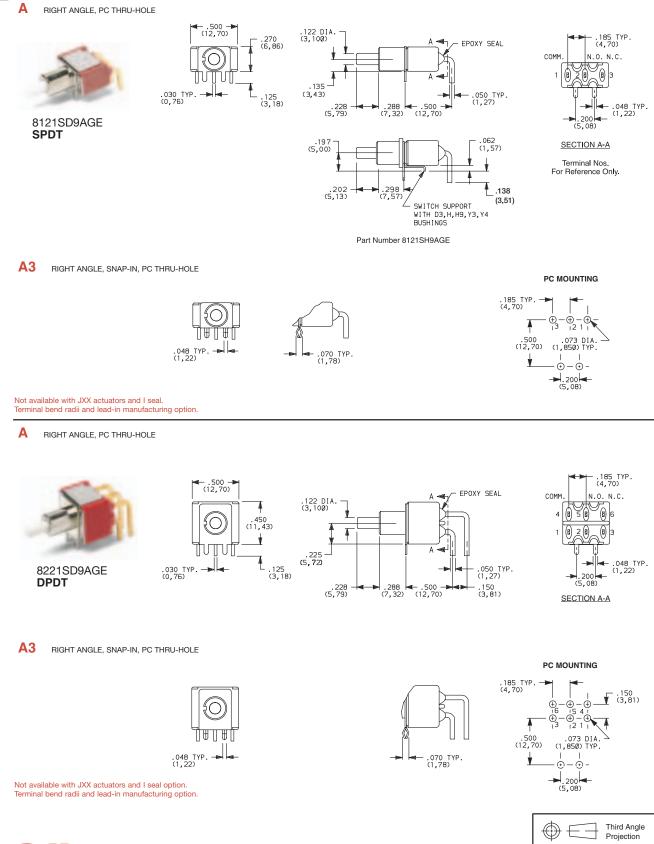
		BUSHING		
NONE	NO BUSHING CHOICE REQUIRED (JXX ACTUATORS)	 D .280° HIGH THREADED, KEYWAY D9 .280° HIGH UNTHREADED, KEYWAY 	 High Threaded, Flat .250° High UNTHREADED, FLAT 	Y .350" HIGH THREADED, KEYWAY Y9 .350" HIGH UNTHREADED, KEYWAY
		.028 · · · · · · · · · · · · · · · ·	.314 DIA. (7, 980) .225 (5, 72)	.028 (0,71)
		1/4-40 UNS-2A	1/4-40 UNS-2A MFG. OPTION-RELIEF OR IMPERFECT THD. .040 (1,02) .020 (0,51)	1/4-40 UNS-2A
0 V	,	D9 bushing standard with A-A6, R, R2 AV-AV3 terminations.	H bushing standard with C, W-W4, Z or Z H, H9 bushings not available on single pol A3-A6, R, R2 terminations. Will withstand 12 in./lbs. of torque with no distortion.	e models with
F &K			A-34	Dimensions are shown: Inches (mm) Specifications and dimensions subject to change www.ck-components.com

A

Pushbutton

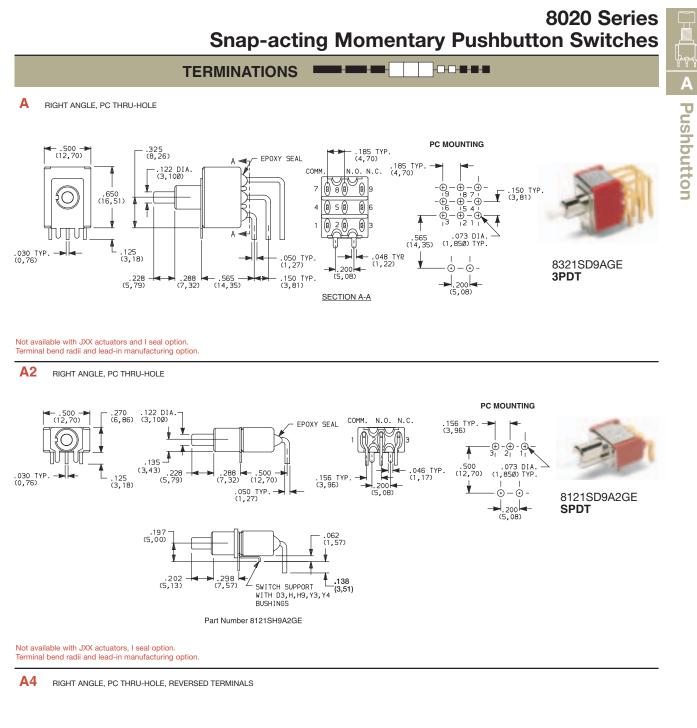


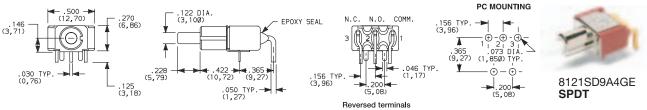
8020 Series **Snap-acting Momentary Pushbutton Switches** Pushbutton > TERMINATIONS





Dimensions are shown: Inches (mm) Specifications and dimensions subject to change www.ck-components.com





A-37

Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings and I seal. Terminal bend radii and lead-in manufacturing option.

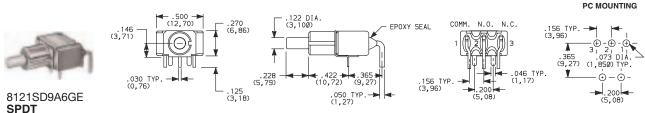
The A4 and R2 termination options are functionally identical and fit the same PC mounting pattern. The switches, however, are shifted relative to the mounting holes. The PC pattern must clear the switch support legs. Unlike the R2, the A4 option is available with UL/CSA.



Specifications and dimensions subject to change

TERMINATIONS

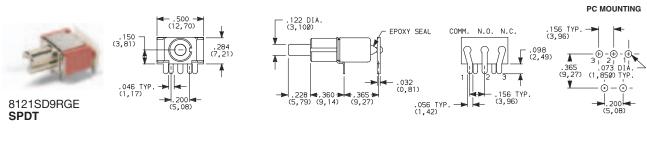
A6 RIGHT ANGLE, PC THRU-HOLE



The A6 and R termination options are functionally identical and fit the same PC mounting pattern, The switches, however, are shifted relative to the mounting holes. The PC pattern must clear the switch support legs. Unlike the R, the A6 option is available with UL/CSA.

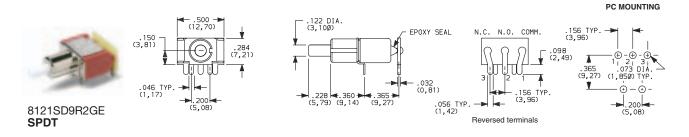
Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings and I seal. Terminal bend radii and lead-in manufacturing option.

RIGHT ANGLE WITH PCB

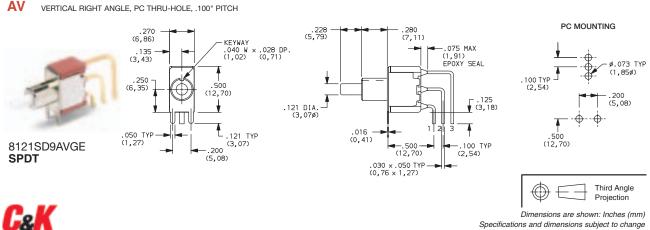


Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings, I seal option. R termination not UL/CSA approved.

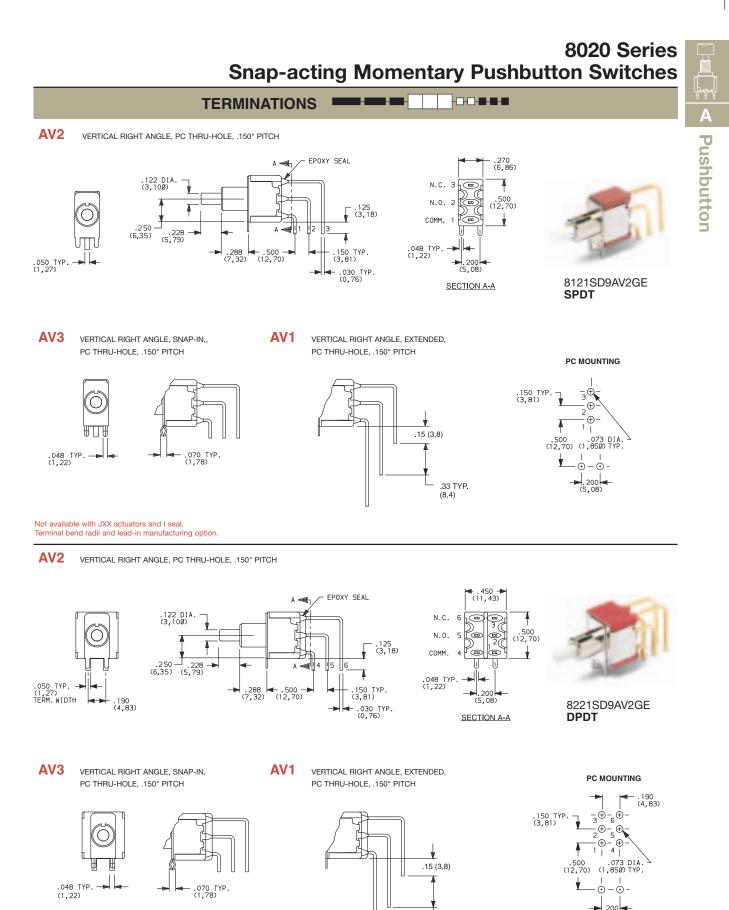
R2 RIGHT ANGLE WITH PCB, REVERSED TERMINALS



Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings, I seal option. R2 termination not UL/CSA approved.



Pushbutton >



Not available with JXX actuators and I seal. Terminal bend radii and lead-in manufacturing option.



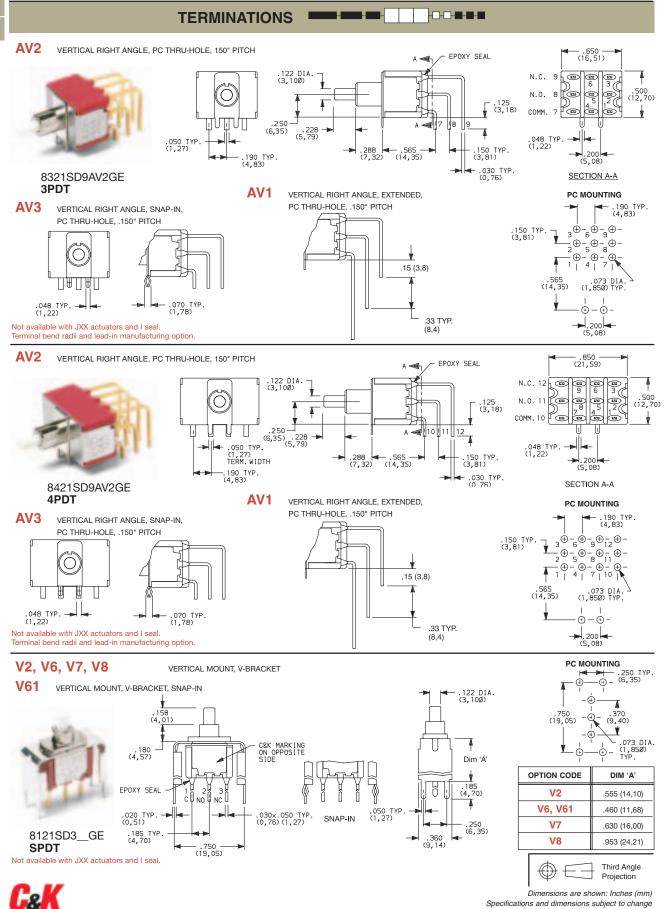
Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

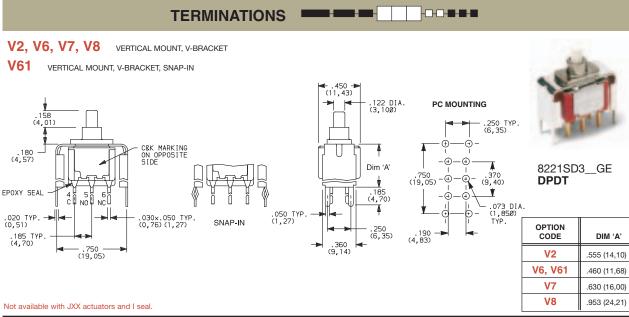
(5,08)

Third Angle Projection

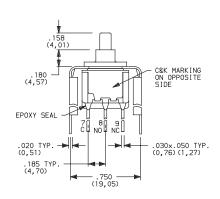
.33 TYP.

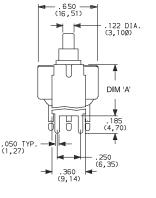
(8,4)

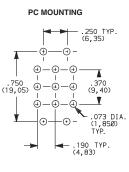




V2, V7, V8 VERTICAL MOUNT, V-BRACKET







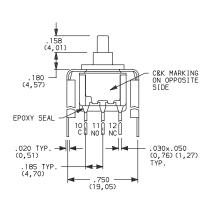


8321SD3__GE 3PDT

OPTION CODE	DIM 'A'
V2	.555 (14,10)
V7	.630 (16,00)
V8	.953 (24,21)

Not available with JXX actuators and I seal.

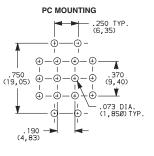
V2, V7, V8 VERTICAL MOUNT, V-BRACKET



Not available with JXX actuators and I seal.



.050 TYP. (1,27) .050 TYP. .05



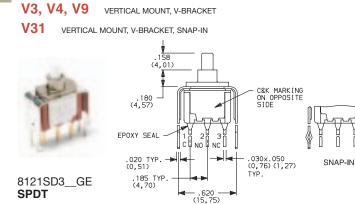


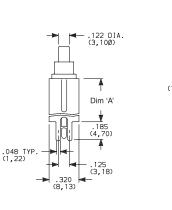
8421SD3__GE 4PDT

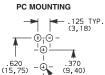
OPTION CODE	DIM 'A'	
V2	.555 (14,10)	
V7	.630 (16,00)	Third Area
V8	.953 (24,21)	Third Angle Projection

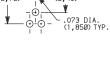
Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

TERMINATIONS









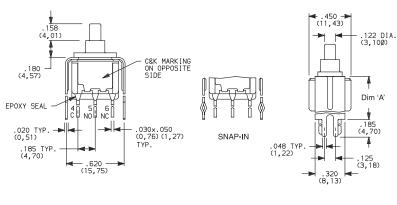
OPTION CODE	DIM 'A'	
V3, V31	.460 (11,68)	
V4	.630 (16,00)	
V9	1.150 (29,21)	

Not available with J8X actuators and I seal

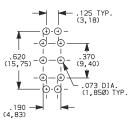
V3, V4, V9 VERTICAL MOUNT, V-BRACKET

V31 VERTICAL MOUNT, V-BRACKET, SNAP-IN







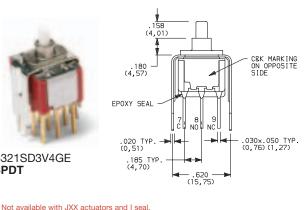


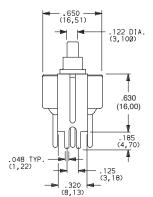
OPTION CODE	DIM 'A'
V3, V31	.460 (11,68)
V4	.630 (16,00)
V9	1.150 (29,21)

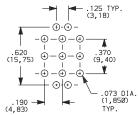
Not available with J8X actuators and I seal.

V4, V9 VERTICAL MOUNT, V-BRACKET

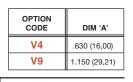








PC MOUNTING



Third Angle

 \bigcirc Projection Dimensions are shown: Inches (mm)

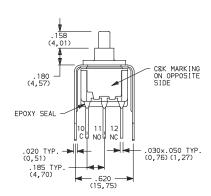
Specifications and dimensions subject to change

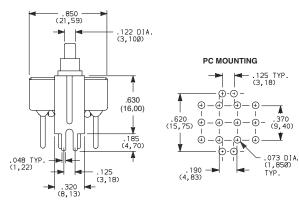


8321SD3V4GE

3PDT

V4, V9 VERTICAL MOUNT, V-BRACKET







A

Pushbutton

8421SD3V4GE 4PDT

OPTION CODE	DIM 'A'	
V4	.630 (16,00)	
V9	1.150 (29,21)	

Not available with JXX actuators and I seal

CONTACT MATERIAL

OPTION CODE	CONTACT MATERIAL	TERMINAL PLATING	RATINGS		
В	GOLD ¹	GOLD 1	LOW LEVEL/DRY CIRCUIT	8x25 MODELS ONLY: 0.4 MAX.	
Р	- GOLD '	MATTE-TIN ⁴		@ 20 V AC OR DC MAX.	
G	G GOLD OVER SILVER ^{2,3}	GOLD ³	LOW LEVEL/DRY	8X21, U8X1 MODELS ONLY: 0.4 VA MAX	
R		MATTE-TIN ⁴	CIRCUIT OR POWER	@ 20 V AC OR DC MAX. OR 1 AMP @ 120 V AC OR 28 V DC.	

* Note: See Technical Data section of this catalog for RoHS compliant and compatible definitions and specifications.

¹ ALL CONTACTS & TERMINALS: Copper alloy, with gold plate over nickel plate.

² N.O. AND N.C. CONTACTS: Coin silver, with gold plate over nickel plate.

³ COMMON CONTACTS & ALL TERMINALS: Copper alloy, with gold plate over nickel plate.

⁴ TERMINALS: Copper alloy, with matte-tin over nickel plate.

NOTE: Any models supplied with B, P, R or G contact material are RoHS compliant.

U811-U841 models R 10 at the all options (except R, R2 terminations) when ordered with mandatory G. R or L contact material.

B or P contact material must be ordered with 8X25 models.

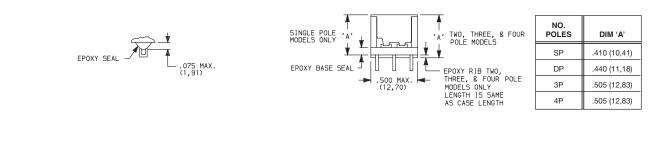
G or R contact material must be ordered with 8X21, U8X1 models.

P or R contact material not available with Z, Z3 terminations.

K, L and M options represent Non RoHS tin lead product and are not recommended for new designs. For additional information please contact Customer Service.

SEAL

Ε EPOXY SEAL EPOXY POTTED BASE



NOTE: Available with C, W-W4, Z, Z3 terminations only.



Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

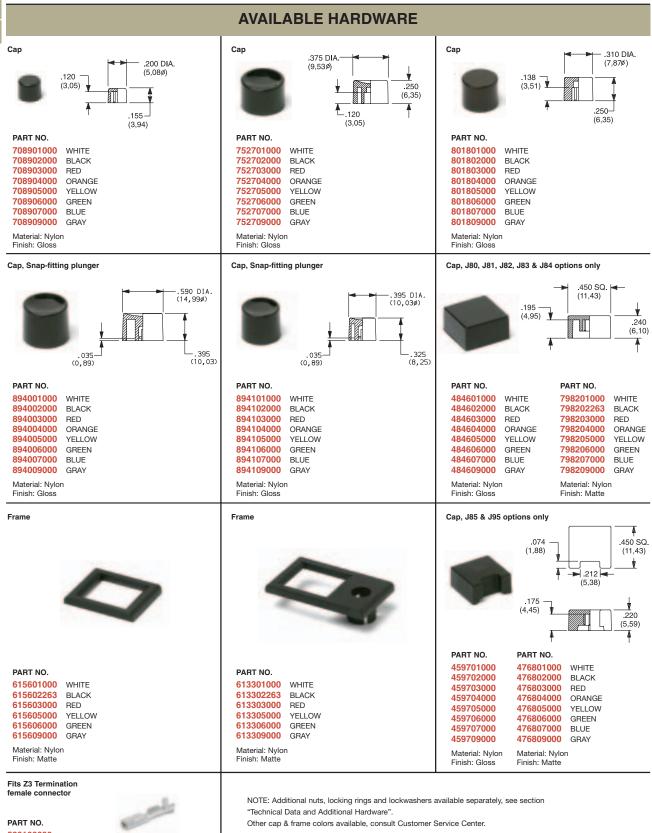
Third Angle Projection

Pushbutton >

PART NO.

530100000 Available in loose pieces.

-2.K



"Technical Data and Additional Hardware".

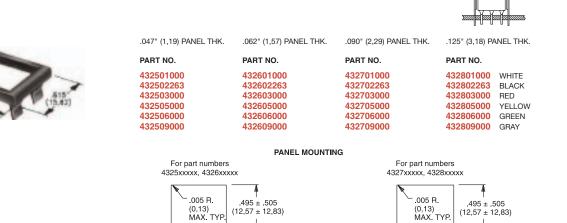
Other cap & frame colors available, consult Customer Service Center.



Specifications and dimensions subject to change

AVAILABLE HARDWARE

Frames snap into panel opening and are independent from switch mounting. Accurate positioning of the PC mounted switch relative to the panel opening is necessary to provide proper clearance between actuator and frame. Available in two basic styles and four panel thicknesses .047-.125 in. Material: Nylon. Finish: Matte.



Panel Inserts

Above frames (part nos. 432XXXXX) are also available with insert which accepts LED for indicator light assembly. Order insert separately from frame. Blank insert panel (without hole for LED) also available. LED not included.

LED. (200 IIIA. (2086) SNAPS- ECOMPLY NIG INSERT (P/N 8948) HUGHY CEPPING CALLES. USED			
(2.23) PANEL #/N 8948	PANEL INSERT WITH HOLE FOR LED	BLANK PANEL WITHOUT HOL	
HOLE D/N 4769	PART NO.	PART NO.	
	894901000	476601000	WHITE
	894902000	476602000	BLACK
785	894903000	476603000	RED
(19.43)	894905000	476605000	YELLOW
	894906000	476606000	GREEN
	894909000	476609000	GRAY

 $.595 \pm .605$

 $(15, 11 \pm 15, 37)$

Special colors, custom markings available, consult Customer Service Center.

LED INFORMATION

500°F (260°C) maximum.

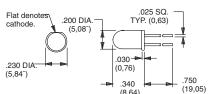
actuator and is wired externally.

SWITCHES WITH LED SUPPLIED: J85, J95 OPTIONS:

Rectangular LEDs are supplied on 8020 Series pushbutton switches with J85 and J95 options. These LEDs are factory installed and are not replaceable. The following specifications apply:

			TYP.	TYP.	MAX RATINGS AT 25°C AMBIENT TEMPERATURE]
OPTION CODE	COLOR	TYP. INTENSITY	FORWARD VOLTAGE	FORWARD CURRENT	FORWARD VOLTAGE	CONTINUOUS FORWARD CURRENT	POWER DISSIPATION	
6	Green	1.0 mcd		20 mA		50 mA	125 mW]
3	Red*	0.5 mcd	2.1 V	10 mA	2.5 V	30 mA	75 mW	
5	Yellow	4.0 mcd		20 mA		50 mA	125 mW	

* Extra-bright red LED available (typ. intensity 4.5 mcd), consult Customer Service Center. LEDs are not supplied with J82, J84 options. LED snaps into switch frame surrounding



 $.620 \pm .625$

(15,75 ± 15,88)

Process Information: Soldering to LED leads must be completed within 5 seconds at Suggested LED for J82 & J84 options Dimensions for reference only Caution: Circuit elements must limit forward current of LED to 50mA max. continuous.



Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

TYPICAL APPLICATION