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**IDENTIFICATION**

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High-performance  
labeling solutions  
for the harshest  
environments



# 3" Core Materials - Polyimide

## B-724 Ultra Durable Polyimide Material

**Color: Amber Finish: Matte**

Amber high temperature polyimide material with an ultra durable adhesive designed for use with extreme wash protocol and cleaning chemicals. When used with Brady R4300 series ribbons, fulfills requirements for MIL-STD-202G Method 215K and SAE AS81531 Marking of Electrical Insulating Material.

**Performance Attributes:** 

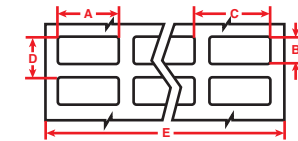


Figure 1

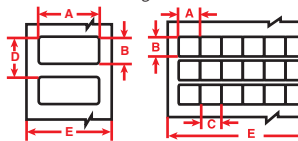


Figure 2

Figure 4



3" Core Materials

Diagram	Catalog #	Material	Color	Label Width A Inch (mm)	Label Height B Inch (mm)	Horiz. Repeat C Inch (mm)	Vert. Repeat D Inch (mm)	Web Width E Inch (mm)	Labels Per Row	Labels Per Pkg	Rec. Ribbon
Fig. 4	THT-11-724-10	Polyimide	Amber	0.250 (6.4)	0.250 (6.4)	0.250 (6.4)	0.375 (9.5)	3.200 (81.3)	12	10,000	R4300
Fig. 1	THT-38-724-10	Polyimide	Amber	0.375 (9.5)	0.375 (9.5)	0.437 (11.1)	0.475 (12.1)	3.200 (81.3)	7	10,000	R4300
Fig. 1	THT-12-724-10	Polyimide	Amber	0.500 (12.7)	0.437 (11.1)	0.662 (16.8)	0.537 (13.6)	3.350 (85.1)	5	10,000	R4307, R4707
Fig. 1	THT-14-724-10	Polyimide	Amber	0.650 (16.5)	0.200 (5.1)	0.700 (17.8)	0.300 (7.6)	2.950 (74.9)	4	10,000	R4300
Fig. 2	THT-47-724-10	Polyimide	Amber	0.650 (16.5)	0.200 (5.1)	-	0.300 (7.6)	0.850 (21.6)	1	10,000	R4311
Fig. 1	THT-57-724-10	Polyimide	Amber	0.700 (17.8)	0.375 (9.5)	0.800 (20.3)	0.475 (12.1)	3.350 (85.1)	4	10,000	R4307, R4707
Fig. 1	THT-1-724-10	Polyimide	Amber	0.750 (19.1)	0.250 (6.4)	0.800 (20.3)	0.350 (8.9)	3.350 (85.1)	4	10,000	R4307, R4707
Fig. 2	THT-46-724-10	Polyimide	Amber	0.750 (19.1)	0.250 (6.4)	-	0.350 (8.9)	0.950 (24.1)	1	10,000	R4311
Fig. 1	THT-50-724-10	Polyimide	Amber	0.750 (19.1)	0.750 (19.1)	0.800 (20.3)	0.875 (22.2)	3.350 (85.1)	4	10,000	R4307, R4707
Fig. 1	THT-2-724-10	Polyimide	Amber	0.900 (22.9)	0.250 (6.4)	1.125 (28.6)	0.350 (8.9)	3.350 (85.1)	3	10,000	R4307, R4707
Fig. 2	THT-49-724-10	Polyimide	Amber	0.900 (22.9)	0.250 (6.4)	-	0.350 (8.9)	1.100 (27.9)	1	10,000	R4306, R4706
Fig. 2	THT-103-724-10	Polyimide	Amber	1.000 (25.4)	0.250 (6.4)	-	0.350 (8.9)	1.200 (30.5)	1	10,000	R4306, R4706
Fig. 1	THT-3-724-10	Polyimide	Amber	1.000 (25.4)	0.375 (9.5)	1.075 (27.3)	0.475 (12.1)	3.350 (85.1)	3	10,000	R4307, R4707
Fig. 1	THT-41-724-10	Polyimide	Amber	1.000 (25.4)	0.187 (4.8)	1.075 (27.3)	0.287 (7.3)	3.350 (85.1)	3	10,000	R4307, R4707
Fig. 1	THT-51-724-10	Polyimide	Amber	1.000 (25.4)	0.250 (6.4)	1.075 (27.3)	0.375 (9.5)	3.350 (85.1)	3	10,000	R4307, R4707
Fig. 1	THT-5-724-10	Polyimide	Amber	1.000 (25.4)	0.500 (12.7)	1.075 (27.3)	0.600 (15.2)	3.350 (85.1)	3	10,000	R4307, R4707
Fig. 1	THT-13-724-10	Polyimide	Amber	1.250 (31.8)	0.250 (6.4)	1.300 (33.0)	0.375 (9.5)	2.750 (69.9)	2	10,000	R4300
Fig. 1	THT-29-724-10	Polyimide	Amber	1.250 (31.8)	0.375 (9.5)	1.300 (33.0)	0.475 (12.1)	2.750 (69.9)	2	10,000	R4300
Fig. 2	THT-43-724-10	Polyimide	Amber	1.250 (31.8)	0.250 (6.4)	-	0.350 (8.9)	1.450 (36.8)	1	10,000	R4306, R4706
Fig. 2	THT-44-724-10	Polyimide	Amber	1.375 (34.9)	0.250 (6.4)	-	0.350 (8.9)	1.600 (40.6)	1	10,000	R4302
Fig. 1	THT-28-724-10	Polyimide	Amber	1.500 (38.1)	0.125 (3.2)	1.650 (41.9)	0.250 (6.4)	3.350 (85.1)	2	10,000	R4307, R4707
Fig. 1	THT-4-724-10	Polyimide	Amber	1.500 (38.1)	0.250 (6.4)	1.650 (41.9)	0.350 (8.9)	3.350 (85.1)	2	10,000	R4307, R4707
Fig. 2	THT-45-724-10	Polyimide	Amber	1.500 (38.1)	0.250 (6.4)	-	0.350 (8.9)	1.700 (43.2)	1	10,000	R4302, R4702
Fig. 2	THT-15-724-2.5	Polyimide	Amber	2.000 (50.8)	0.250 (6.4)	-	0.375 (9.5)	2.200 (55.9)	1	2,500	R4302, R4702
Fig. 2	THT-48-724-10	Polyimide	Amber	2.000 (50.8)	0.250 (6.4)	-	0.350 (8.9)	2.200 (55.9)	1	10,000	R4302, R4702
Fig. 2	THT-7-724-3	Polyimide	Amber	2.750 (69.9)	1.250 (31.8)	-	1.375 (34.9)	2.950 (74.9)	1	3,000	R4300
Fig. 2	THT-16-724-2.5	Polyimide	Amber	3.000 (76.2)	0.250 (6.4)	-	0.375 (9.5)	3.200 (81.3)	1	2,500	R4300

## Custom Laser Engravable Traceability Labels

**B-730: Black matte laser markable polyimide (PI)**

**B-731: Black matte electrostatic dissipative (ESD) laser markable (PI)**

**B-421: Black matte laser markable polyester (PET)**

Laser marking or engraving is a complimentary process to thermal heat transfer. While laser engraving is slower than THT, it is second to none in print permanence. The printing process of these labels also creates a very high resolution print. So precise that it can reach up to 1200 dpi, making it ideal for the small font applications that are often required in electrical component boards.

### Other features include:

- Repeated harsh aqueous cleaning resistance
- High temperature, wave soldering resistance up to 572° F (300° C)
- Custom sizes engineered-to-order and ready to ship in under 3 weeks
- Compatibility with most IR laser marking systems
- Optional ESD prevention layers
- Reduced rework issues related to direct laser marking board materials



**Contact Brady for a custom quote.**

Polyimide

# 3" Core Materials - Polyimide

## B-727 Ultra Durable Polyimide Material

Color: White Finish: Gloss

High temperature polyimide material (2 mil) with gloss finish withstands wave solder environments for printed circuit board and electronic component preprocess labeling. The ultra durable adhesive is designed for use with extreme wash protocol and cleaning chemicals. Also ideal for use in auto apply equipment.

### Performance Attributes:

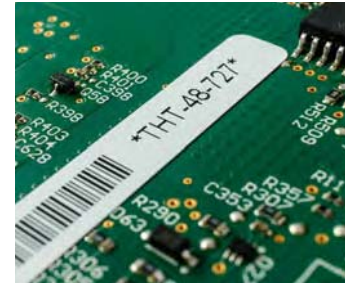
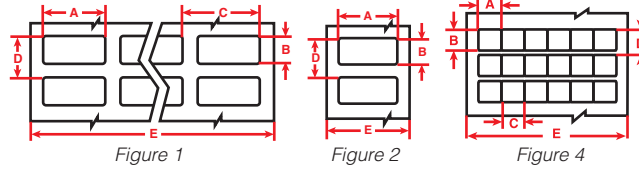


Diagram	Catalog #	Material	Color	Label Width A Inch (mm)	Label Height B Inch (mm)	Horiz. Repeat C Inch (mm)	Vert. Repeat D Inch (mm)	Web Width E Inch (mm)	Labels Per Row	Labels Per Pkg	Rec. Ribbon
Fig. 4	THT-11-727-10	Polyimide	White	0.250 (6.4)	0.250 (6.4)	0.250 (6.4)	0.375 (9.5)	3.200 (81.3)	12	10,000	R6002, R4702
Fig. 1	THT-70-727-20	Polyimide	White	0.250 (6.4)	0.250 (6.4)	0.320 (8.1)	0.350 (8.9)	2.370 (60.2)	7	20,000	R6000
Fig. 1	THT-71-727-20	Polyimide	White	0.315 (8.0)	0.315 (8.0)	0.375 (9.5)	0.415 (10.5)	2.390 (60.7)	6	20,000	R6000
Fig. 1	THT-38-727-10	Polyimide	White	0.375 (9.5)	0.375 (9.5)	0.437 (11.1)	0.475 (12.1)	3.200 (81.3)	7	10,000	R6002, R4702
Fig. 1	THT-12-727-10	Polyimide	White	0.500 (12.7)	0.437 (11.1)	0.662 (16.8)	0.537 (13.6)	3.350 (85.1)	5	10,000	R6002, R4702
Fig. 2	THT-97-727-10	Polyimide	White	0.500 (12.7)	0.200 (5.1)	-	0.300 (7.6)	0.700 (17.8)	1	10,000	R6011
Fig. 1	THT-14-727-10	Polyimide	White	0.650 (16.5)	0.200 (5.1)	0.700 (17.8)	0.300 (7.6)	2.950 (74.9)	4	10,000	R6002, R4702
Fig. 2	THT-47-727-10	Polyimide	White	0.650 (16.5)	0.200 (5.1)	-	0.300 (7.6)	0.850 (21.6)	1	10,000	R6011
Fig. 1	THT-1-727-10	Polyimide	White	0.750 (19.1)	0.250 (6.4)	0.800 (20.3)	0.350 (8.9)	3.350 (85.1)	4	10,000	R6007, R4707
Fig. 2	THT-46-727-10	Polyimide	White	0.750 (19.1)	0.250 (6.4)	-	0.350 (8.9)	0.950 (24.1)	1	10,000	R6006, R4706
Fig. 1	THT-2-727-10	Polyimide	White	0.900 (22.9)	0.250 (6.4)	1.125 (28.6)	0.350 (8.9)	3.350 (85.1)	3	10,000	R6007, R4707
Fig. 2	THT-49-727-10	Polyimide	White	0.900 (22.9)	0.250 (6.4)	-	0.350 (8.9)	1.100 (27.9)	1	10,000	R6006, R4706
Fig. 2	THT-103-727-10	Polyimide	White	1.000 (25.4)	0.250 (6.4)	-	0.350 (8.9)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-42-727-10	Polyimide	White	1.000 (25.4)	0.187 (4.8)	-	0.287 (6.9)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-58-727-10	Polyimide	White	1.000 (25.4)	0.375 (9.5)	-	0.475 (12.1)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-59-727-10	Polyimide	White	1.000 (25.4)	0.500 (12.7)	-	0.600 (15.2)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 1	THT-13-727-10	Polyimide	White	1.250 (31.8)	0.250 (6.4)	1.300 (33.0)	0.375 (9.5)	2.750 (69.9)	2	10,000	R6002, R4702
Fig. 2	THT-43-727-10	Polyimide	White	1.250 (31.8)	0.250 (6.4)	-	0.350 (8.9)	1.450 (36.8)	1	10,000	R6006, R4706
Fig. 1	THT-40-727-10	Polyimide	White	1.375 (34.9)	0.250 (6.4)	1.475 (37.5)	0.375 (9.5)	3.050 (77.5)	2	10,000	R6002, R4702
Fig. 2	THT-44-727-10	Polyimide	White	1.375 (34.9)	0.250 (6.4)	-	0.350 (8.9)	1.600 (40.6)	1	10,000	R6006, R4706
Fig. 1	THT-4-727-10	Polyimide	White	1.500 (38.1)	0.250 (6.4)	1.650 (41.9)	0.350 (8.9)	3.350 (85.1)	2	10,000	R6007, R4707
Fig. 2	THT-45-727-10	Polyimide	White	1.500 (38.1)	0.250 (6.4)	-	0.350 (8.9)	1.700 (43.2)	1	10,000	R6000
Fig. 2	THT-60-727-10	Polyimide	White	1.500 (38.1)	0.125 (3.2)	-	0.225 (5.7)	1.700 (43.2)	1	10,000	R6000
Fig. 2	THT-72-727-10	Polyimide	White	1.750 (44.5)	0.250 (6.4)	-	0.350 (8.9)	1.950 (49.5)	1	10,000	R6000
Fig. 2	THT-15-727-2.5	Polyimide	White	2.000 (50.8)	0.250 (6.4)	-	0.375 (9.5)	2.200 (55.9)	1	2,500	R6000
Fig. 2	THT-48-727-10	Polyimide	White	2.000 (50.8)	0.250 (6.4)	-	0.350 (8.9)	2.200 (55.9)	1	10,000	R6000

## B-728 Polyimide Material

Color: White Finish: Matte

2 mil thick white polyimide with a permanent adhesive and a special matte topcoat that prevents solder balls from sticking to the label after molten wave solder exposure.

### Performance Attributes:

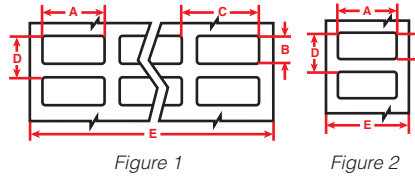


Diagram	Catalog #	Material	Color	Label Width A Inch (mm)	Label Height B Inch (mm)	Horiz. Repeat C Inch (mm)	Vert. Repeat D Inch (mm)	Web Width E Inch (mm)	Labels Per Row	Labels Per Pkg	Rec. Ribbon
Fig. 1	THT-70-728-20	Polyimide	White	0.250 (6.4)	0.250 (6.4)	0.320 (8.1)	0.350 (8.9)	2.370 (60.2)	7	20,000	R6000
Fig. 1	THT-96-728-10	Polyimide	White	0.500 (12.7)	0.275 (7.0)	0.600 (15.2)	0.375 (9.5)	2.500 (63.5)	4	10,000	R6002, R4702
Fig. 2	THT-97-728-10	Polyimide	White	0.500 (12.7)	0.200 (5.1)	-	0.300 (7.6)	0.700 (17.8)	1	10,000	R6011
Fig. 2	THT-99-728-10	Polyimide	White	0.500 (12.7)	0.500 (12.7)	-	0.600 (15.2)	0.700 (17.8)	1	10,000	R6011
Fig. 1	THT-14-728-10	Polyimide	White	0.650 (16.5)	0.200 (5.1)	0.700 (17.8)	0.300 (7.6)	2.950 (74.9)	4	10,000	R6002, R4702
Fig. 2	THT-47-728-10	Polyimide	White	0.650 (16.5)	0.200 (5.1)	-	0.300 (7.6)	0.850 (21.6)	1	10,000	R6011
Fig. 1	THT-1-728-10	Polyimide	White	0.750 (19.1)	0.250 (6.4)	0.800 (20.3)	0.350 (8.9)	3.350 (85.1)	4	10,000	R6007, R4707
Fig. 2	THT-46-728-10	Polyimide	White	0.750 (19.1)	0.250 (6.4)	-	0.350 (8.9)	0.950 (24.1)	1	10,000	R6006, R4706
Fig. 2	THT-103-728-10	Polyimide	White	1.000 (25.4)	0.250 (6.4)	-	0.350 (8.9)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-42-728-10	Polyimide	White	1.000 (25.4)	0.187 (4.8)	-	0.287 (6.9)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-59-728-10	Polyimide	White	1.000 (25.4)	0.500 (12.7)	-	0.600 (15.2)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-15-728-2.5	Polyimide	White	1.250 (31.75)	0.250 (6.4)	-	-	-	1	2,500	R6000, R4700
Fig. 2	THT-43-728-10	Polyimide	White	1.250 (31.8)	0.250 (6.4)	-	0.350 (8.9)	1.450 (36.8)	1	10,000	R6006, R4706
Fig. 2	THT-45-728-10	Polyimide	White	1.500 (38.1)	0.250 (6.4)	-	0.350 (8.9)	1.700 (43.2)	1	10,000	R6000