

# BMD070

## Analog pressure sensor

### Data sheet

Bosch Sensortec



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#### **BMD070 Data sheet**

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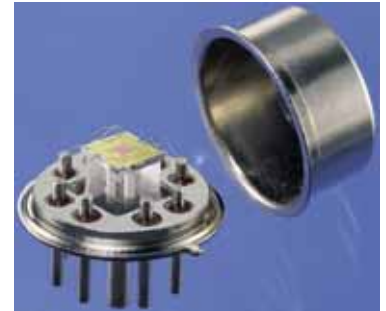
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## BMD070 - High precision 1MPa absolute pressure sensor

### Key features

- High precision barometric pressure sensor
- Pressure range: 50 ... 1000kPa
- TO-8 metal can package
- Fully calibrated
- Temperature compensated
- Fast ratiometric analog output technology
- ESD-protection and short circuit protected
- Inverse polarity protected up to 300mA supply current and on board diagnosis capability due to high driver output
- Temperature range -20 ... +70°C
- RoHS-compliant



### Typical applications

- HVAC
- Fuel pressure
- Air pressure
- Hydraulic pressure

### General description

The piezo-resistive pressure sensor element and a circuitry for signal amplification and temperature compensation are integrated on a silicon chip. The active surface of the silicon chip is exposed to a reference vacuum that is formed by an evacuated TO-housing. The pressure is lead up by a pressure nozzle to the back side of the diaphragm, which is resistant to the measured medium.

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## 1 Data

(Valid for the sensor only, not for module)

### 1.1 Maximum ratings of pressure sensor

Parameter	Condition	Value	Unit	max Time
Supply Voltage	$U_{S,max.}$	16	V	1 min
Pressure (burst pressure)	$p_{abs,max.}$	2000	kPa	1 min
Target for proven pressure	$P_{prov}$	1500	kPa	t.b.d.
Temperature	$t$	-40/+130	°C	100 h

The output is resistant to short circuit to 0V respectively 5V. The sensor is resistant to reverse voltage for 5 min at room temperature, as the maximum current is limited to 0.3A.

### 1.2 Operating characteristics of pressure sensor

Parameter	Symbol	Value			Unit
		min.	typ.	max.	
Pressure range	$p_{abs}$	50		1000	kPa
Temperature range	$t$	-20		70	°C
Supply voltage	$U_S$	4.75	5.0	5.25	V
Supply current at $U_S = 5\text{ V}$	$I_S$	6.0	9.0	12.5	mA
Output load current	$I_L$	-1.0		0.5	mA
Load resistance to $U_S$ or to ground	$R_{pull-up}$ $R_{pull-down}$	5.0 10.0			kΩ kΩ
Load capacitance	$C_L$			12	nF
Response time	$T_{10/90}$			1.0	ms
Lower limit at $U_S = 5\text{ V}$	$U_{out,min.}$	0.25	0.3	0.35	V
Upper limit at $U_S = 5\text{ V}$	$U_{out,max.}$	4.75	4.8	4.85	V
Output resistance to ground, $U_S$ open <sup>1)</sup>	$R_{Io}$	2.4	4.7	8.2	kΩ
Output resistance to $U_S$ , ground open <sup>1)</sup>	$R_{hi}$	3.4	5.3	8.2	kΩ

1) valid only for measuring voltage < 0.5V

### 1.3 Signal evaluation

The pressure sensor supplies an analogue output signal, which is ratiometric to the supply voltage. An RC low-pass filter with for instance  $\tau = 2\text{ms}$  is recommended as an input circuitry for the following electronics in order to suppress possibly disturbing harmonic vibrations.

The Output voltage of the CLK PIN (to be measured using a high input impedance  $> 2\text{M}\Omega$ , e. g. buffer with subsequent filtering) is decreasing with increasing temperature.

Proper signal evaluation is performed by applying 10nF capacitors between VDD and GND and between OUT and GND. Maximum total capacitive load on the OUT-pin must be below 25nF (including the 10nF mentioned before).

### 1.4 Signal range check

The electric output of the sensor is designed in such a way, that failures in function by cable breaks or short circuits can be detected by a suitable input circuitry of the following electronics. For the signal range check the diagnosis ranges beyond the characteristic limits are provided. Example of circuitry for detection of several kinds of failures by signal out of characteristic limits:

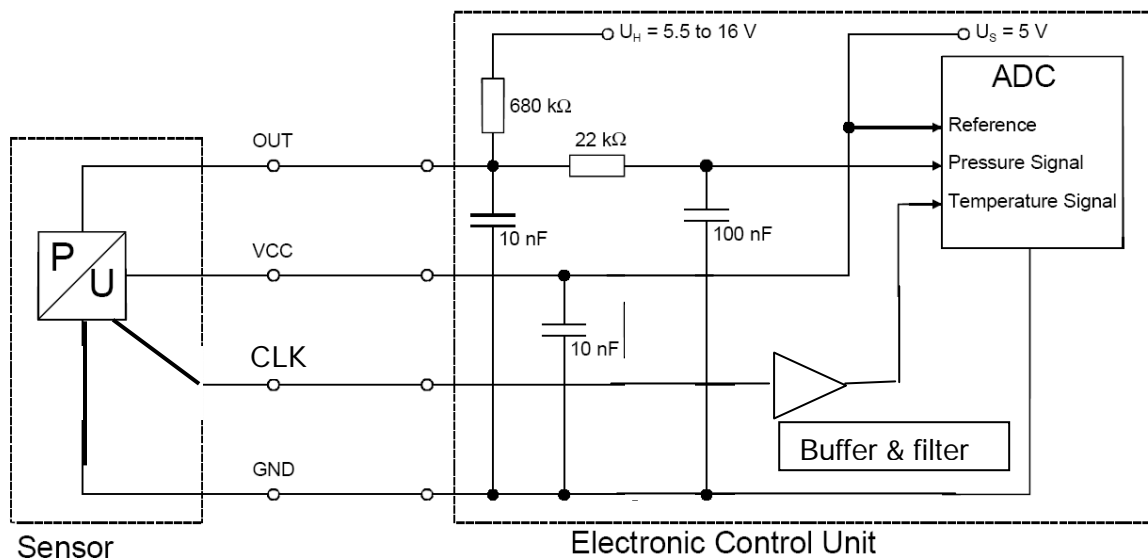


Figure 1. Application example

### 1.5 Transfer function of pressure sensor

$$U_{\text{out}} = (c_1 \cdot p_{\text{abs}} + c_0) \cdot U_S$$

where  $U_{\text{out}}$  = signal output voltage in V  
 $U_S$  = supply voltage in V  
 $p_{\text{abs}}$  = absolute pressure in kPa  
 $c_0$  = 55/950  
 $c_1$  = 0.8/950 [1/kPa]

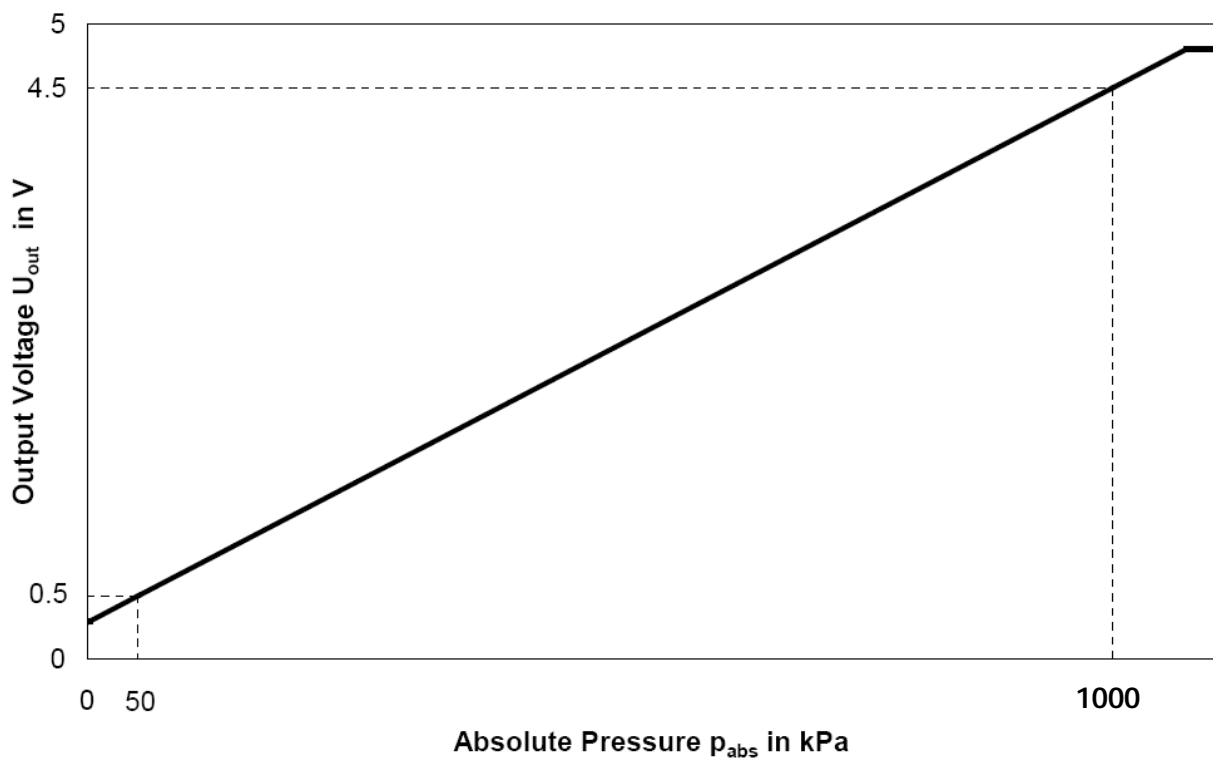


Figure 2. Characteristics at  $U_S = 5.000\text{V}$  (schematic view)

### 1.6 Accuracy of pressure sensor

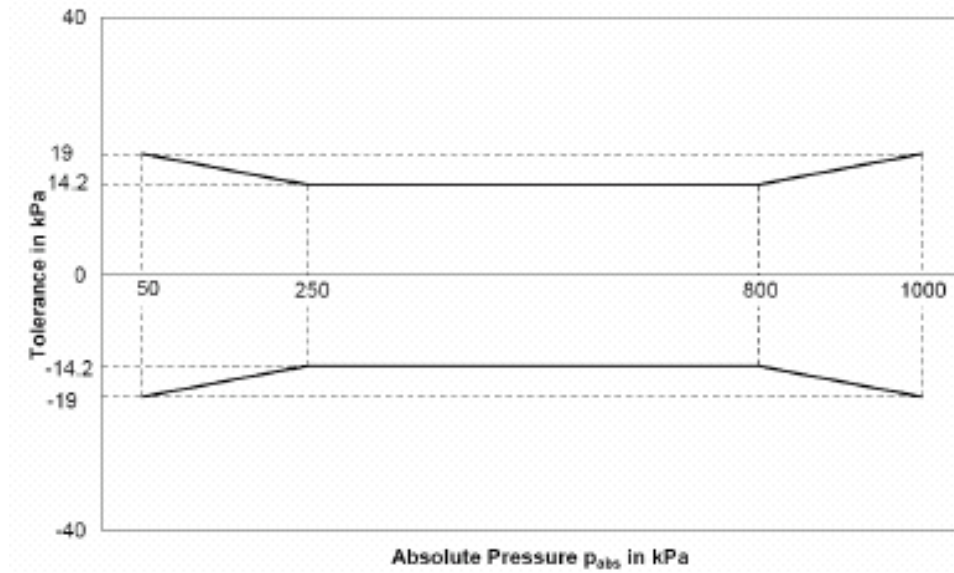


Figure 3. Characteristic tolerance (2s values)

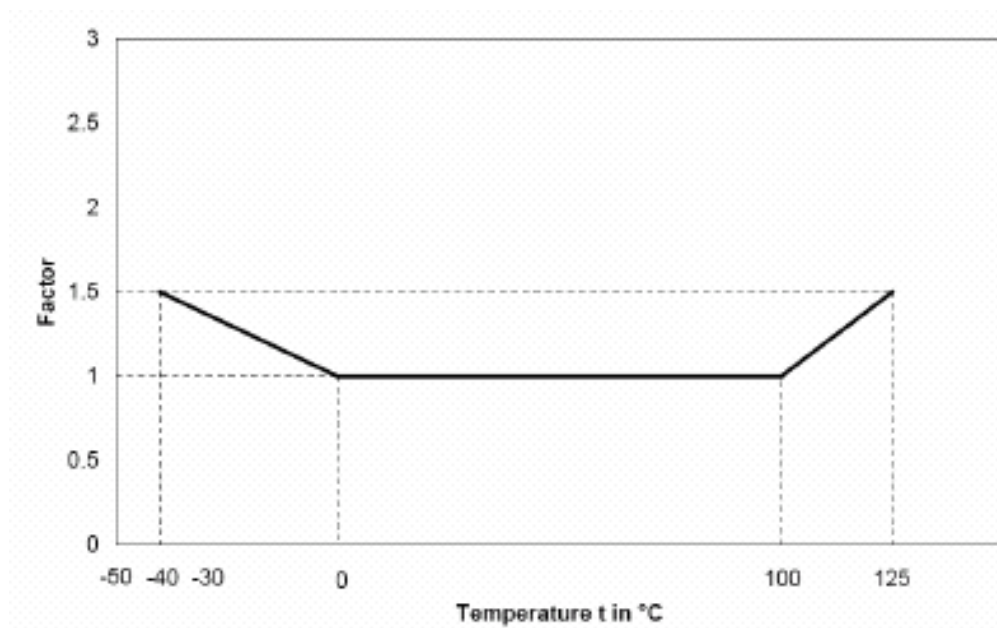


Figure 4. Tolerance broadening as a function of temperature (schematic view)

Including all temperature and pressure tolerances a total tolerance over the whole temperature and pressure range of in total +/-2 % as 2s-value has to be taken into account.

### 1.7 Data of CLK PIN

- $U_{CLK}$  is 4 times threshold voltage of one diode without additional measures for temperature compensation, linearization, etc.
- $U_{CLK}$  gives an indication about temperature dependence
- Measurement of  $U_{CLK}$  should be using a high ohmic impedance (e. g. buffer), subsequent filtering is recommended

### 1.8 Typical temperature dependence of CLK-PIN (schematic)

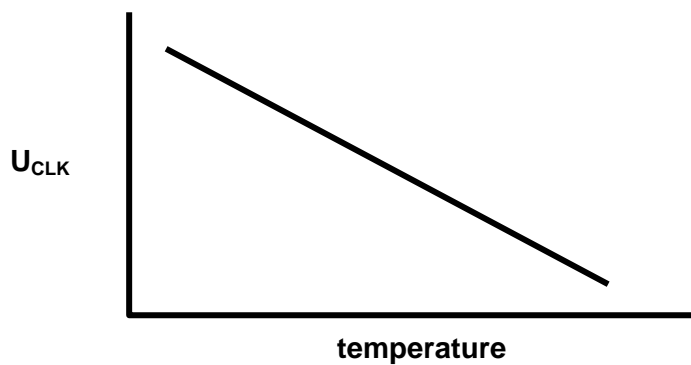



Figure 5. Characteristic  $U_{CLK} = f(t)$ , typical behaviour

- Typical dependence of output voltage is approximately  $-8\text{mV/K}$
- Typical output voltage range of CLK pin at room temperature is 2.6V to 3.0V



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## 2 Installation instructions

The sensor is designed for attachment to a plane surface. The pressure nozzle might be sealed in some applications by an O-ring and might be fixed to a PCB or something similar. The hole in the fixture on customer side and the fastening must be designed in accordance to the offer drawing so that a long-term, leak proof seal at the port to the measured medium are guaranteed (if leakage is required).

The recommended installation position is pressure port inclined downwards, installation only on clean side. Potentially freezing media and condensate are not allowed to accumulate at the pressure port and may not be introduced on transport and assembly either.

In the interest of good continuity on the connectors, it is essential that not only the connector on the component side is according to specification, but that the material quality and exact fit of a cable harness connector (if such one is used) or another connector are also guaranteed. Any connector should therefore be according to the Bosch Sensortec offer drawing specification.

When mounting the BMD070 to a printed circuit board (PCB) special care has to be taken in order to stay below a certain temperature budget during the soldering process. For further details on the recommended soldering conditions for the BMD070, please contact Bosch Sensortec.

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### 3 Assembly installation

In order to avoid deterioration or pre-damage of the sensor at the user following points have to be absolutely noticed:


- a) It has to be ensured that the O-ring (if an O-ring is used) will not be damaged at assembly. Only a thin film of 'Shell Ondina Oil 68' or light engine oil (5W20) may be applied as lubricant. Don't use silicone based lubricants.
- b) The sensor must not be mounted with striking tools (e.g. hammer). The maximum allowed force at the pins is 10N. In order to avoid leakage through the glass isolation around the pins, use as low as possible forces.
- c) When the assembly unit is exposed to a leakage test, don't exceed maximum overpressure.
- d) At immersion test plug connector and pressure port for protection against water ingress.
- e) Avoid reverse voltage and over-voltage when electrical test are applied to the sensor.
- f) It is recommended to keep the distance between the TO-8 bottom plate and the PCB at approximately 1.8 ... 2.0mm (see figure 7 and figure 8), which is the thickness of the square metal part at the bottom plate. This part is holding the pressure pipe. This mounting condition prevents possible shortcuts between the electrical connections (TO-8 housing is connected to GND).
- g) It has to be ensured, that pressure is only applied via the pressure pipe, since above a certain pressure, the metal cap will start to bend. This critical pressure level is slightly above the full scale pressure range.
- h) The sensor is sensitive to temperatures above 170°C, thus temperatures above this value at the TO8-cell (not at the pins) must be avoided.

As a consequence:

- (1) Reflow soldering of the sensor is forbidden, since too high temperatures may occur. By using hand or dip soldering of the pins the temperature at the pins may exceed 170°C, but not in the inner part of the sensor. For checking the temperature of the housing, a thermo couple or temperature probe could be used.
- (2) The pressure of the measured media has to be applied via the pressure pipe. Thus this pressure pipe has to be connected to the device (e. g. an air-conditioner) without leakage. This could be done by using an O-ring or laser welding or soldering. Depending on the pressure range some methods are not feasible (e. g. O-Ring for 10 bar applications). If laser welding or soldering is used, the same temperature restriction is valid as described in (1), but in this case the pressure pipe is introducing the temperature.
- (3) A dedicated assessment of the influence of the implementation method (O-Ring, soldering, welding, etc.) could be done together with Bosch Sensortec in order to ensure proper assembly and to avoid damage of the sensor.

If the installation of the sensor takes place at the supplier e.g. of an assembly unit, the supplier has to be instructed accordingly.

If the pressure sensor is removed after field use from the interface of an assembly unit e.g. rail, the sensor has to be replaced by a new sensor to guarantee tightness.

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#### 4 Maximum storage time

Maximum Storage Time: 3 years  
Storage Temperature: 0 ... 40°C  
Relative Humidity: 40... 60%

Short-term exceeding of storage conditions is possible (see maximum ratings).

Protecting against external effect (i.e. precipitation, vapor)

## 5 Pin assignment

A = supply (+5V)  
B = ground (contacted to TO-8 can)  
C = pressure output  
CLK = temperature output, high impedance,  
can be connected to ground if not used

UP1 = programming pin, can be connected to ground  
UP2 = programming pin, can be connected to ground

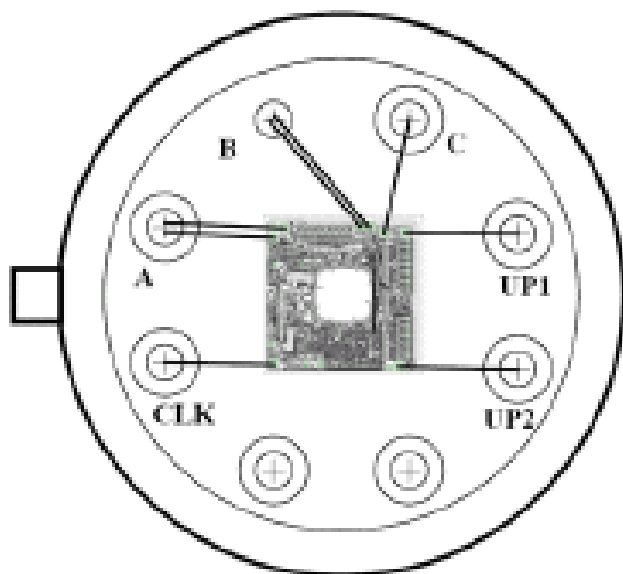


Figure 6. Pin assignment – view from above

6 Package

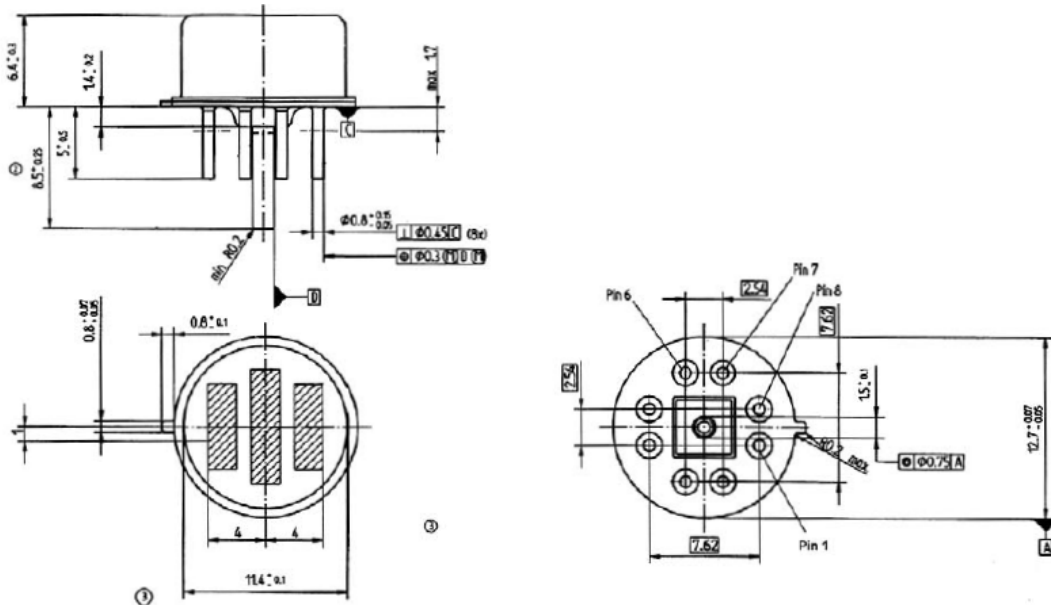


Figure 7. Package dimensions (all in mm), type writing is in the hatched area

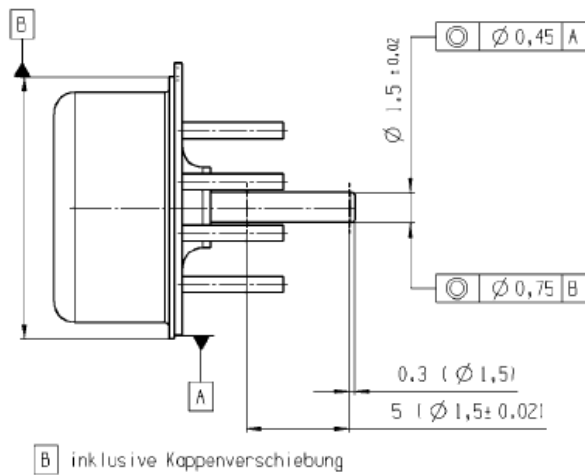



Figure 8. Pressure supply pipe with tolerance data (all in mm)

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## 7 Legal disclaimer

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The purchaser must monitor the market for the purchased products, particularly with regard to product safety and inform Bosch Sensortec without delay of all security relevant incidents.

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### 7.3 Application examples and hints

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## 8 Document history and modification

Rev. No	Chapter	Description of modification/changes	Date
1.0		Initial version	05-June-07
	Title	Introduced product part number	26-October-2007
	1.6	Added comments on total tolerances	26-October-2007
1.2	3	Modified and added assembly recommendations	03-Dec-2007
	7	Update of legal disclaimer	03-Dec-2007
1.3	1.3	Added info on external 10nF capacitors	29-October-2008

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